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请将本使用说明书放在便于查阅的地方保管。



M6-V2系列自动模板机

AUTOMATIC MOLD SEWING MACHINE

零件手册

PARTS BOOK



手机官网



官方订阅号

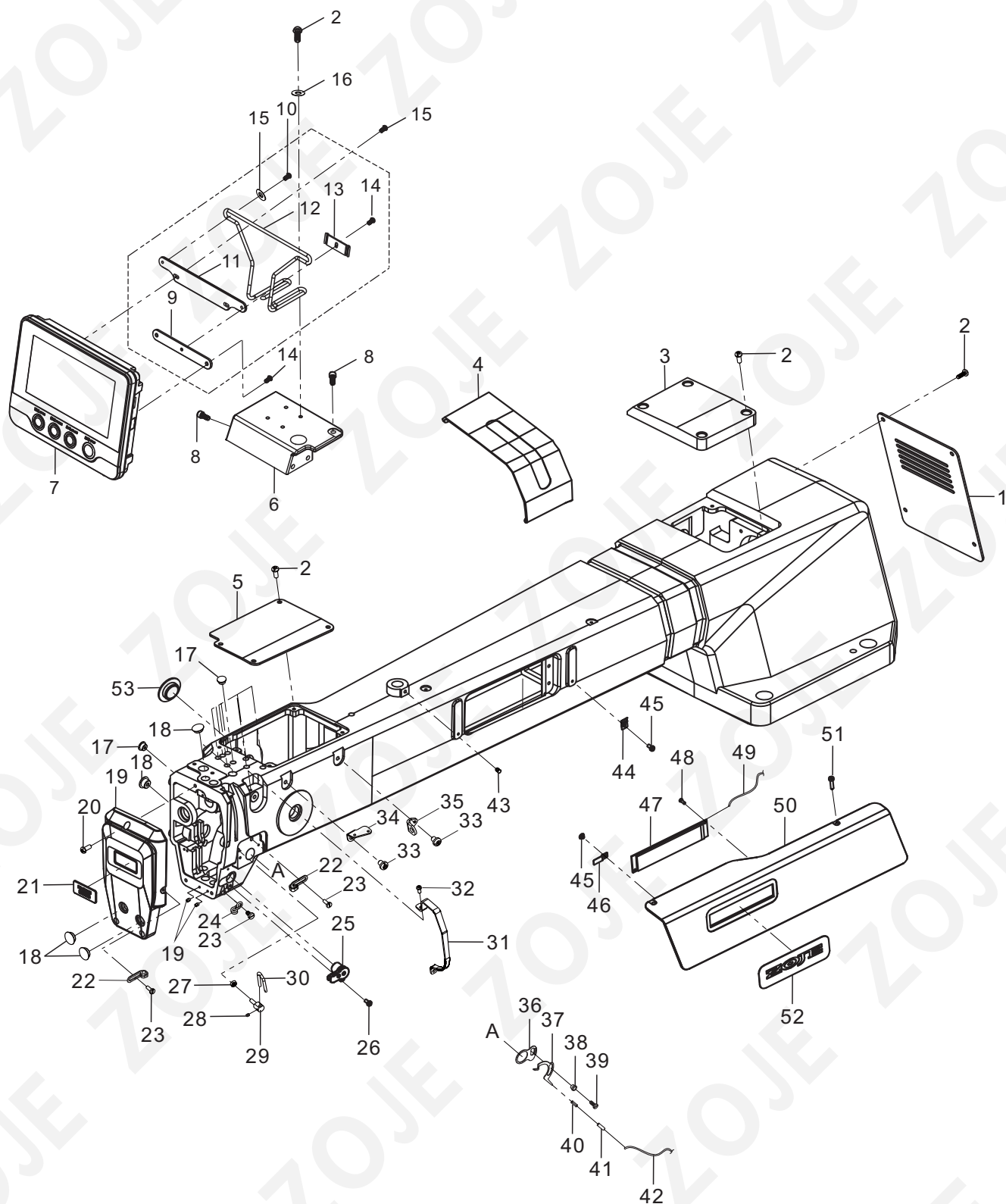
浙江中捷缝纫科技有限公司
ZHEJIANG ZOJE SEWING MACHINE CO. LTD

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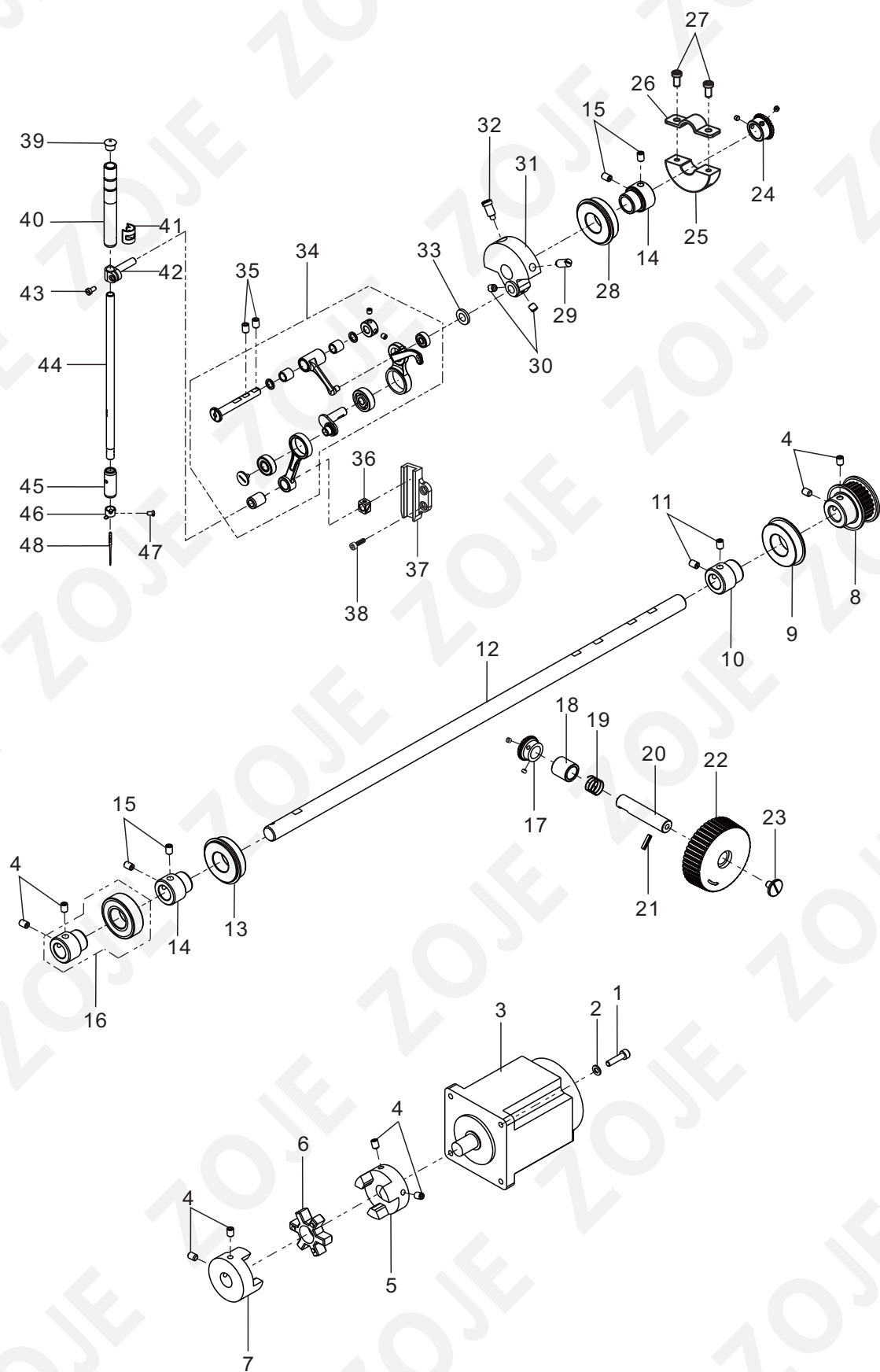
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1. 机头、外装部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	20024055	后盖板_喷漆件	BACK COVER	1
2	10072653	螺钉 M5 L=10	SCREW M5 L=10	20
3	20029168	后上盖板-喷漆件	REAR UPPER COVER PLATE	1
4	10062527	装饰板		1
5	20029169	前上盖板-喷漆件	FRONT UPPER COVER PLATE	1
6	20023688	操作面板座_喷漆件	OPERATION PANEL SEAT	1
7	10074263	操作屏	OPERATION SCREEN	1
8	10005139	螺钉 M5 L=12	SCREW M5 L=12	3
9	10073422	横屏操作盒架转接板	HORIZONTAL SCREEN OPERATION BOS FRAME ADAPTER PLATE	1
10	10073847	螺钉 M4 L=8	SCREW M4 L=8	2
11	10073378	横屏操作面板转接板	HORIZONTAL SCREEN OPERATION PANEL ADAPTER BOARD	1
12	10073377	横屏操作面板座	HORIZONTAL SCREEN OPERATION PANEL BASE	1
13	10073379	横屏操作面板压板	HORIZONTAL SCREEN OPERATION PANEL PRESSING PLATE	1
14	10003875	螺钉组件 M4 L=8	SCREW M4 L=8	5
15	10073821	不锈钢垫片 5*18*2	STAINLESS STEEL GASKET	2
16	10003019	6垫圈	6 WASHER	4
17	10000090	摆动架销油塞	SWING FRAME PIN OIL PLUG	9
18	10011099	橡胶塞	RUBBER STOPPER	4
19	20029170	面板_喷漆件	PANEL	1
20	10008776	螺钉 M=5 L=12	SCREW M5 L=12	3
21	10070679	面板装饰牌_中捷	DECORATIVE PANEL	1
	10066519	面板装饰牌_中屹	DECORATIVE PANEL	(1)
	10066521	面板装饰牌_贝斯曼	DECORATIVE PANEL	(1)
22	10008940	右线钩	ARM THREAD GUIDE RIGHT	2
23	10010668	螺钉 SM11/64"×40	SCREW SM11/64"×40	3
24	10062754	下线钩	DOWNLINE HOOK	1
25	10069885	电子夹线器	ELECTRONIC THREAD CLAMP DEVICE	1
26	10001580	螺钉 M4 L=10	SCREW M4 L=10	1
27	10009471	螺母 M4	NUT M4	1
28	10051477	线钩座螺钉 M3.5 L=3	WIRE HOOK BASE SCREW M3.5 L=3	1
29	10049613	线钩座	WIRE HOOK BASE	1
30	10049614	线钩	WIRE HOOK	1
31	20023540	挑线杆防护罩喷漆		1
32	10008934	螺钉 SM3/16"×28		1
33	10011158	螺钉 SM15/64"×28	SCREW SM15/64"×28	2
34	10011200	上过线板	UPPER THREAD BOARD	1
35	10011145	单眼过线板	MONOCULAR WIRE BOARD	1
36	10059802	断线传感器绝缘板	INSULATION BOARD OF BROKEN WIRE SENSOR	1
37	10059803	断线检测传感片	WIRE BREAK DETECTION SENSOR	1
38	10000752	传感片外绝缘片	INSULATING SHEET OUTSIDE SENSING SHEET	1
39	10009691	螺钉 SM9/64"×40	SCREW SM9/64"×40	1
40	10052997	直型端子	STRAIGHT TERMINAL	1
41	10062106	直型端子护套	STRAIGHT TERMINALSHEATH	1
42	10002471	单芯电线	SINGLE CORE WIRE	3500
43	10011232	螺钉 M6 L=6	SCREW M6 L=6	1
44	10063992	装饰板压块		2
45	10042310	螺钉	SCREW	4
46	10063991	装饰板压板		2
47	10064763	套结LOGO电路板组件		1
48	10005050	螺钉 M4 L=4	SCREW M4 L=4	2
49	10069883	发光LOGO电路板连接线缆		1
50	10080664	前装饰板喷漆		1
51	10003049	螺钉 M4 L=12	SCREW M4 L=12	2
52	10063319	套结LOGO		1

2. 上轴、针杆部件

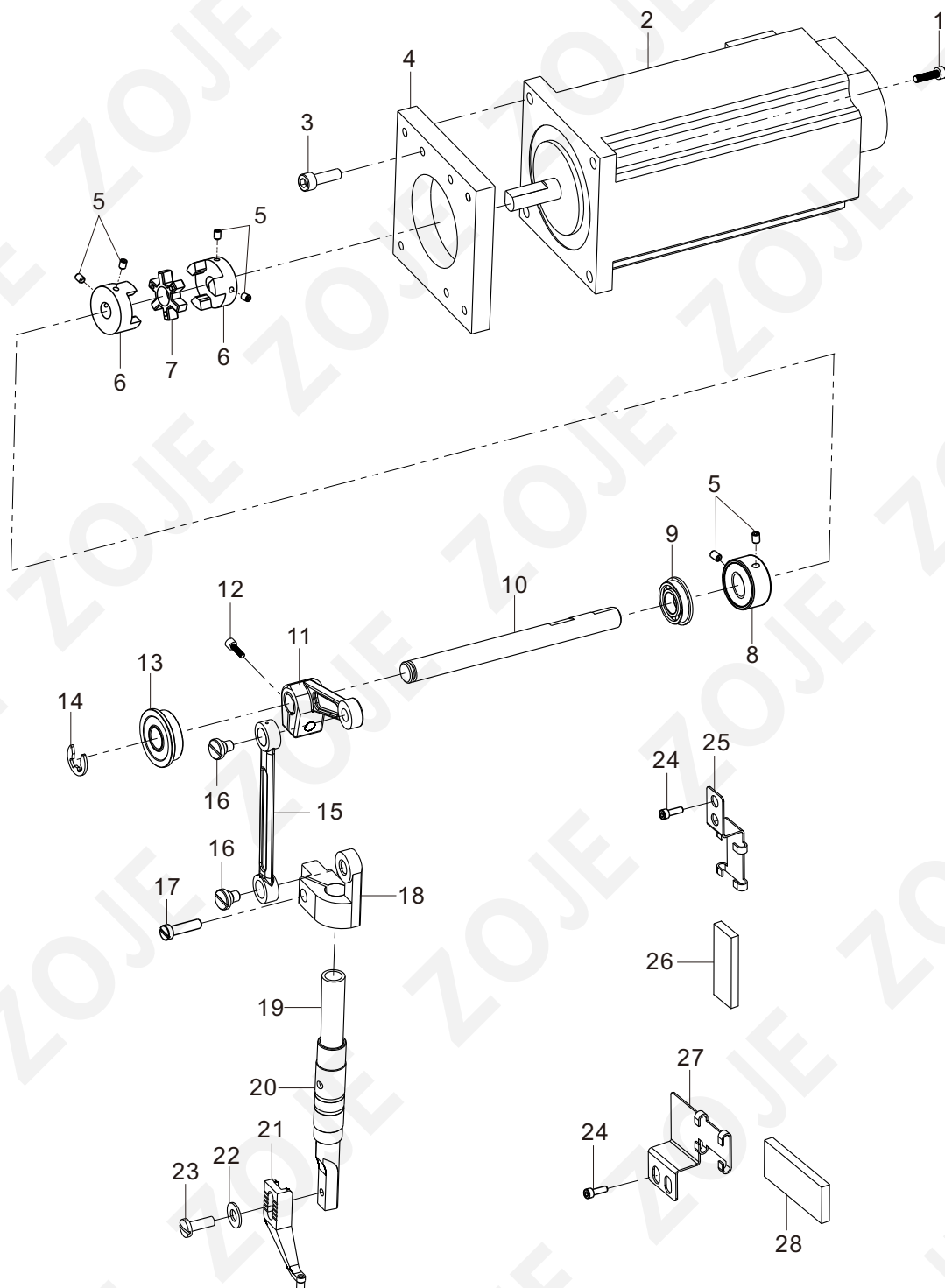


上轴、针杆部件

MAIN SHAFT & NEEDLE BAR COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10001943	螺钉 M5 L=20	SCREW M5 L=20	4
2	10000260	垫圈 5.2×9.8×1	WASHER 5.2×9.8×1	4
3	10066340	主轴电机	MAIN SHAFT SERVO MOTOR	1
4	10009187	螺钉 M6 L=8	SCREW M6 L=8	8
5	10012615	联轴器 (1)	COUPLING (1)	1
6	10011227	联轴器橡胶块	COUPLING RUBBER	1
7	10012613	联轴器 (2)	COUPLING (2)	1
8	10049904	上轴同步带轮	UPPER SHAFT TENSION PULLEY ASM	1
9	10029408	轴承 6022VVNR	BEARING 6022VVNR	1
10	10014362	轴承衬套	BEARING_BUSH	1
11	10010678	螺钉 SM15/64"×28 L=8	SCREW SM15/64"×28 L=8	2
12	10055051	上轴 (800)	MAIN SHAFT	(1)
	10065683	三丝杠900上轴 (900)	MAIN SHAFT	(1)
13	10025882	轴承 6004NR-2RS_BOM	BEARING 6004NR-2RS	1
14	10042095	轴承衬套	BEARING_BUSH	2
15	10022863	螺钉 M6×0.75	HANDWHEEL SETSCREW M6×0.75	4
16	10051864	轴承 6004	BEARING 6004	1
17	10021312	齿轮 A	GEAR_A	1
18	10027277	轴套	NEEDLE FEED SHAFT METAL	1
19	10011242	弹簧	SPRING	1
20	10027278	手轮轴	HANDWHEEL SHAFT	1
21	10006073	销	SPRING PIN	1
22	10011603	手轮	HANDWHEEL	1
23	10011225	螺钉 M6	HANDWHEEL SETSCREW M6	1
24	10027407	齿轮 B	GEAR_B	1
25	10062200	平衡块		1
26	10014332	上轴平衡轮固定板		1
27	10010953	螺钉 M5 L=10	SCREW M5 L=10	2
28	10050517	轴承 6004ZZ	BEARING 6004ZZ	1
29	10010082	螺钉 SM9/32"×2 8 L=16	SCREW SM9/32"×2 8 L=16	1
30	10005020	螺钉 SM1/4"×40 L=6	SCREW SM1/4"×40 L=6	2
31	10012607	针杆曲柄	COUNTER WEIGHT	1
32	10010545	螺钉 SM9/32"×2 8 L=15	SCREW SM9/32"×2 8 L=15	1
33	10011622	垫圈 8×15×0.7	WASHER 8×15×0.7	1
34	10038440	挑线杆组件	THREAD TAKE_UP_COMPL	1
35	10009109	螺钉 M4 L=6	SCREW M4 L=6	2
36	10011194	针杆连接轴滑块	SLIDE BLOCK	1
37	10057568	针杆滑块槽	NEEDLE BAR METAL GREASE COVER	1
38	10048800	螺钉 M4 L=10	SCREW M4 L=10	4
39	10010587	橡胶塞	RUBBER PLUG	1
40	10049875	针杆上轴套	NEEDLE_BAR_METAL	1
41	10031678	挡油片	NEEDLE_BAR_METAL_GREASE_COVER	1
42	10010590	针杆连接柱	NEEDLE BAR CONNECTING	1
43	10030286	螺钉	SCREW	1
44	10063340	针杆 DP×5 (选配)	NEEDLE BAR DP×5	(1)
	10063341	针杆 DP×5 (选配)	NEEDLE BAR DP×5	(1)
	10056785	针杆 DB×1 (选购)	NEEDLE BAR DB×1	(1)
45	10046043	针杆下轴套	NEEDLE_BAR_LOWER_METAL	1
46	10062753	针杆线钩	THREAD GUIDE	1
47	10041770	螺钉 SM1/8"×44 L=4.5	SCREW SM1/8"×44 L=4.5	1
48	10053820	机针 DP×5 10#	NEEDLE DP×5 10#	1

3. 中压脚部件

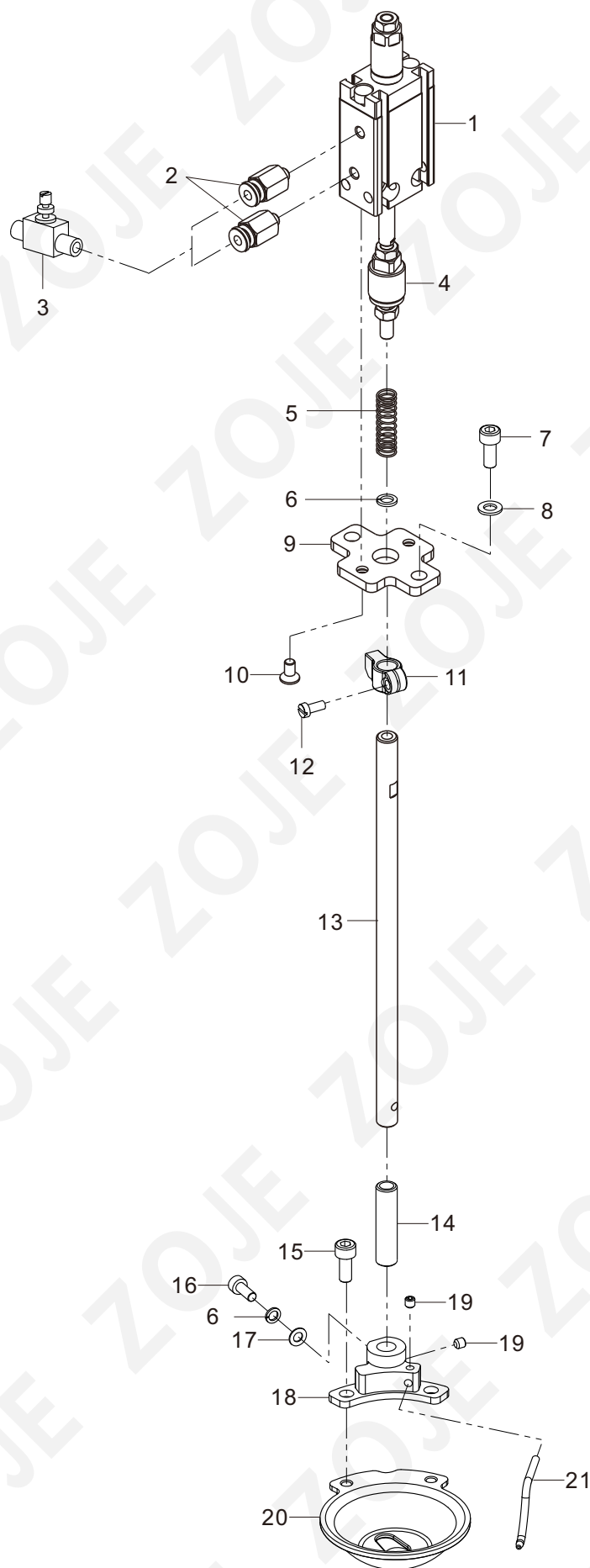


中压脚部件

LOWER SHAFT TRIM THREAD COMPONENTS

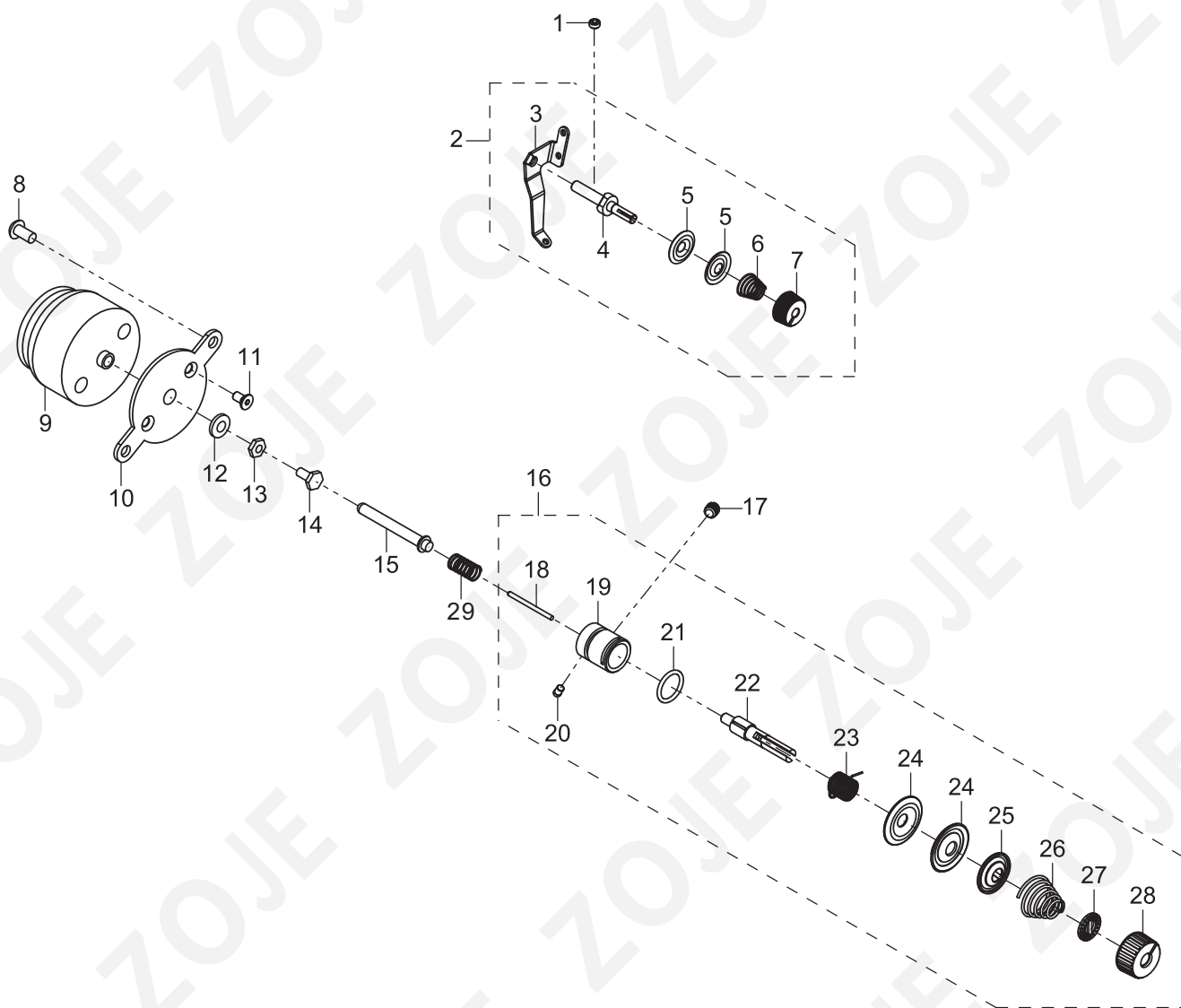
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10042219	螺钉 M4 L=12	SCREW M4 L=12	4
2	10073970	大豪中压脚步进电机 (DH6)	STEPPING MOTOR	1
	10069692	星火中压脚步进电机	STEPPING MOTOR	(1)
3	10010958	螺钉 M5 L=14	SCREW M5 L=14	3
4	10062696	中压脚电机安装板	MOTOR BRACKET	1
5	10012162	螺钉 M5 L=4	SCREW M5 L=4	8
6	10067213	联轴器	COUPLING	2
7	10067214	联轴器橡胶圈	COUPLING RUBBER RING	1
8	10027320	挡圈	RETAINING RING	1
9	10026126	轴承 F688ZZ	BEARING F688ZZ	1
10	10057955	压脚驱动轴	DRIVE SHAFT	1
11	10057573	曲柄	CRANK	1
12	10003165	螺钉 M5 L=10	SCREW M5 L=10	1
13	10009776	轴承 F698ZZ	BEARING F698ZZ	1
14	10009654	挡圈 6	RING 6	1
15	10058993	连杆	CONNECTING ROD	1
16	10057547	轴位螺钉	AXIAL SCREW2	2
17	10033253	螺钉 SM11/64"×40	SCREW SM11/64"×40	1
18	10057541	压杆导架	PRESSURE BAR GUIDE	1
19	10068383	压杆	PRESS ROD	1
	10068382	压杆 (选配)	PRESS ROD	(1)
20	10063745	压杆下套	PRESS ROD	1
21	10057415	中压脚	MEDIUM PRESSURE FOOT	1
22	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	1
23	10010650	螺钉 SM9/64"×40	SCREW SM9/64"×40	1
24	10001513	螺钉 M3×6	SCREW M3 L=6	4
25	10063766	油毡安装板3	MOUNTING PLATE	1
26	10058965	油毡	LINOLEUM	1
27	10063765	油毡安装板2	MOUNTING PLATE	1
28	10058966	油毡2	LINOLEUM	1

4. 辅助压脚部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10078938	亚德客压脚气缸MDJ16×15	CYLINDER	1
2	10061374	接头_PC04-M5C	TIE-IN_PC04-M5C	2
3	10052369	节流阀	THROTTLE	2
4	10077252	迷你浮动接头	MINI FLOATING CONNECTOR	1
5	10073193	辅助压脚气缸弹簧	AUXILIARY FOOT CYLINDER SPRING	1
6	10002991	弹簧垫圈 4	SPRING WASHER 4	2
7	10005139	螺钉 M5 L=12	SCREW M5 L=12	2
8	10012318	垫圈	WASHER	1
9	10071641	辅助压脚气缸安装板	CYLINDER PLATE	1
10	10040655	螺钉	SCREW	2
11	10061979	辅助压杆导架	PRESSURE BAR GUIDE	1
12	10030286	螺钉	SCREW	1
13	10071642	辅助压杆	PRESS ROD	1
14	10062073	辅助压杆轴套	BUSHING	1
15	10065627	螺钉 M5 L=10	SCREW M5 L=10	1
16	10005041	螺钉 M4 L=8	SCREW M4 L=8	1
17	10002949	垫圈 4	WASHER 4	1
18	10063521	辅助压脚转接板_吹气	CYLINDER PLATE	1
19	10002862	螺钉 M4 L=4	SCREW M4 L=4	2
20	10062788	辅助压脚	AUXILIARY PRESSER FOOT	1
21	10067609	面线吹气管	FACE LINE BLOWPIPE	1

5. 松线部件

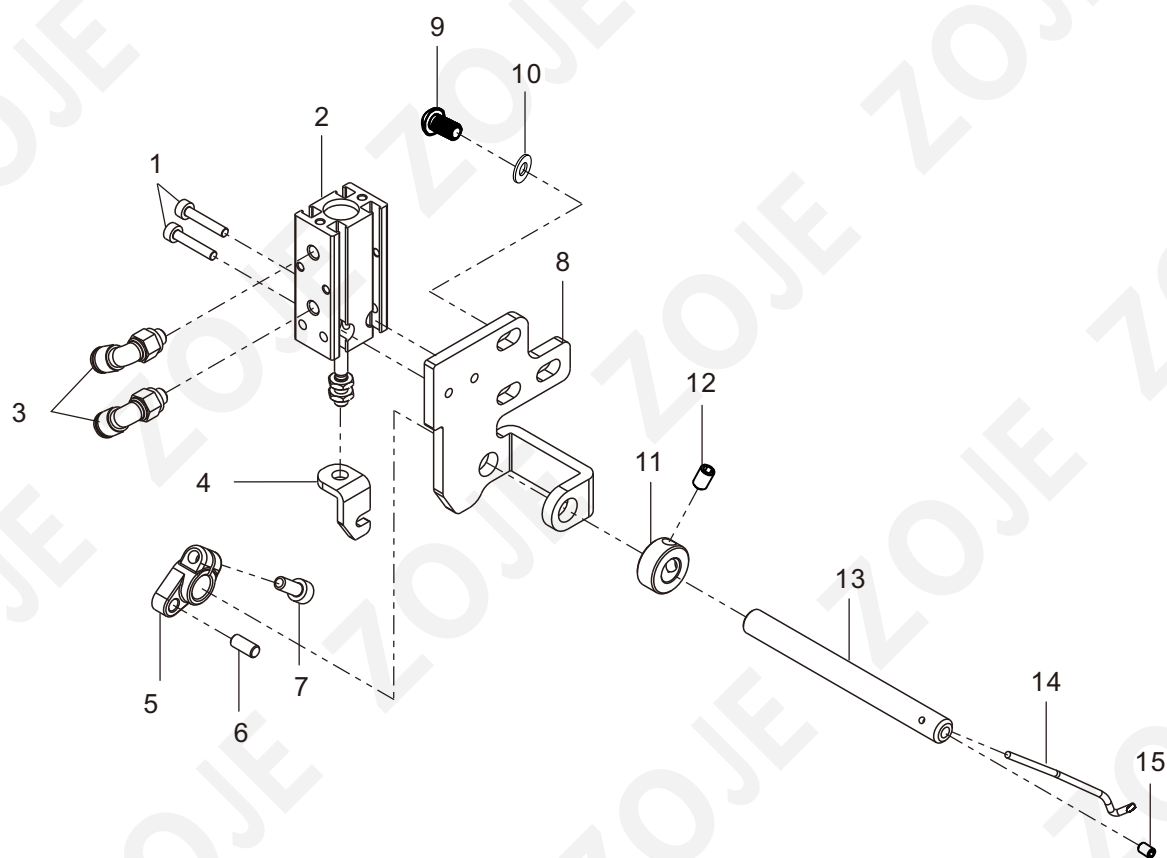


松线部件

TENSION RELEASE & THREAD TENSION COMPONENTS

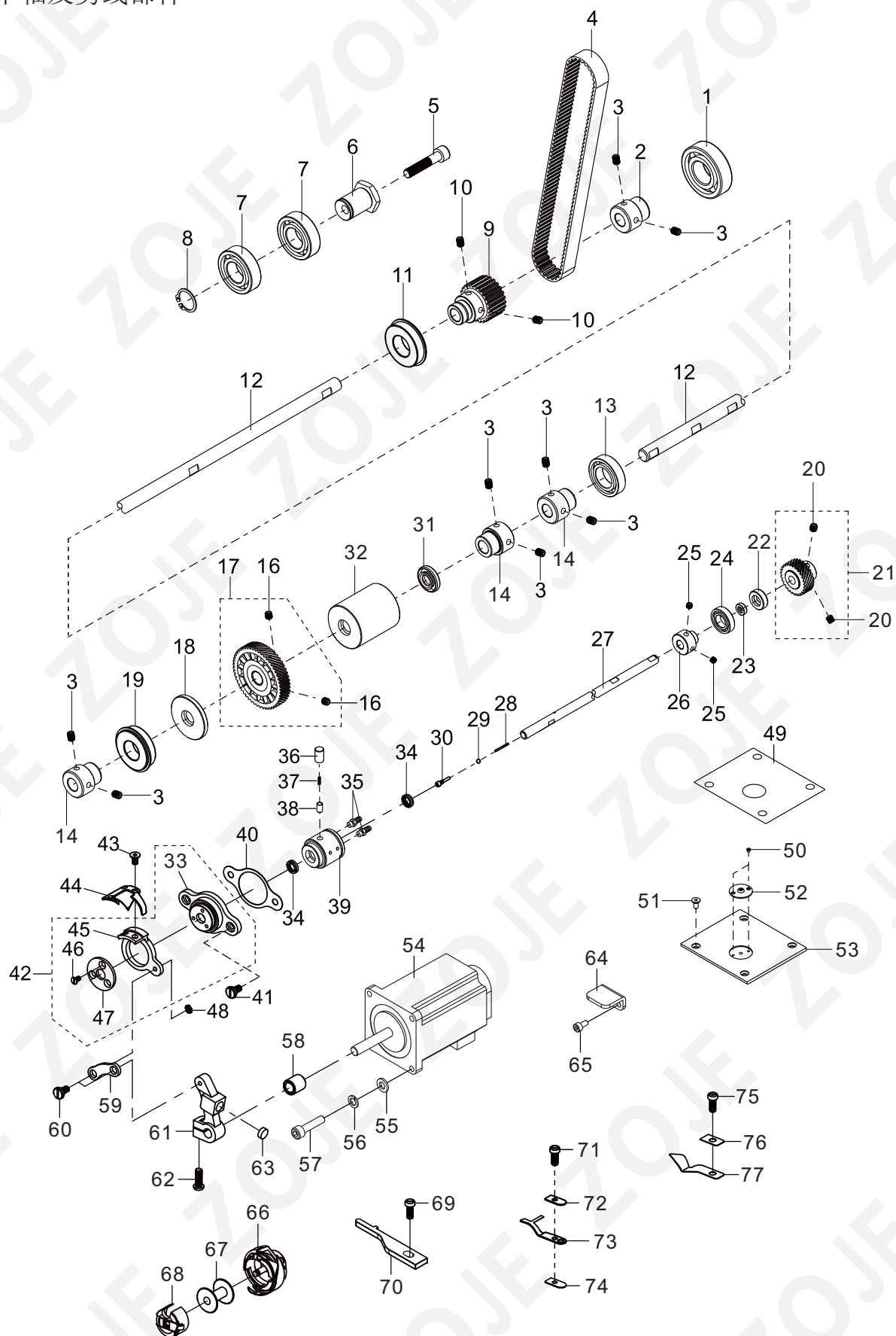
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10041529	螺钉 SM3/16"×28 L=6	SCREW SM3/16"×28 L=6	1
2	10064310	上夹线器部件	THREAD_TENSION_1_ASM	1
3	10012589	上过线板	THREAD_TENSION_1_DISK	1
4	10005841	螺钉 SM11/64"×40	SCREW SM11/64"×40	1
5	10005839	上夹线板	THREAD_TENSION_2_DISK	2
6	10005838	弹簧	SPRING	1
7	10051458	上夹线器螺母 SM11/64"×40	SCREW SM11/64"×40	1
8	10007096	螺钉 M5 L=10	SCREW M5 L=10	2
9	10057974	松线电磁铁	SOLENOID ASM	1
10	10057933	夹线电磁铁安装板	TENSION_RELEASE_CRANK_FRAME	1
11	10051846	螺钉 M4 L=8	SCREW M4 L=8	2
12	10059819	垫圈 7×13×2	WASHER 7×13×2	1
13	10002076	螺母 M4	NUT M4	1
14	10063649	螺钉 M4 L=30	SCREW M4 L=30	1
15	10059808	松线辅钉	TENSION_RELEASE_PIN	1
16	10064309	夹线器组件	THREAD_TENSION_2_ASM	1
17	10012162	螺钉 M5 L=5	SCREW M5 L=5	1
18	10004184	松线钉	TENSION_RELEASE_PIN	1
19	10039524	挑线簧调节座	THREAD_TENSION_POST_BASE	1
20	10004200	螺钉 SM9/64"×40 L=5.5	SCREW SM9/64"×40 L=5.5	1
21	10004183	O形圈 13×1.5	O TYPE RING 13×1.5	1
22	10004177	螺钉 SM1/4"×40	螺钉 SM1/4"×40	1
23	10064247	挑线簧	SPRING	1
24	10004180	夹线板	THREAD_TENSION_DISK	2
25	10004179	松线板	THREAD_TENSION_DISK_PRESSER	1
26	10004176	弹簧	SPRING	1
27	10004199	夹线制动板	DISK_STOPPER	1
28	10040449	螺母	THREAD_TENSION_NUT	1
29	10050348	弹簧	SPRING	1

6. 拨线部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10039654	螺钉 M3 L=16	SCREW M3 L=6	2
2	10073328	亚德客气缸 MD10×10	YADE PURCHASE RED MD10×10	1
3	10052378	气管接头	TRACHEAL JOINT	2
4	10073333	拨线器推板	DIRECTOR PUSH PLATE	1
5	10073334	拨线器曲柄	DIAL CRANK	1
6	10073335	销 D4	LIFT D4	1
7	10048800	螺钉 M4 L=10	SCREW M4 L=10	1
8	10073329	拨线器支架	DIRECTOR BRACKET	1
9	10005041	螺钉 M5 L=12	SCREW M5 L=12	3
10	10012318	垫圈 5×9.7×1	WASHER 5×9.7×1	3
11	10027320	挡圈	RETAINING RING	1
12	10012162	螺钉 M5 L=4	SCREW M5 L=4	2
13	10073464	拨线轴	DIALING AXES	1
14	10000015	拨线杆	POCKET	1
15	10051477	螺钉	SCREW	1

6. 下轴及剪线部件



下轴及剪线部件

PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS

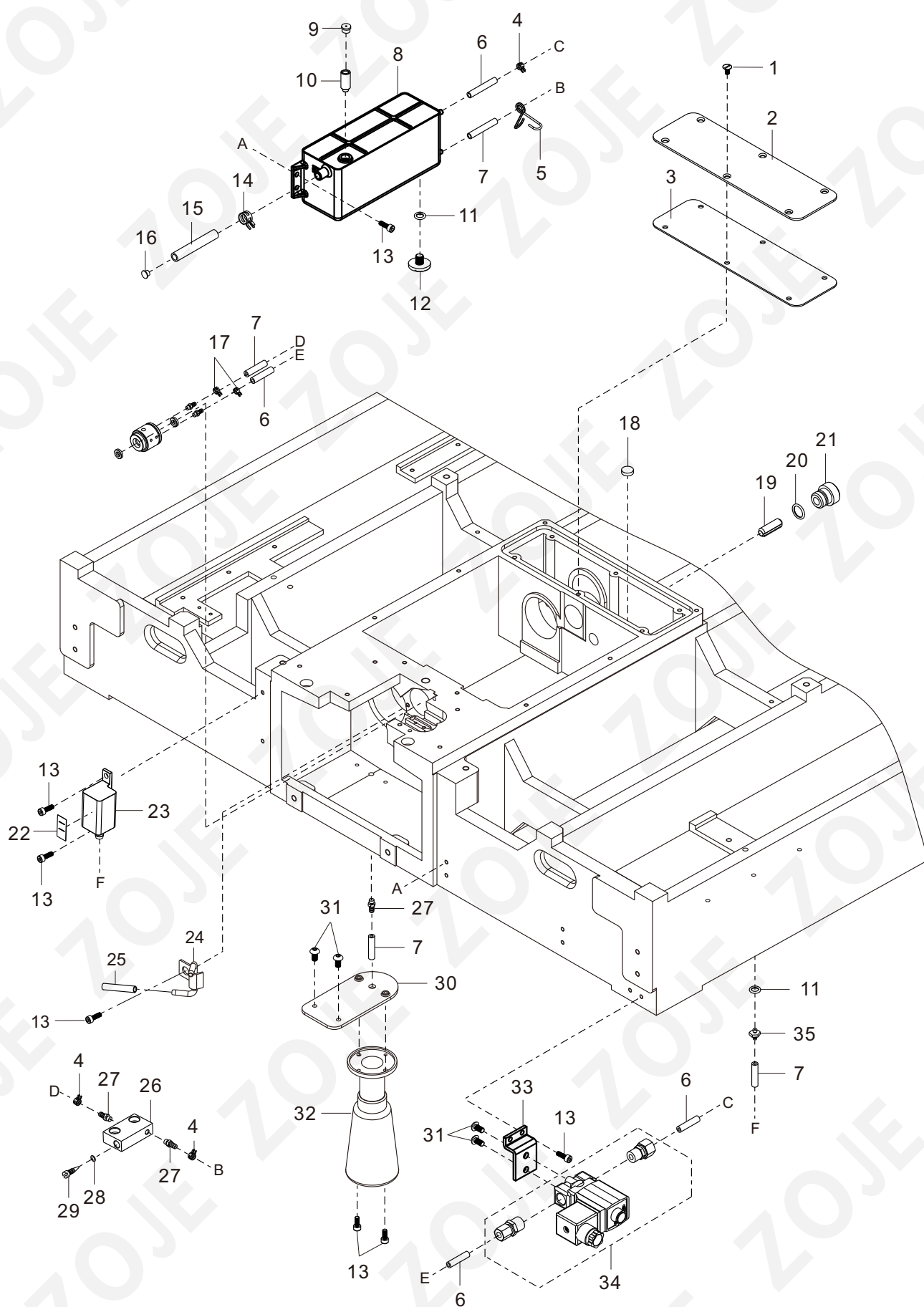
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10054088	轴承62/22ZZ	BEARING 62/22ZZ	1
2	10040825	轴承衬套	BEARING SUPPORT	1
3	10010678	SM15/64"×2 8螺钉	SCREW SM15/64"×2 8	8
4	10037786	上轴同步带 (选配)	TIMING BELT	(1)
	10037787	上轴同步带 (选配)	TIMING BELT	(1)
	10037788	上轴同步带 (选配)	TIMING BELT	(1)
	10052388	上轴同步带 (选配)	TIMING BELT	(1)
	10054280	上轴同步带 (选配)	TIMING BELT	(1)
5	10002020	M8×40 螺钉	SCREW M8 L=10	1
6	10027837	张紧轮套	TENSION PULLEY	1
7	10050517	6004ZZ_BOM轴承	BEARING 6004ZZ_BOM	2
8	10007916	20挡圈	RING 20	1
9	10051566	抬牙轴同步齿形带轮	LOWER SPROCKET	1
10	10009187	M6×8 螺钉	SCREW M6 L=8	2
11	10025881	6204NR-2RS_BOM轴承	BEARING 6204NR-2RS	1
12	10055052	下带轮轴 (800)	SHAFT	(1)
	10065684	三丝杠900带轮轴 (900)	SHAFT	(1)
13	10064993	6204ZZ轴承	BEARING 6204ZZ	1
14	10037694	轴承衬套	BEARING SUPPORT	3
15	10037722	轴承6904ZZNR	BEARING 6904ZZNR	1
16	10008862	SM1/4"×40 螺钉	SCREW SM1/4"×40	2
17	10023911	齿轮	GEAR	1
18	10012538	油封	OIL SEAL	1
19	10025882	轴承 6004NR-2RS_BOM	BEARING 6004NR-2RS	1
20	10008862	SM1/4"×40 螺钉	SCREW SM1/4"×40	2
21	10023912	齿轮	GEAR	1
22	10012678	轴套	BUSHING	1
23	10012423	油封	OIL SEAL	1
24	10026221	6901-ZZ_BOM轴承	BEARING 6901-ZZ	1
25	10012014	M5×4 螺钉	SCREW M5 L=4	2
26	10049842	下轴后轴承挡圈	RING	1
27	10065811	下轴	SHAFT	1
28	10010063	油芯	OIL WICK	1
29	10000457	旋梭限油螺钉O形圈	O-RING	1
30	10010064	SM3/16"×32 螺钉	SCREW SM3/16"×32	1
31	10011204	油封	OIL SEAL	1
32	10062729	下轴铜套		1
33	10050402	750动刀架座_小旋梭		1
34	10013029	油封	OIL SEAL	2
35	10008779	油管接头	JOINT	2
36	10054194	螺钉 M8×4	SCREW M8×4	1
37	10014386	柱塞簧	PLUNGER SPRING	1
38	10012609	柱塞	PLUNGER	1
39	10054060	900下轴前套	FRONT BUSHING	1
40	10051729	750动刀架座垫片	KNIFE BRACKET MOUNTING BASE GASKET	2
41	10011794	螺钉 M4 L=10	SCREW M4 L=10	2
42	10061567	动刀架座组件	KNIFE BRACKET MOUNTING BASE	1
43	10011588	螺钉 SM11/64"×40	SCREW SM11/64"×40	2
44	10063085	动刀	ROUND KNIFE	1

下轴及剪线部件

PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS

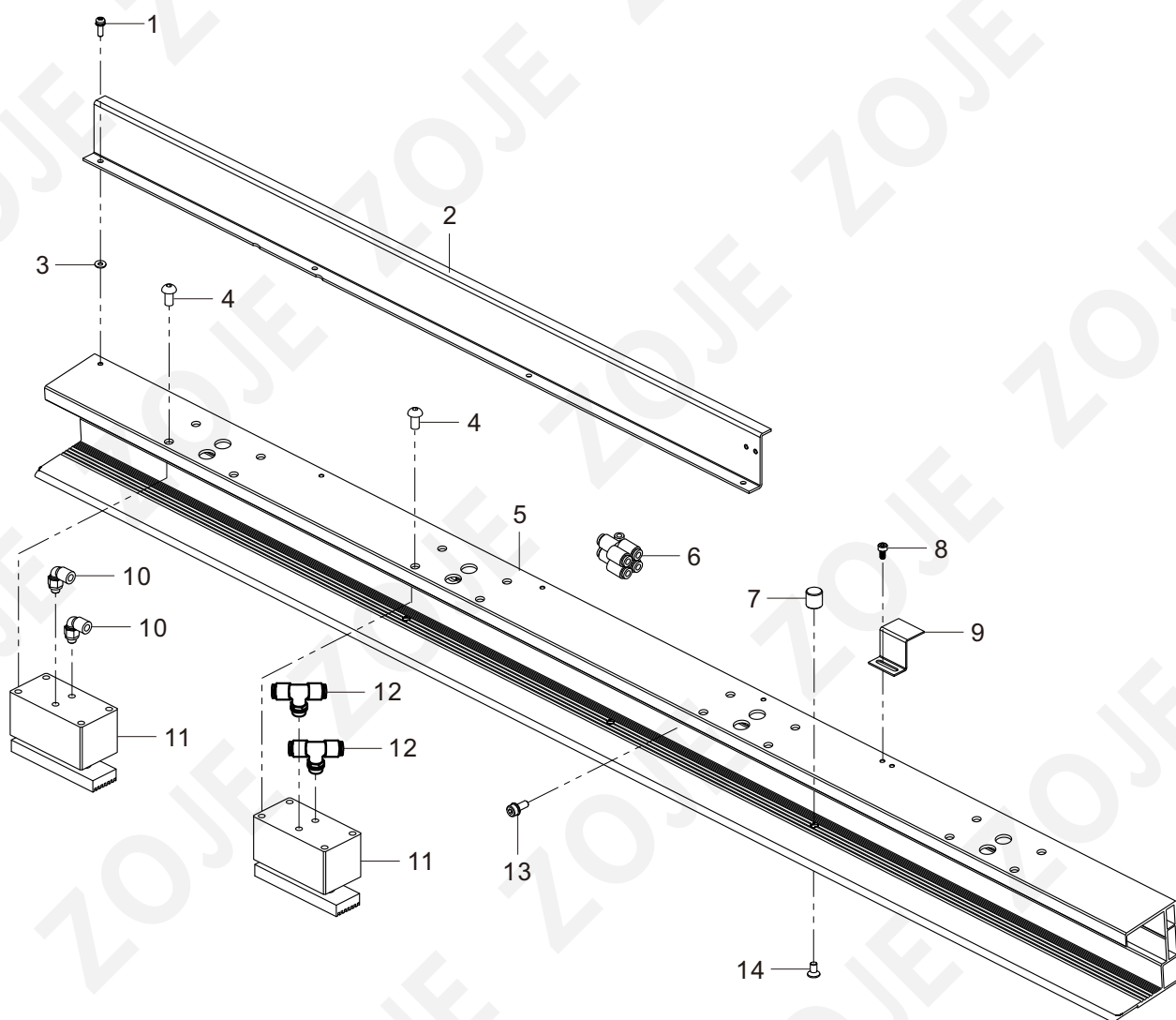
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
45	10013045	动刀架	ROUND KNIFE BRACKET	1
46	10009626	螺钉 M3 L=4.35	SCREW M3 L=4.35	3
47	10013026	刀架压板	KNIFE HOLDER	1
48	10009471	螺母	NUT	1
49	10053055	方形针板贴膜	SQUARE NEEDLE PLATE	1
50	10053634	螺钉	SCREW	2
51	10040655	螺钉	SCREW	4
52	10038528	运模车小针板	SMALL NEEDLE PLATE	1
53	10048793	750针板	NEEDLE PLATE	1
54	10066343	剪线步进电机	STEPPING MOTOR	1
55	10005537	垫圈 6	WASHER 6	3
56	10005537	弹簧垫圈 6	SPRING WASHER 6	3
57	10002028	螺钉 M6 L=20	SCREW M6 L=20	3
58	10064248	轴套	BUSHING	1
59	10013044	刀轴连杆	KNIFE SHAFT CONNECTING BAR	1
60	10026142	螺钉	SCREW	2
61	10063112	剪线曲柄	TRIMMING CRANK	1
62	10056719	螺钉 SM3/16" ×32	SCREW SM3/16" ×32	1
63	10013010	切线驱动曲柄止动块	CRANK BLOCK	1
64	10063113	剪线限位板	FIXED PLATE	1
65	10003399	螺钉 M4 L=8	SCREW M4 L=8	2
66	10062467	德盛旋梭_DSH1.6-BOTR	HOOK	1
67	10063086	梭芯	BOBBIN	1
68	10065171	1.6P梭壳BC-DB(6)-NBL2	BOBBIN CASE	1
69	10010373	螺钉 SM11/64" ×40	SCREW SM11/64" ×40	1
70	10041950	旋梭定位钩 (选配)	BOBBIN CASE HOLDER	(1)
	10041951	旋梭定位钩 (选配)	BOBBIN CASE HOLDER	(1)
	10051042	旋梭定位钩 (选配)	BOBBIN CASE HOLDER	(1)
71	10009601	螺钉 SM9/64" ×40	SCREW SM9/64" ×40	1
72	10055264	定刀压板	FIXED KNIFE PLATE	1
73	10011421	定刀	FIXED KNIFE	1
74	10042100	定刀垫片	FIXED KNIFE GASKET	1
75	10046203	定刀座螺钉	FIXED KNIFE SCREW	1
76	10057346	分线器垫片	DISPART THREAN SHUTTLE GASKET	1
77	10011584	分线器	DISPART THREAN SHUTTLE	1

8. 润滑部件



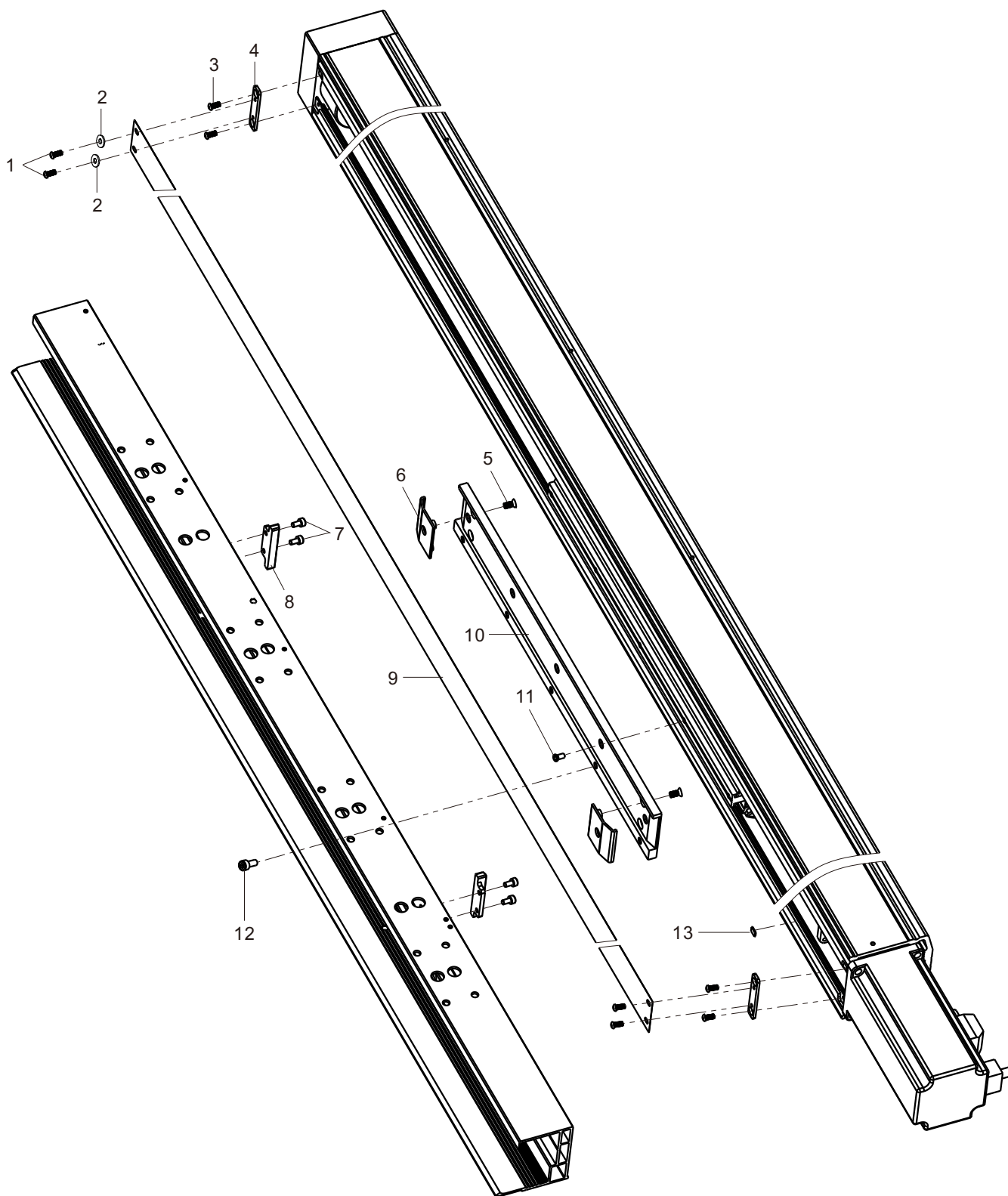
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10051846	M4×7.80螺钉	SCREW M4 L=7.8	6
2	10037679	齿轮箱盖板	COVER PLATE	1
3	10038525	齿轮箱盖板垫	PLATE	1
4	10012160	弹簧	SPRING	5
5	10022469	油管夹	SPRING CLIP	1
6	10007796	φ4×φ6油管	OIL TUBE φ4×φ6	2150
7	10007800	φ3×φ5油管	OIL TUBE φ3×φ5	650
8	10057442	油箱组件2	OIL ATNK 2	1
9	10010587	橡胶塞	RUBBER PLUG	1
10	10068603	油盒通气柱	OIL BOX VENTILTION COLLUMN	1
11	10014461	6.5×20形圈	O-RING	2
12	10008783	SM5/16"×24螺钉	SCREW SM5/16"×24	1
13	10039656	螺钉 M4 L=8	SCREW M4 L=8	11
14	10013048	弹簧	SPRING	1
15	10007806	φ8×φ10油管	OIL TUBE φ8×φ10	50
16	10000090	橡胶塞	RUBBER PLUG	1
17	10011471	进油短油管夹	SPRING CLIP	1
18	10001096	磁铁	MAGNET	1
19	10021559	6×20销	PIN	1
20	10012139	9×1.5 O型圈	O-RING	1
21	10002483	透气阀	BREATHABLE VALVE	1
22	10048826	油位标贴	OIL LEVEL LABEL	1
23	10005291	小油箱组件	SMALL OIL TANK	1
24	10074491	底线吹气管组件	BOTTOM LINE BLOW TUBE	1
25	10008119	φ2.5×φ4气管	TRACHEA	1500
26	10010517	油量调节阀	OIL REGULATING VAVLVE	1
27	10008779	油管接头	JOINT	3
28	10000567	油量调节阀O形圈	O-RING	1
29	10000566	油量调节杆	REGULATING ROD	1
30	10057934	油盒安装板	OIL TANK MOUNTING PLATE	1
31	10072653	M5×10 螺钉	SCREW M5 L=10	4
32	10006185	油杯组件	OILCAN ASM	1
33	10055081	流量电磁阀安装座	MOUNTING PLATE	1
34	10042039	2KW03-08电磁阀	SOLENOID VALVE	1
35	10048780	油管接头	JOINT	1

9. X-Y送料部件-丝杠款(1)



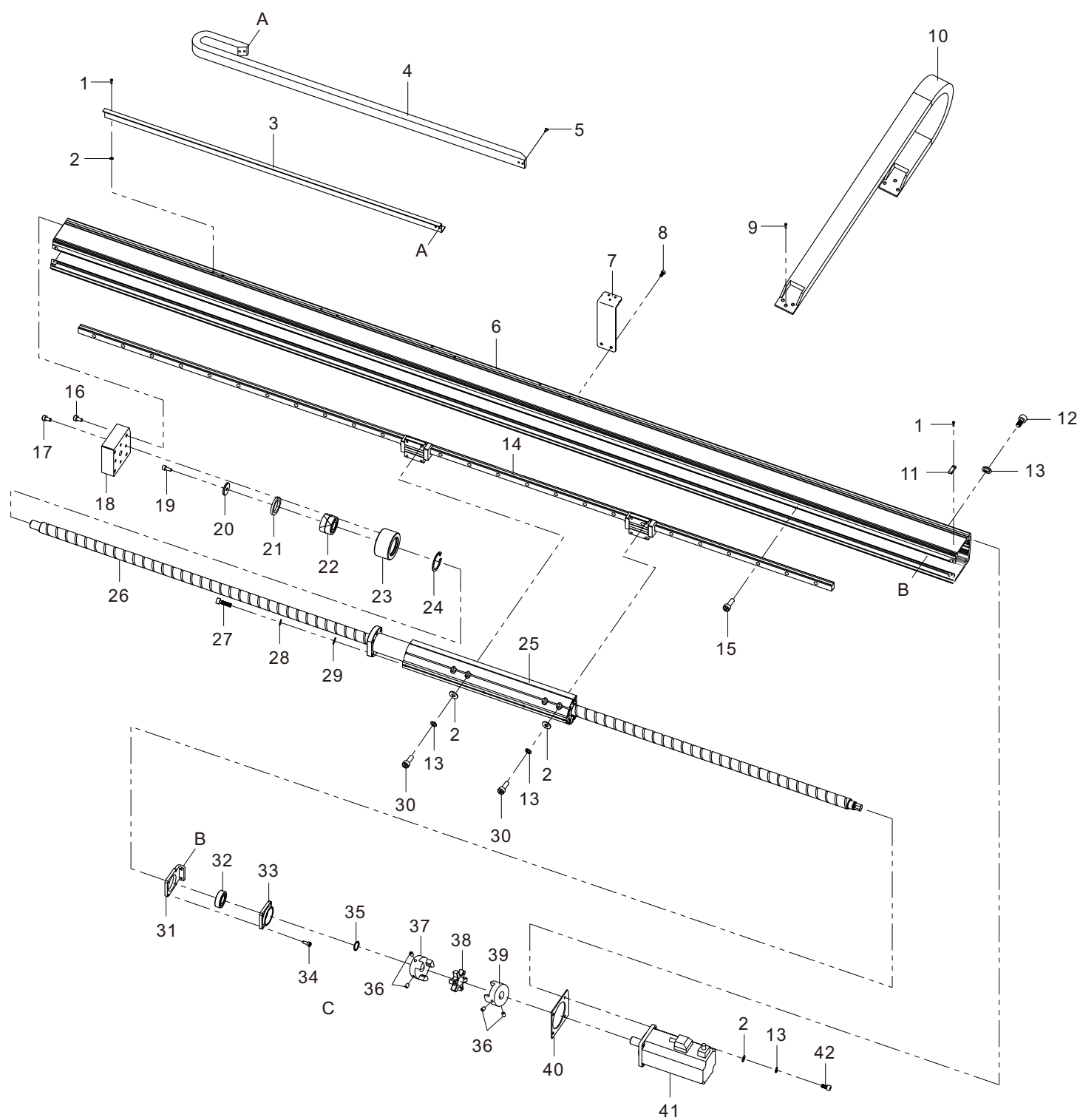
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10000984	螺钉 M3 L=9.5	SCREW M3 L=9.5	4
2	10063163	拖链压板2	BAFFLE	1
3	10012318	垫圈 5	WASHER 5	4
4	10077255	螺钉 M5 L=10	SCREW M5 L=10	16
5	10068490	模板导轨	ALUMINUM PROFILE GUIDE	1
6	10007701	三通快速管接头	TIE-IN	2
7	10052200	销	SPRING PIN	2
8	10001513	螺钉 M3 L=6	SCREW M3 L=6	2
9	10063170	X向传感片	X SENSOR MOUNTING	1
10	10052378	气管接头	JOINT	4
11	10063101	压料气缸	AIR CYLINDER	2
12	10077994	T型迷你款三通接头	JOINT	4
13	10076081	螺钉 M4 L=8	SCREW M4 L=8	5
14	10040655	螺钉 M4 L=8	SCREW M4 L=8	2

10. X送料部件-丝杠款(2)



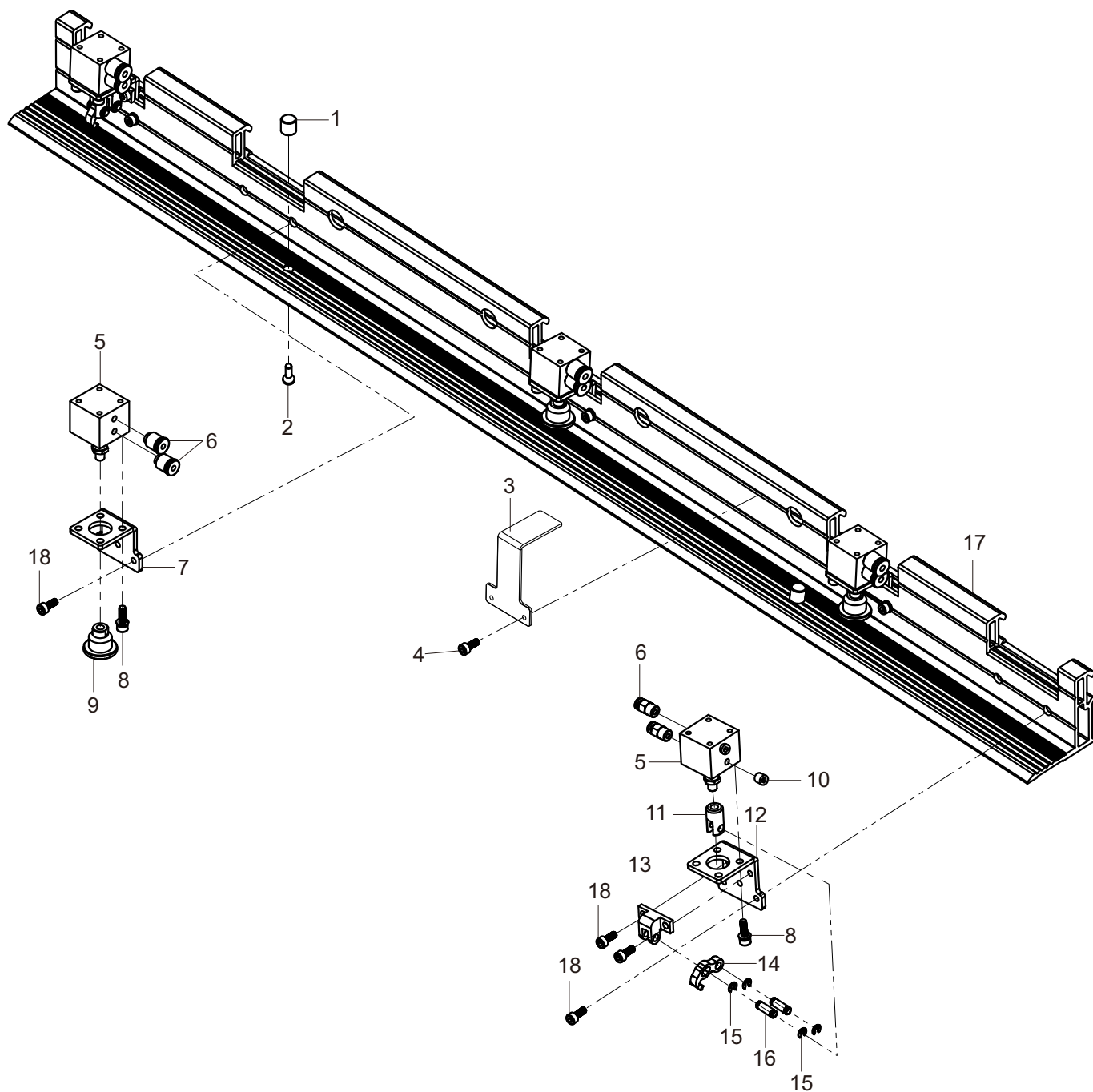
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009521	螺钉	SCREW	4
2	10041012	垫片	GASKET	4
3	10009626	螺钉 M3 L=4.35	SCREW M3 L=4.35	4
4	10068510	防尘片转接板	DUST-PROOF SHEET ADAPTER BOARD	2
5	10069694	螺钉	SCREW	4
6	10068060	塑料垫片	PLASTIC GASKET	2
7	10009021	螺钉 M3 L=5	SCREW M3 L=5	4
8	10068061	压块	BRIQUETTES	1
9	10068062	防尘片	DUSTPROOF SHEET	2
10	10068059	防尘转接板	DUSTPROOF ADAPTER BOARD	1
11	10053412	螺钉	SCREW	5
12	10076081	螺钉	SCREW	5
13	10068064	磁铁	MAGNET	70

11. X送料部件-丝杠款(3)



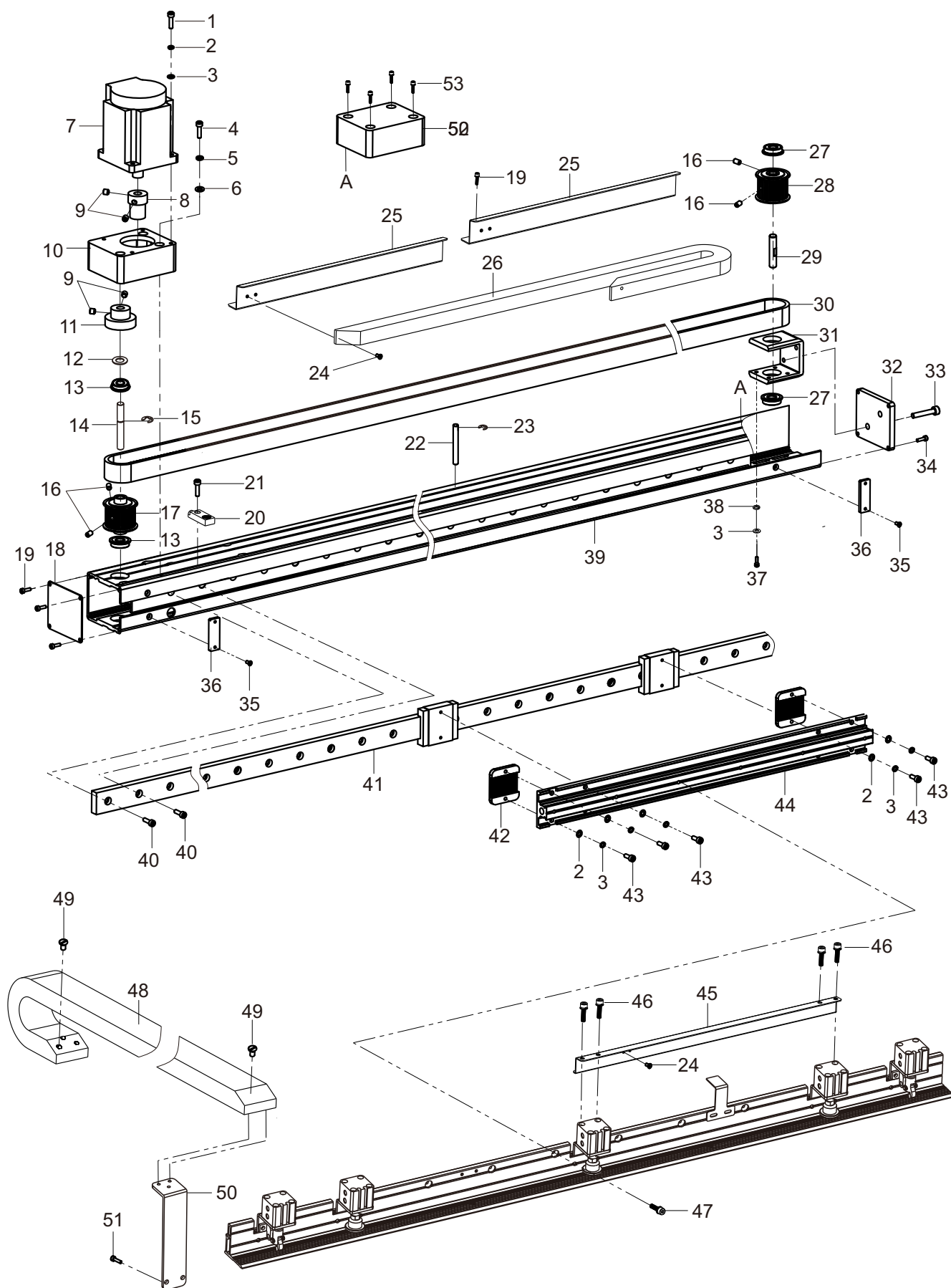
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10000984	螺钉 M3 L=6	SCREW M3 L=6	5
2	10012318	垫圈 5	WASHER 5	12
3	10063162	拖链压板1	MOUNTING PLATE 1	1
4	10037199	塑料拖链	PLASTIC DRAG CHAIN	1
5	10009626	螺钉 M3 L=6	SCREW M3 L=6	6
6	10068491	X向型材座	X DIRECTION PROFILE SEAT	1
7	10063175	拖链过渡板	MOUNTING PLATE	1
8	10003875	螺钉 M4 L=8	SCREW M4 L=8	8
9	10051846	螺钉	SCREW	1
10	10066192	塑料拖链	PLASTIC DRAG CHAIN	1
11	10061948	X传感器	X DIRECTION SENSOR	1
12	10003165	螺钉 M5 L=10	SCREW M5 L=10	2
13	10005537	弹簧垫圈 5	WASHER 5	14
14	10063171	X向导轨组件	X LINEAR GUIDE RAIL	1
15	10014395	螺钉 M4 L=14	SCREW M4 L=14	24
16	10001943	螺钉 M5 L=20	SCREW M5 L=20	4
17	10009103	螺钉 M4 L=16	SCREW M4 L=16	4
18	10063166	固定板	TIGHTER PLATE	1
19	10005139	螺钉 M5 L=12	SCREW M5 L=12	1
20	10063158	拉紧块	TENSION BLOCK	1
21	10063174	垫圈 35	WASHER 35	1
22	10060464	成对双联角接触球轴承	BEARING	1
23	10063168	固定座	FIXED SEAT	1
24	10003239	挡圈 35	E-RING 35	1
25	10063159	导轨丝杠连接型材	RAIL SCREW CONNECTION PROFILE	1
26	10063169	X向丝杠	X SCREW	1
27	10009171	螺钉 M6 L=25	SCREW M6 L=25	4
28	10003077	弹簧垫圈 6	SPRING WASHER 6	4
29	10002995	垫圈 6	WASHER 6	4
30	10010958	螺钉 M5 L=14	SCREW M5 L=14	8
31	10063177	轴承支撑座	BEARING SUPPORT	1
32	10009778	6002ZZ轴承	6002ZZ BEARING	1
33	10063156	X向支撑端轴承座	X SUPPORT END BEARING SEAT	1
34	10005041	螺钉 M4 L=10	SCREW M4 L=10	4
35	10003290	挡圈 15	E-RING 15	1
36	10009187	螺钉 M6 L=8	SCREW M6 L=8	4
37	10012615	联轴器	COUPLING	1
38	10011227	传动连接橡胶块	COUPLING RUBBER	1
39	10063173	联轴器	COUPLING	1
40	10063157	端盖	END CAP	1
41	10073972	X电机_伺服电机	STEPPING MOTOR	1
	10069690	星火X伺服电机	STEPPING MOTOR	(1)
42	10006118	螺钉 M5 L=25	SCREW M5 L=25	4

12. X送料部件-同步带款(1)



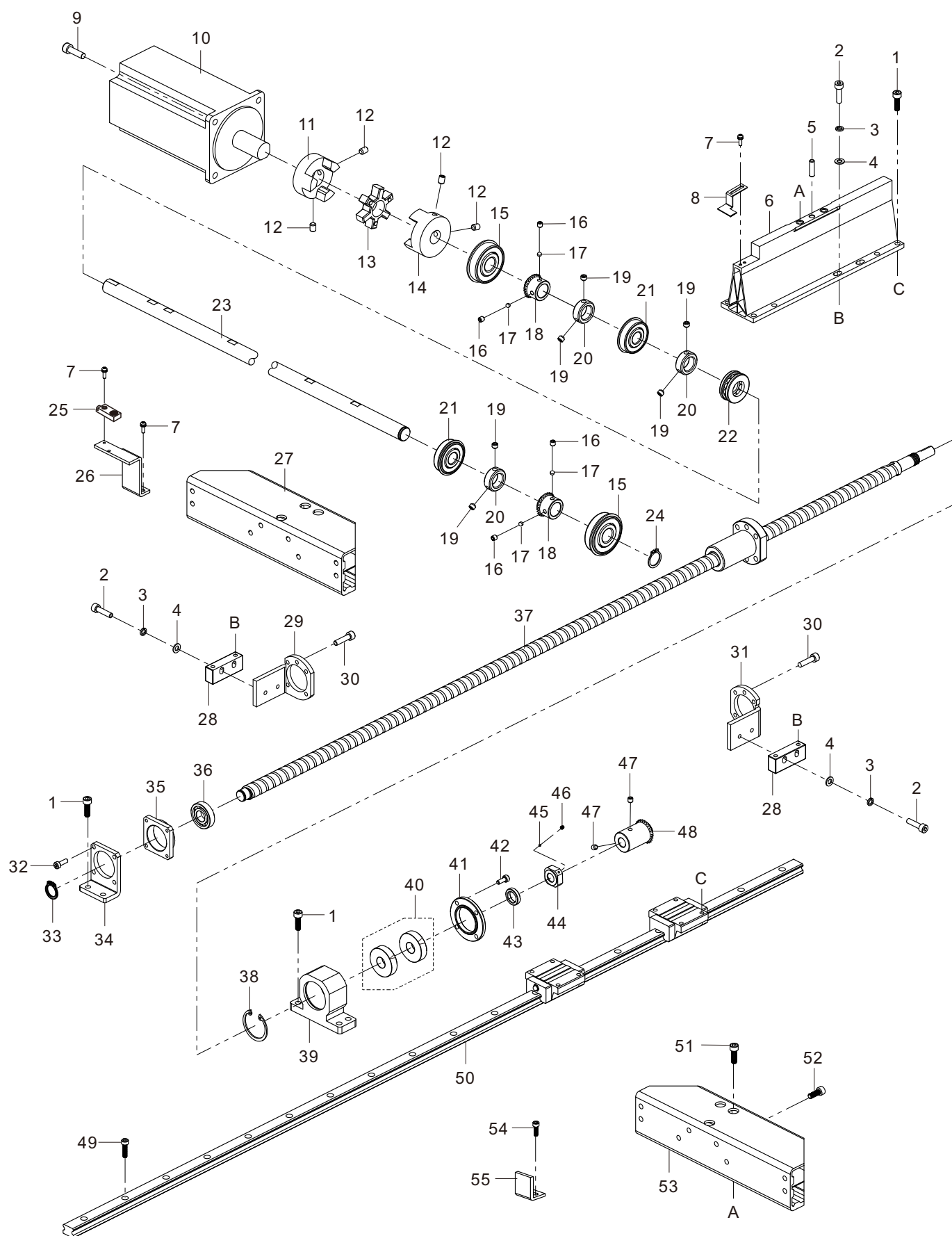
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10052200	销	SPRING PIN	2
2	10040655	螺钉 M4 L=5.5	SCREW M4 L=5.5	2
3	10061648	X向传感器感应片	X SENSOR MOUNTING	1
4	10001513	螺钉 M3 L=6	SCREW M3 L=6	2
5	10060548	气缸	AIR CYLINDER	5
6	10061374	接头_PC04-M5C	JOINT	16
7	10054455	安装板A	MOUNTING PLATE A	3
8	10059084	螺钉组件 M4 L=16	SCREW M4 L=16	20
9	10054452	压紧套B	PRESSING BLOCK	3
10	10062140	螺钉	SCREW M5 L=5	4
11	10054451	气缸接头	JOINT	2
12	10054456	安装板B	MOUNTING PLATE B	2
13	10054453	铰接座	HINGE SEAT	2
14	10054454	爪勾	CLAW HOOK	2
15	10003248	3挡圈	E-RING 3	8
16	10000413	短销 5×15.5	SHORT PIN	4
17	10068957	模板导轨	ALUMINUM PROFILE GUIDE	1
18	10003875	螺钉 M4 L=8	SCREW M4 L=8	16

13. X送料部件-同步带款(2)



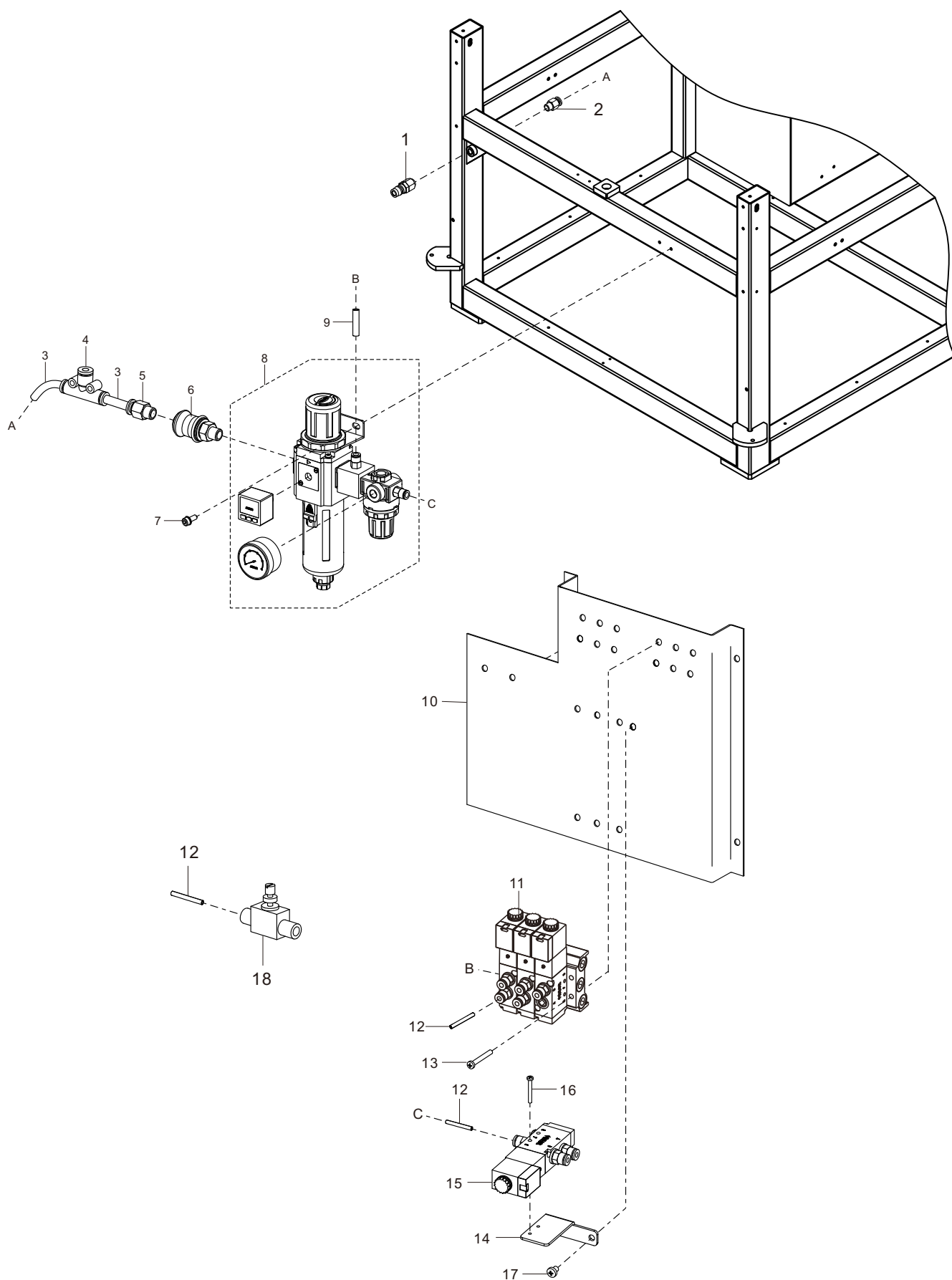
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009103	螺钉	SCREW M4 L=16	4
2	10008144	4垫圈	WASHER 4	16
3	10002954	4垫圈	WASHER 4	24
4	10003164	螺钉	SCREW M6 L=16	4
5	10005537	5弹簧垫圈	WASHER 5	4
6	10009469	5垫圈	WASHER 5	4
7	10073974	X向步进电机3.7m	STEPPING MOTOR	1
	10070344	创谊X向步进电机	STEPPING MOTOR	(1)
8	10062845	X向电机直齿轮	SPUR GEAR	1
9	10011232	螺钉	SCREW M6 L=6	4
10	20024320	电机座喷漆	MOTOR BASE	1
11	10062710	X向传动直齿轮	X-DIRECTION DRIVE SPUR GEAR	1
12	10062685	垫圈	WASHER	1
13	10003601	轴承 F698ZZ	BEARING F698ZZ	2
14	10062709	齿轮轴	GEAR SHAFT	1
15	10003281	9挡圈	WASHER	1
16	10004949	螺钉	SCREW M5 L=8	4
17	10062711	左带轮	LEFT PULLEY	1
18	10062713	左侧盖	COVER PLATE	1
19	10001513	螺钉 M3 L=6	SCREW M3 L=6	9
20	10061948	X向传感器	X DIRECTION SENSOR	1
21	10000984	螺钉	SCREW M3 L=9.5	1
22	10062767	销	PIN	1
23	10005078	d4挡圈 GB 896-86	WASHER GB 896-86	1
24	10009626	螺钉	SCREW M3 L=6	4
25	10060013	挡板	BAFFLE	2
26	10059560	塑料拖链	PLASTIC DRAG CHAIN	1200
27	10003576	轴承 6000ZZ	BEARING 6000ZZ	2
28	10062732	右带轮	RIGHT PULLY	1
29	10062731	带轮轴	BELT AXLE	1
30	10062361	X向开口同步带	SYNCHRO BELT	3500
31	10062733	张紧板	MOUNTING PLATE	1
32	10062684	侧挡板	TIGHTEN PLATE	1
33	10065629	螺钉 M5 L=20	SCREW M5 L=20	3
34	10053626	螺钉	SCREW M3 L=14	4
35	10009626	螺钉	SCREW M3 L=6	4
36	10066501	限位块	LIMIT BLOCK	2
37	10042219	螺钉 M4 L=12	SCREW M4 L=12	4
38	10008144	3垫圈	WASHER 3	4
39	10067132	送料座	FEED SEAT	1
40	10042219	螺钉	SCREW M4 L=12	15
41	10062838	直线导轨	LINEAR GUIDE RAIL	1
42	10062682	X向同步带压板	PRESS PLATE	2
43	10000342	螺钉	SCREW M4 L=10	8
44	10062734	模板导轨座	SUPPORT SEAT	1
45	10068958	同步带款拖链挡板	MOUNTING PLATE	1
46	10059084	螺钉	SCREW M4 L=16	4
47	10076081	螺钉	SCREW M4 L=12	6
48	10066192	塑料拖链	PLASTIC DRAG CHAIN	1200
49	10051846	螺钉	SCREW M4 L=8	6
50	10063175	拖链过渡板	MOUNTING PLATE	1
51	10003875	螺钉	SCREW M4 L=8	2
52	20023648	送料座配重	FEEDING SEAT COUNTERWEIGHT	1
53	10014395	M4×14螺钉	SCREW M4 L=14	4

14.Y送料部件



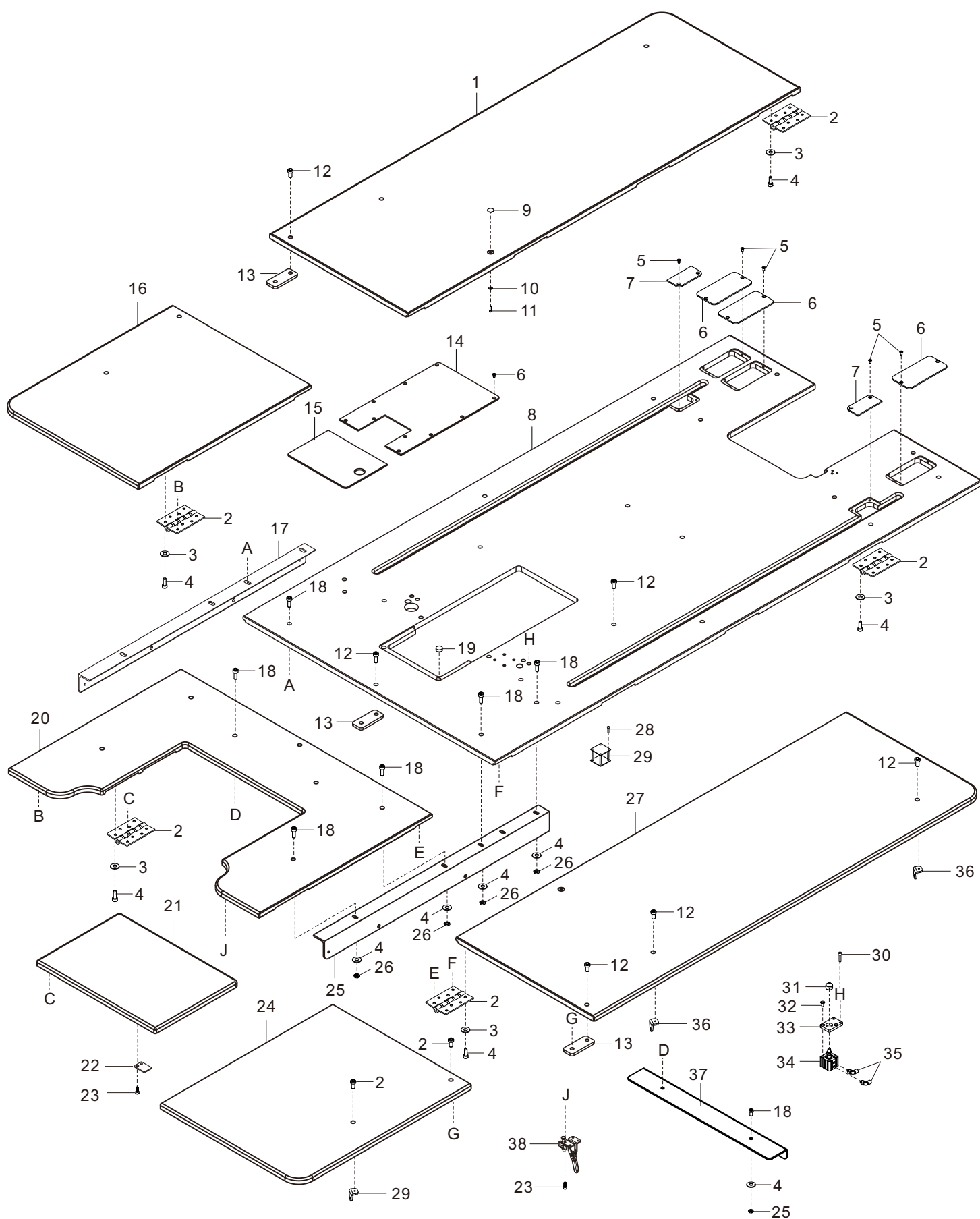
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10065629	螺钉 M5 L=20	SCREW M5 L=20	24
2	10003141	螺钉 M5 L=20	SCREW M5 L=20	8
3	10005537	弹簧垫圈 5	WASHER 5	8
4	10012318	垫圈 5	WASHER 5	8
5	10010138	销	SPRING PIN	2
6	10063143	导轨连接型材	FEED SEAT	1
7	10000984	螺钉 M3 L=9.5	SCREW M3 L=9.5	3
8	10069881	Y向传感片	DETECTION PLATE	1
9	10002028	螺钉 M6 L=20	SCREW M6 L=20	4
10	10073973	Y电机_伺服电机	STEPPING MOTOR	1
	10069691	星火Y伺服电机	STEPPING MOTOR	(1)
11	10063138	联轴器	COUPLING	1
12	10009187	螺钉 M6 L=8	SCREW M6 L=8	4
13	10011227	传动连接橡胶块	COUPLING RUBBER	1
14	10012613	联轴器	COUPLING	1
15	10003585	6302ZZNR轴承	BEARING	2
16	10012162	螺钉 M5 L=5	SCREW M5 L=5	4
17	10009410	剪线凸轮垫片	WASHER	4
18	10066990	主动齿轮	DRIVE GEAR	2
19	10042438	螺钉 M6×0.75 L=5	SCREW M6×0.75 L=5	6
20	10005477	输送主轴挡圈	RETAINING RING	3
21	10060319	6202ZZNR轴承	BEARING	2
22	10063384	单向推力球轴承	BEARING	1
23	10063139	驱动轴	WHEEL SHAFT	1
24	10010090	挡圈 13.8	E-RING 13.8	1
25	10074268	Y向传感器	Y DETECTION	1
26	10063133	Y向传感器安装板	SENSOR MOUNTING PLATE	1
27	10063160	支撑座左	SUPPORT SEAT LEFT	1
28	10065616	调节块	ADJUSTMENT BLOCK	2
29	10065614	Y向调节板左	Y DIRECTION PREDICATE BOARD LEFT	1
30	10066989	螺钉 M5 L=20	SCREW M5 L=20	10
31	10065615	Y向调节板右	Y DIRECTION ADJUSTING SLATE	1
32	10042219	螺钉 M4 L=12	SCREW M4 L=12	8
33	10003334	挡圈 12	RETAINING RING 12	2
34	10063137	轴承支撑座	BEARING SUPPORT	2
35	10063134	支撑端轴承座	SUPPORT END BEARING SEAT	2
36	10063824	16001-ZZ轴承	16001-ZZ BEARING	2
37	10065674	三丝杠900Y向丝杆	THREE SCREW 900 Y TO SCREW	2
38	10003321	挡圈 32	E-RING 32	2
39	10063164	丝杠固定支撑座	SCREW FIXED SUPPORT SEAT	2
40	10052298	7201ADB轴承	7201ADB BEARING	2
41	10052204	固定座端盖	FIXDE SEAT END COVER	2
42	10005041	螺钉 M4 L=10	SCREW M4 L=10	8
43	10006400	垫片 12.2	WASHER 12.2	2
44	10053324	方形螺母	NUT	2
45	10065833	小圆铜垫片	WASHER	2
46	10010196	螺钉 M3 L=3	SCREW M3 L=3	2
47	10011177	螺钉	SCREW	4
48	10065170	从动齿轮	DRIVEN GEAR	2
49	10009103	螺钉 M4 L=16	SCREW M4 L=16	24
50	10065673	三丝杠900Y向导轨组件	THREE SCREW 900Y GUIDE RAIL ASSEMBLY	2
51	10009008	螺钉	SCREW	4
52	10065627	螺钉 M5 L=12	SCREW M5 L=12	16
53	10063161	支撑座右	SUPPORT SEAT RIGHT	1
54	10010953	螺钉	SCREW	2
55	10069012	Y向限位块	Y-DETECTION LIMIT BLOCK	1

15. 气动部件



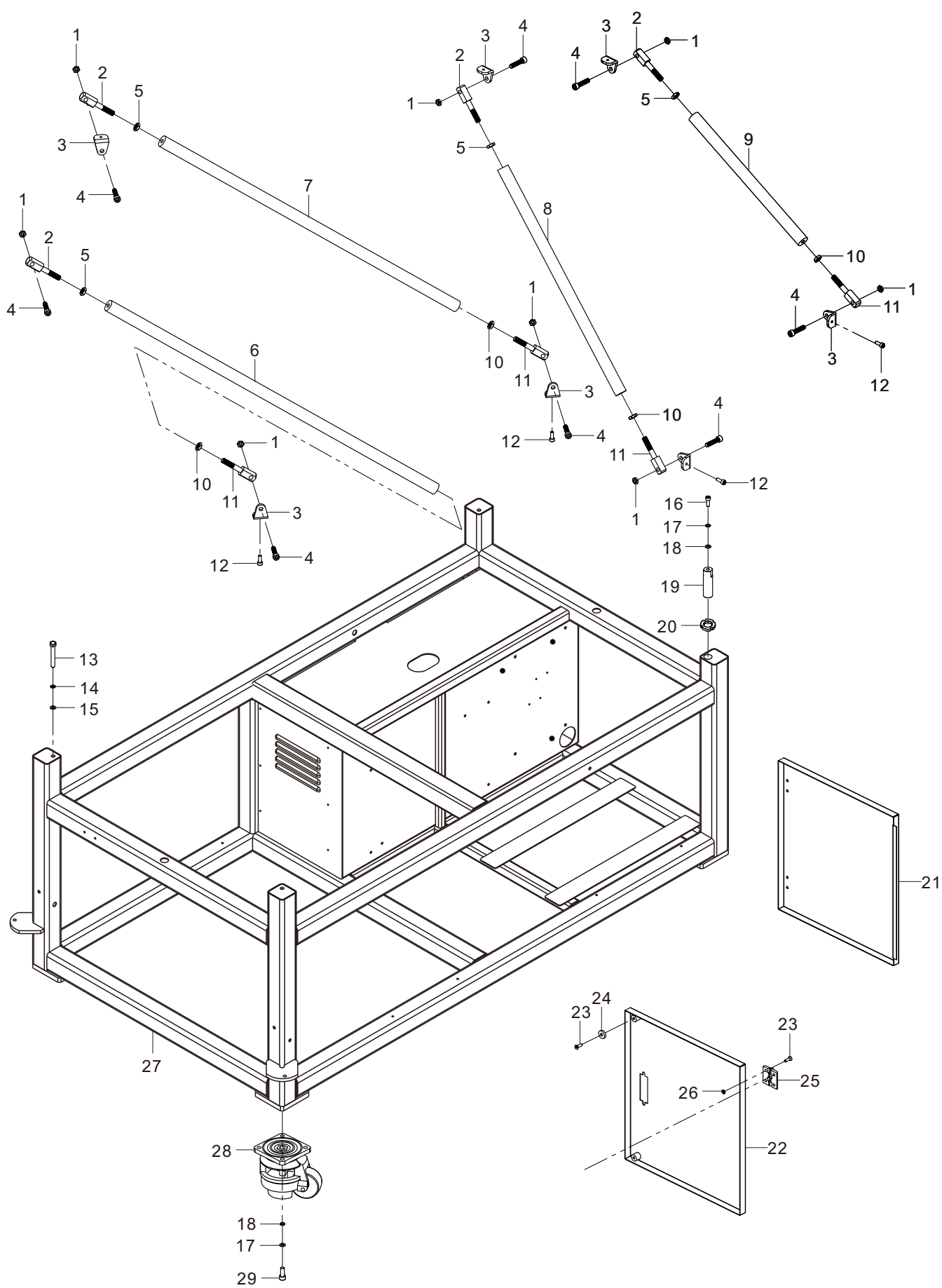
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10078852	进气气管接头	PLUD	1
2	10082683	接头PL1002D	PLUD PL1002D	1
3	10008151	ATC PUC1065透明气管	TUBE $\Phi 10 \times \Phi 6.5$	700
4	10052376	三通快速管接头	THREE WAY QUICK CONNECTOR	1
5	10003458	$\Phi 10$ 阀进气直通接头	PLUD APC10-02 $\Phi 10$	1
6	10052367	ATC HSV08手滑阀	HAND SLIDE VALVE	1
7	10072653	螺钉	SCREW	2
8	10064657	二联过滤减压阀组件	FILTER REGULATOR	1
9	10008150	$\Phi 4 \times \Phi 6$ 气管	TUBE $\Phi 4 \times \Phi 6$	1800
10	10062757	气动安装板喷漆	PNEUMATIC MOUNTING PLATE PAINTING	1
11	10059810	三电磁阀组件	3 PORT SOLENOID VALVE GROUP	1
12	10008119	$\Phi 2.5 \times \Phi 4$ 气管	TUBE $\Phi 2.5 \times \Phi 4$	31500
13	10002180	螺钉 M4 L=30	SCREW M4 L=30	4
14	10007583	气阀安装板	VALVE MOUTING PLATE	1
15	10064244	单组电磁阀	1 PORT SOLENOID VALVE GROUP	1
16	10002148	螺钉 M3 L=10	SCREW M3 L=10	
17	10003883	螺钉 M5 L=10	SCREW M5 L=10	2
18	10052369	节流阀	PLUG RQSM-04	3

16.大缝台部件



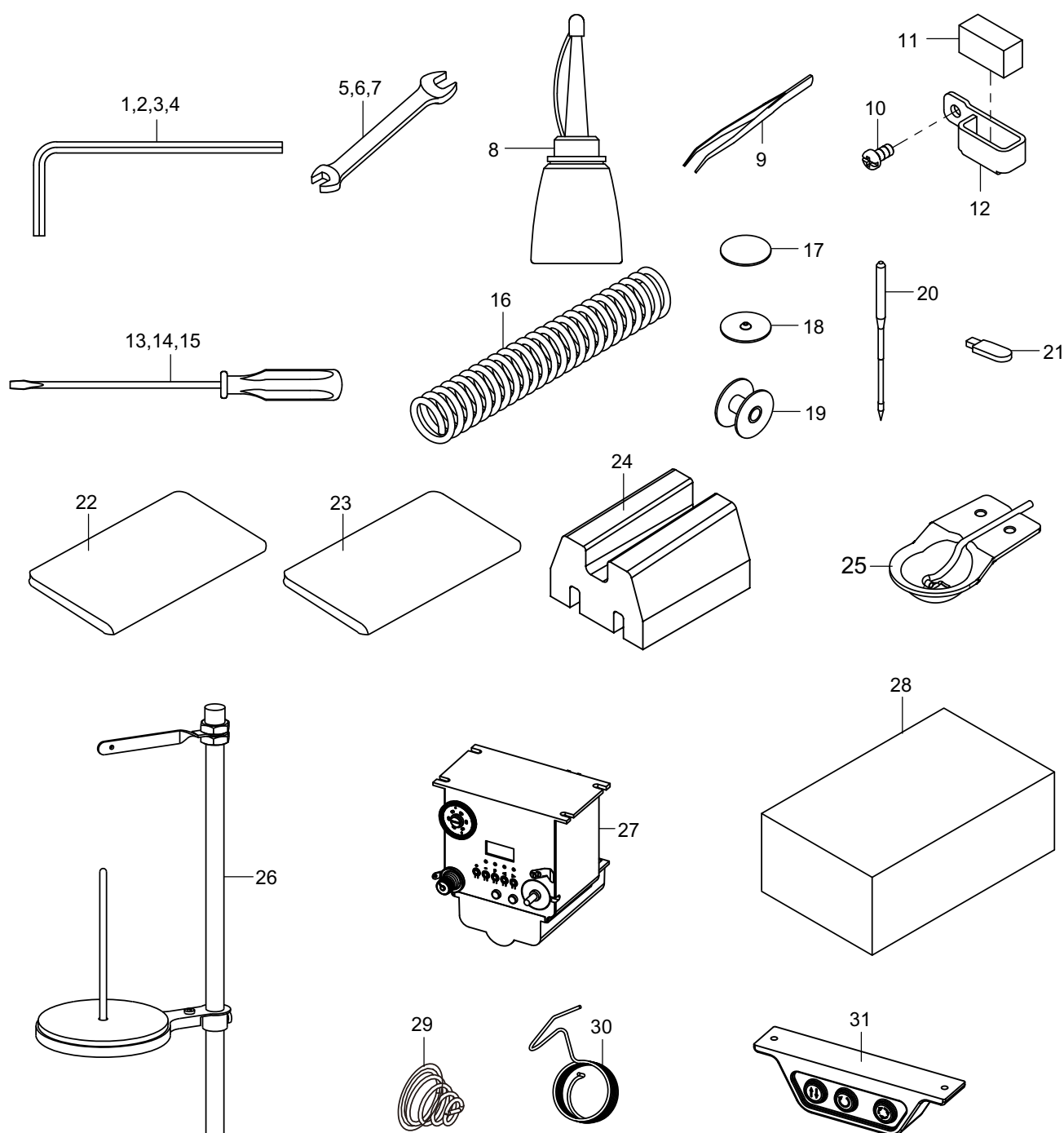
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10071441	辅助台板左后	LEFT REAR OF AUXILIARY BEDPLATE	1
2	10074030	4寸304不锈钢合页3.0	ZINC ALLOY HINGE	12
3	10003019	6垫圈	WASHER 6	58
4	10060854	螺钉 M6 L=14	SCREW M6 L=14	48
5	10051846	螺钉 M4 L=8	SCREW M4 L=8	22
6	10055066	电机盖板	MOTOR COVER	3
7	10063165	维修安装板	REPAIR MOUNTING PLATE	2
8	10071437	900台板面	TABLE	1
9	10055663	顶销	APEX PIN	2
10	10003083	垫圈4	WASGER	2
11	10053626	螺钉 M3 L=14	SCREW M3 L=14	2
12	10003108	螺钉 M6 L=16	SCREW M6 L=16	33
13	10055080	拉紧板	TENSIONING PLATE	3
14	10060340	剪线上盖板	LEAD SCREW THREAD CUTTING COVER PLATE	1
15	10063151	梭芯盖板组件	COVER AS-SHUTTLE CORE	1
16	10071440	辅助台板左前	LEFT FRONT OF AUXILIARY BEDPLATE	1
17	10071444	900直角角铝左前	900 RIGHT ANGLE ALUMINUM FRONT LEFT	1
18	10077787	螺钉 M6 L=20	SCREW M6 L=20	10
19	10001096	磁铁	MAGNET	4
20	10071438	三丝杠900小台板	THREE LEAD SCREW 900 SMALL PLATEN	1
21	10071439	900翻转小台板	900 TURNOVER SMALL PLATEN	1
22	10057308	900翻转小台板限位板	900 TURNOVER SMALL PLATEN LIMIT PLATE	2
23	10039656	内六角圆头螺栓	SCREW	12
24	10071442	辅助台板右前	RIGHT FRONT OF AUXILIARY BEDPLATE	1
25	10071445	900直角角铝右前	900 RIGHT ANGLE ALUMINUM FRONT RIGHT	1
26	10003032	螺母 M6	NUT M6	10
27	10071443	辅助台板右后	RIGHT REAR OF AUXILIARY BEDPLATE	1
28	10052062	螺钉 M3 L=8	SCREW M3 L=8	4
29	10061934	RFID扫码识别器	RFID CODE RECOGNIZER	1
30	10003164	螺钉 M5 L=20	SCREW M5 L=20	4
31	10063116	模板顶柱	TOP COLUMN	1
32	10022252	螺钉 M4 L=10	SCREW M4 L=10	4
33	10063114	气缸垫板	CYLINDER HEAD GASKET	2
34	10054462	气缸	AIR CYLINDER	2
35	10052378	气管接头	TIE-IN	4
36	10055082	支撑板6	SUPPORT PLATE 6	14
37	10066488	台板支撑角铝2	TABLE SUPPORT ANGLE ALUMINUM 2	1
38	10056112	肘夹头	ELBOW COLLET	2

17.机架部件



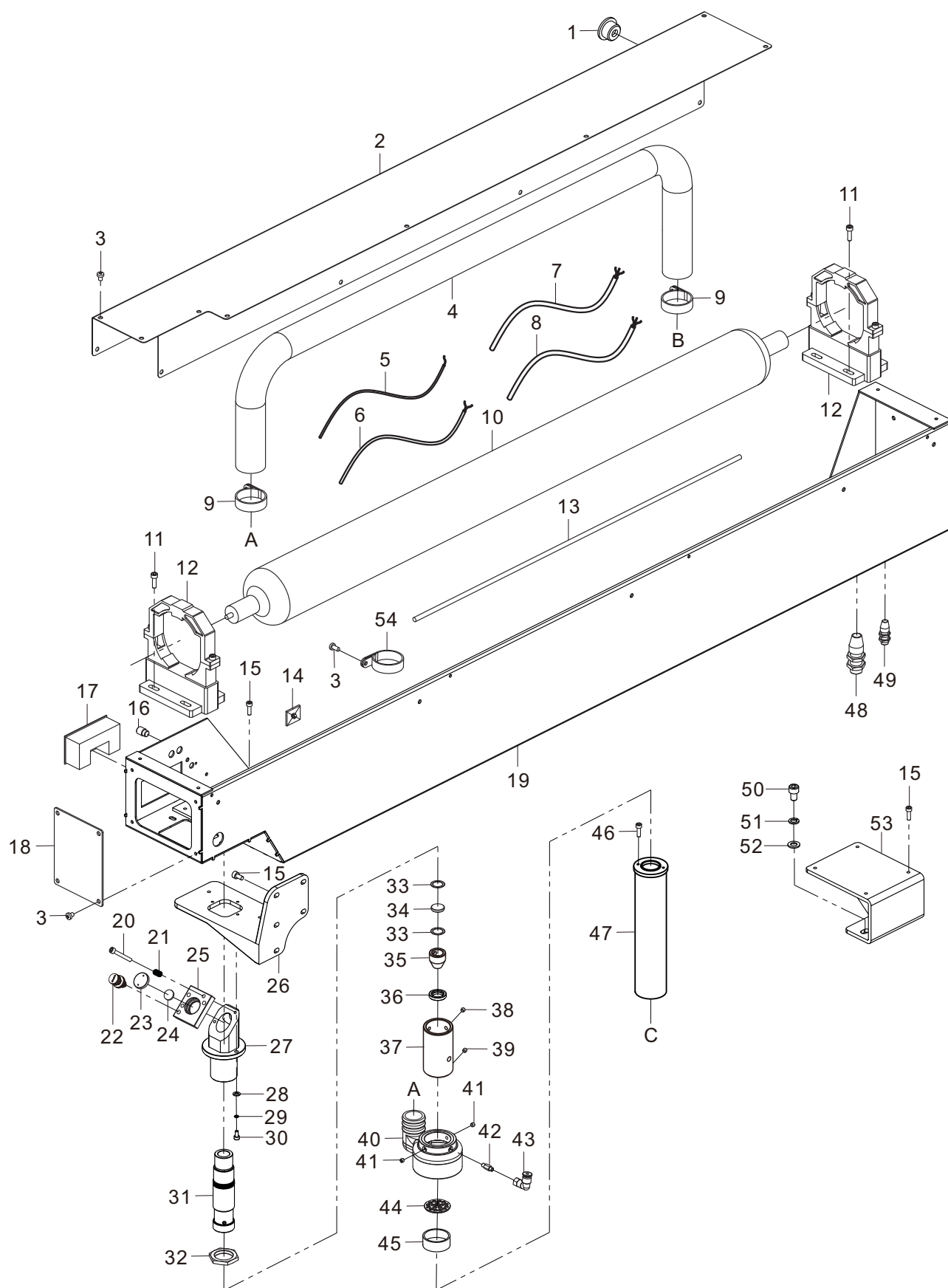
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10003131	螺母 M8	NUT M8	16
2	10054069	接头A	JOINT A	8
3	10055082	支撑板6		14
4	10038972	螺钉 M8 L=35	SCREW M8 L=35	16
5	10054091	螺母 M10	NUT M10	8
6	20020208	900支撑杆喷漆件	900 SUPPORT ROD PAINTED PARTS	2
7	20028478	900前支撑杆喷漆件	900 FRONT SUPPORT ROD PAINTED PARTS	2
8	20020207	支撑杆喷漆件	SUPPORT ROD PAINTED PARTS	2
9	20024142	支撑杆喷漆	SUPPORT ROD PAINTED PARTS	2
10	10054090	螺母 M10 左旋	NUT LEFT M10	8
11	10054070	接头B	JOINT B	8
12	10003169	螺钉 M6 L=12	SCREW M6 L=12	8
13	10045699	螺钉 M10 L=35	SCREW M10 L=35	3
14	10003087	弹簧垫圈 10	SPRING WASHER 10	3
15	10052041	垫片 10	WASHER 10	3
16	10002020	螺钉 M8 L=40	SCREW M8 L=40	1
17	10002986	弹簧垫圈 8	SPRING WASHER 8	17
18	10002948	垫圈 8	WASHER 8	17
19	10054074	螺柱 M20×1.5	SCREW M20×1.5	1
20	10054086	小圆螺母 M20×1.5	NUT M20×1.5	1
21	10066214	电器柜右门	ELECTRIC CONTROL BOX RIGHT DOOR	1
22	10066215	电器柜左门	ELECTRIC CONTROL BOX LEFT DOOR	1
23	10003306	螺钉 M5 L=10	SCREW M5 L=10	18
24	10059339	磁铁	MAGNET	2
25	10059338	金属合页	METAL HING	2
26	10009467	螺母 M5	NUT M5	16
27	10065672	机架体	MACHINE FRAME	1
28	10057044	一体式脚轮	INTEGRAL ANGLE WHEEL	4
29	10003093	螺钉 M8 L=20	SCREW M8 L=20	16

18.附件部件



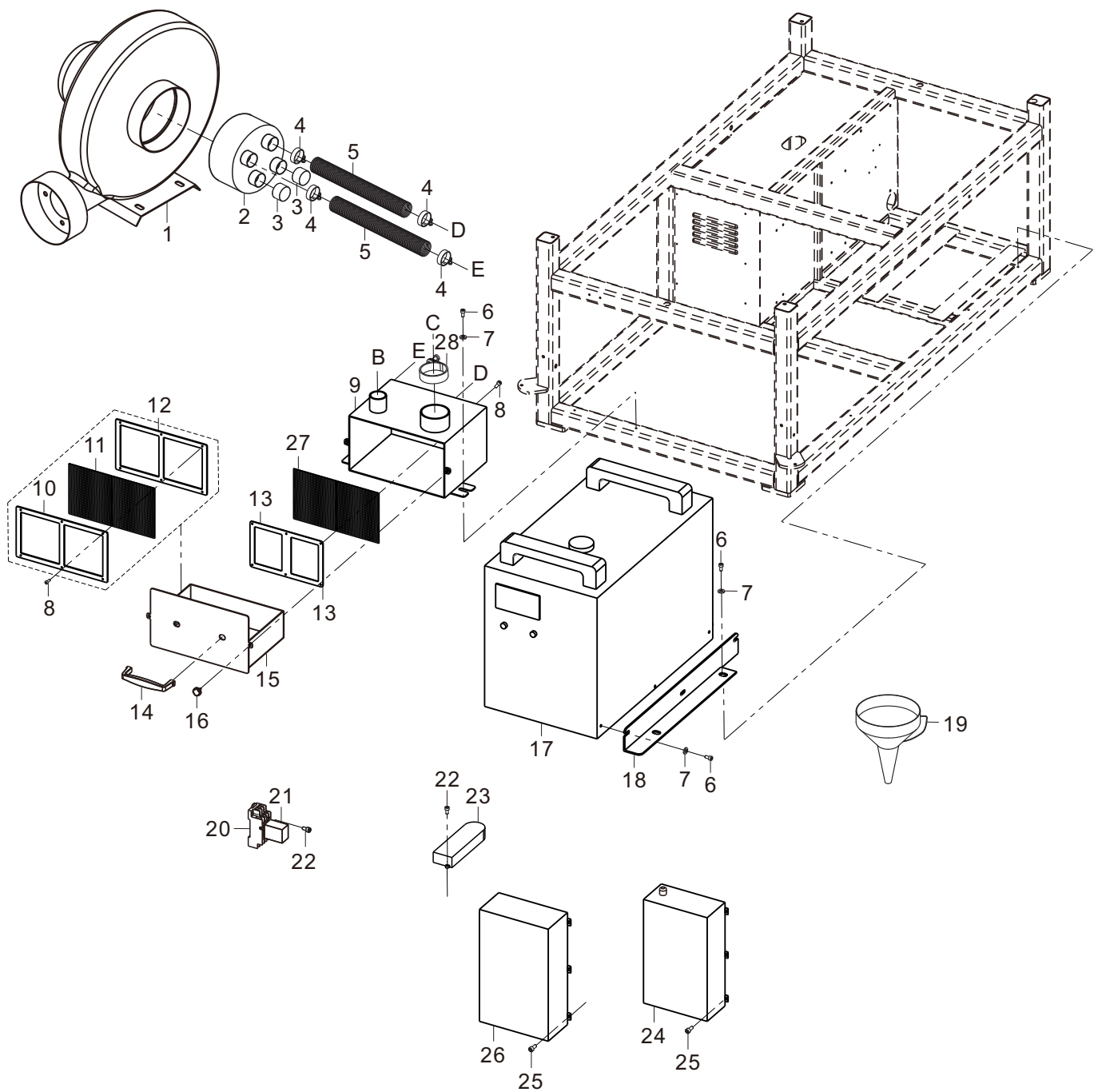
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009686	内六角扳手 2.5	HEXAGONAL WRENCH 2.5	1
2	10009685	内六角扳手 3	HEXAGONAL WRENCH 3	1
3	10009687	内六角扳手 4	HEXAGONAL WRENCH 4	1
4	10009689	内六角扳手 5	HEXAGONAL WRENCH 5	1
5	10014122	呆扳手 7	WRENCH 7	1
6	10003369	呆扳手 8×10	WRENCH 8×10	1
7	10003368	呆扳手 9×11	WRENCH 9×11	1
8	10005356	油壶	OLI CAN	1
9	10004247	镊子组件	TWEEZERS	1
10	10011143	螺钉 SM9/64"×40 L=7	SCREW SM9/64"×40 L=7	1
11	10000396	硅油毡	FELT	1
12	10000398	硅油板	THREAD GUIDE	1
13	10010994	大螺丝刀	SCREW DRIVER LARGE	1
14	10010995	中螺丝刀	SCREW DRIVER MIDDLE	1
15	10013185	小螺丝刀	SCREW DRIVER SMALL	1
16	10059871	9米长弹簧气管	9M LONG SPRING AIR PIPE	1
17	10060484	38IC卡	38IC CARD	20
18	10041780	运模车小针板	SMALL NEEDLE PLATE	1
19	10039875	梭芯	BOBBIN	2
20	10005454	机针 DP×5 8#	NEEDLE DP×5 8#	10
21	10040794	U盘	U DISK	1
22	10073990	大发泡袋	HEAD COVER	1
23	10051549	5775防雨罩	5775 RAIN COVER	1
24	10041496	机头发泡	MACHINE HEAD COVER	1
25	10063901	加高小孔辅助压脚	HEIGHTENING SMALL HOLE AUXILIARY PRESSER FOOT	1
26	10057269	单线架组件	THREAD STAND	1
27	10057350	绕线器组件	BOBBIN WINDER UNIT	1
28	10000159	附件箱	ACCESSORY BOX	1
29	10004176	弹簧	SPRING	1
30	10039203	挑线簧	THREAD TAKE UP SPRING	1
31	10059336	模板机启动开关组件	TEMPLATE MACHINE START SWITCH ASSER	1

15. 上激光部件(1)



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10068693	橡胶塞	RUBBER PLUG	1
2	10068809	激光管上盖_120W	LASER COVER SHELL COVER	1
3	10072653	螺钉 M5 L=10	SCREW M5 L=10	37
4	10061357	32波纹管4米	32 BELLOWS	1
5	10059881	激光管低压线1芯	LOW VOLTAGE ONE CORE WIRE	3000
6	10059882	2芯线缆	THE CONDUCTOR	4200
7	10060023	三芯电源线	THREE-CORE POWER CORD	2600
8	10060097	变位器信号线3芯	THREE-CORE SIGNAL CABLE	6000
9	10035669	32-44卡箍圈	WIRE CLAMP	2
10	10068808	激光管 120W	LASER TUBE 120W	1
11	10003164	螺钉 M5 L=16	SCREW M5 L=16	8
12	10062450	激光管固定座B	LASER TUBE HOLDER	2
13	10058871	硅胶水管	SILICONE TUBE	5000
14	10059777	扎带吸盘	TIE WITH A SUCTION CUP	6
15	10065627	M5×12组合螺钉	SCREW M5 L=12	20
16	10060529	变位器	DISPLACEMENT DEVICE	1
17	10062451	LED直流电流表	AMPERE METER	1
18	10062441	激光罩壳前盖	PROTEGULUM	1
19	10068810	激光管罩壳_120W	LASER TUBE HOUSING	1
20	10003416	螺钉 M4 L=10	SCREW M4 L=10	2
21	10059422	反光镜调节弹簧	REGULATING SPRING	2
22	10059423	反光镜调节铜螺钉组件	COPPER SCREW	3
23	10059417	激光反光镜盖	MIRROR COVER	1
24	10059421	反光镜	RETROREFLECTOR	1
25	10062433	反光镜安装板	MOUNTING PLATE	1
26	10067057	前支撑座	BEFORE THE BRACKETS	1
27	10062429	压料导向安装座	PRESSURE GUIDE INSTALLATION SEAT	1
28	10002954	垫圈 5	GROMMENT 5	3
29	10002991	垫圈 5	GROMMENT 5	3
30	10042219	螺钉 M4 L=14	SCREW M4 L=14	3
31	10062427	聚焦镜座	FOCUING MIRROR HOLDER	1
32	10062428	聚焦镜座锁紧螺母	NUT	1
33	10060555	聚光镜压紧垫圈	GASKET	2
34	10062448	聚光镜50.8	CONDENSER IS 50.8	1
35	10062426	聚焦镜盖	CONDENSER	1
36	10062425	聚焦端盖	FOCUING ON END CAPS	1
37	10062424	压料导向套	GO-BETWEEN	1
38	10002862	螺钉	SCREW	2
39	10012014	螺钉	SCREW	2
40	10062421	吸气罩	SUCTION HOOD	1
41	10012162	螺钉 M5 L=5	SCREW M5 L=5	2
42	10062422	进气接头	INLET CONNECTION	1
43	10062447	气缸接头	JOINT	1
44	10058749	下吸气蜂窝板	CELLULAR BOARD	1
45	10066218	间隔套	SPACER SLEEVE	1
46	10009103	M4×16螺钉	SCREW M4 L=16	2
47	10081829	激光下吸气管组件	LOEWR SUCTION TUBE	1
48	10058824	总进气管固定接头M22	FIXED JIONT M22	2
49	10059225	激光电源线固定接头M12	FIXED JIONT M12	1
50	10002066	螺栓 M8 L=20	SCREW M8 L=20	2
51	10002986	弹簧垫圈 8	GROMMENT 8	2
52	10011650	垫圈 8	GROMMENT 8	2
53	10067056	后支撑座	REAR SUPPORT SEAT	1
54	10083021	R型线夹UC-9	WIRE CLAMP	5

20. 上激光部件 (2)



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10061991	鼓风机组件_大风量 500W	BLOWER ASSEMBLY	1
2	10062416	鼓风机法兰接头	JOINT FLANGE	1
3	10062758	鼓风机法兰橡胶套40	RUBBER SETS OF 40	2
4	10035669	卡箍圈 32-44	CLAMP RING 32-44	8
5	10062606	40波纹管2.5米	40BELLOWS 2.5METERS	2
6	10005139	螺钉	SCREW	9
7	10003019	垫圈	GROMMET	9
8	10009021	M3×5螺钉	SCREW M3 L=5	12
9	10078779	一级水过滤盒	LASER PRIMARY WATER FILTER BOX	1
10	10081700	一级过滤挡板2	500 LASER PRIMARY FILTER BAFFLE 2	1
11	10083160	金属过滤网1	METAL FILTER SCREEN	1
12	10081699	一级过滤挡板1	500 LASER PRIMARY FILTER BAFFLE 1	1
13	10083311	过滤出风口挡板	500 LASER PRIMARY FILTERING AIR OUTLET BAFFLE	1
14	10082184	过滤箱把手组件	FILTER BOX HANDLE ASSEMBLY	1
15	10078780	一级水过滤盒内仓	LASER PRIMARY WATER FILTRATION INNER CHAMBER	1
16	10082186	梅花手柄M4螺钉	SCREW M4	2
17	10063247	水冷机2	WATER-COOLING MACHINE	1
18	10059413	水箱安装角铁	TANK MOUNTING PLATE	1
19	10059428	加水漏斗	ADDING WATER FUNNEL	1
20	10058827	中间继电器组件	INTERMEDIATE RELAY ASSEMBLY	2
21	10060554	中间继电器组件_插头	INTERMEDIATE RELAY ASSEMBLY_PLUG	2
22	10042219	螺钉	SCREW	6
23	10059224	三插插板	TRIPLE PULG BOARD	1
24	10058817	激光管电源	LASER POWER	1
25	10003399	螺钉	SCREW	8
26	20030741	激光电源罩壳_120W喷漆	LASER POWER HOUSING	1
27	10083312	金属过滤网2	METAL FILTER SCREEN2	1
28	10077847	卡箍圈 60	CLAMP RING 60	2