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请将本使用说明书放在便于查阅的地方保管。



M5 - V7系列自动模板机

AUTOMATIC MOLD SEWING MACHINE

零件手册

PARTS BOOK



手机官网



官方订阅号

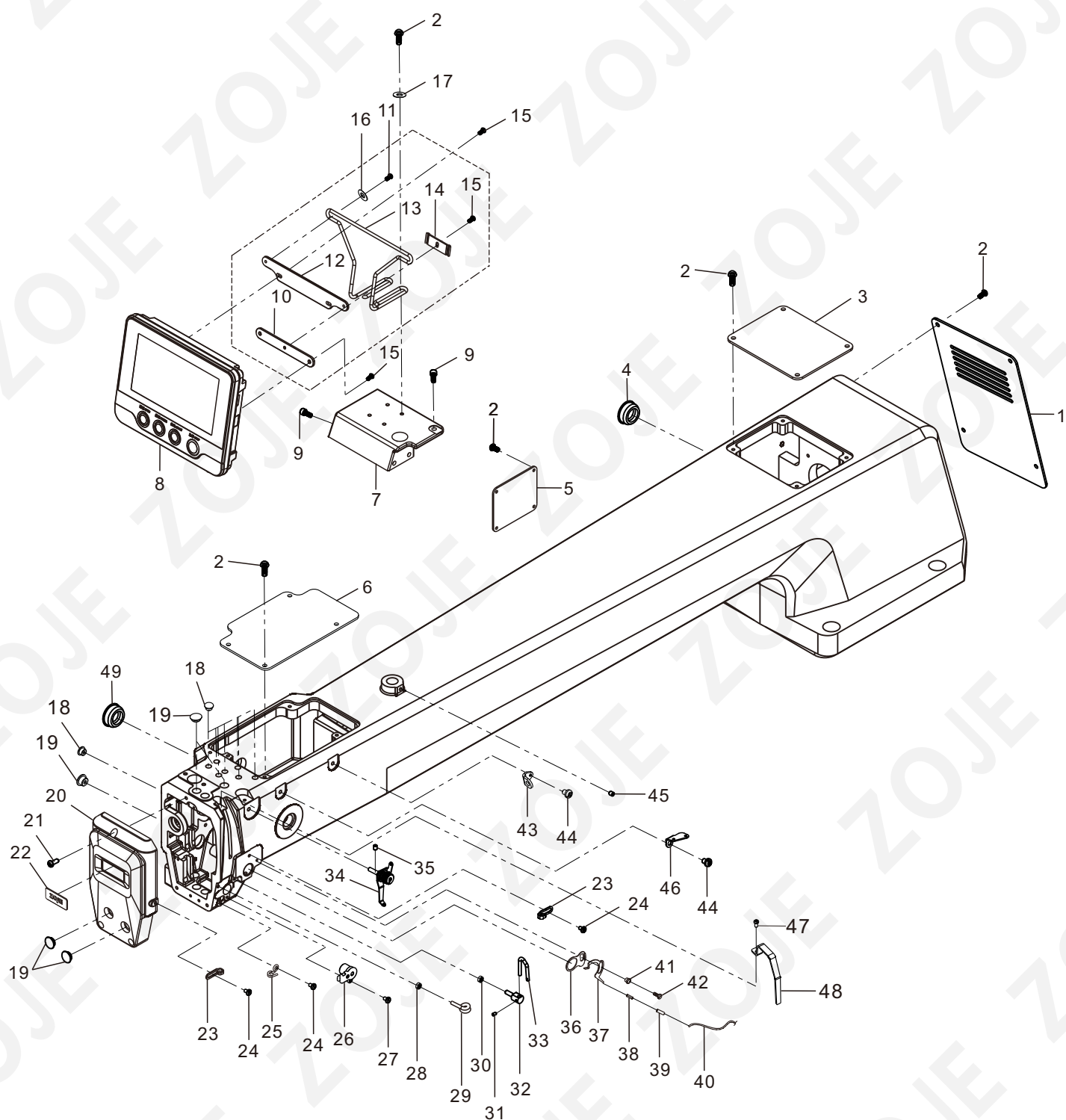
浙江中捷缝纫科技有限公司
ZHEJIANG ZOJE SEWING MACHINE CO. LTD

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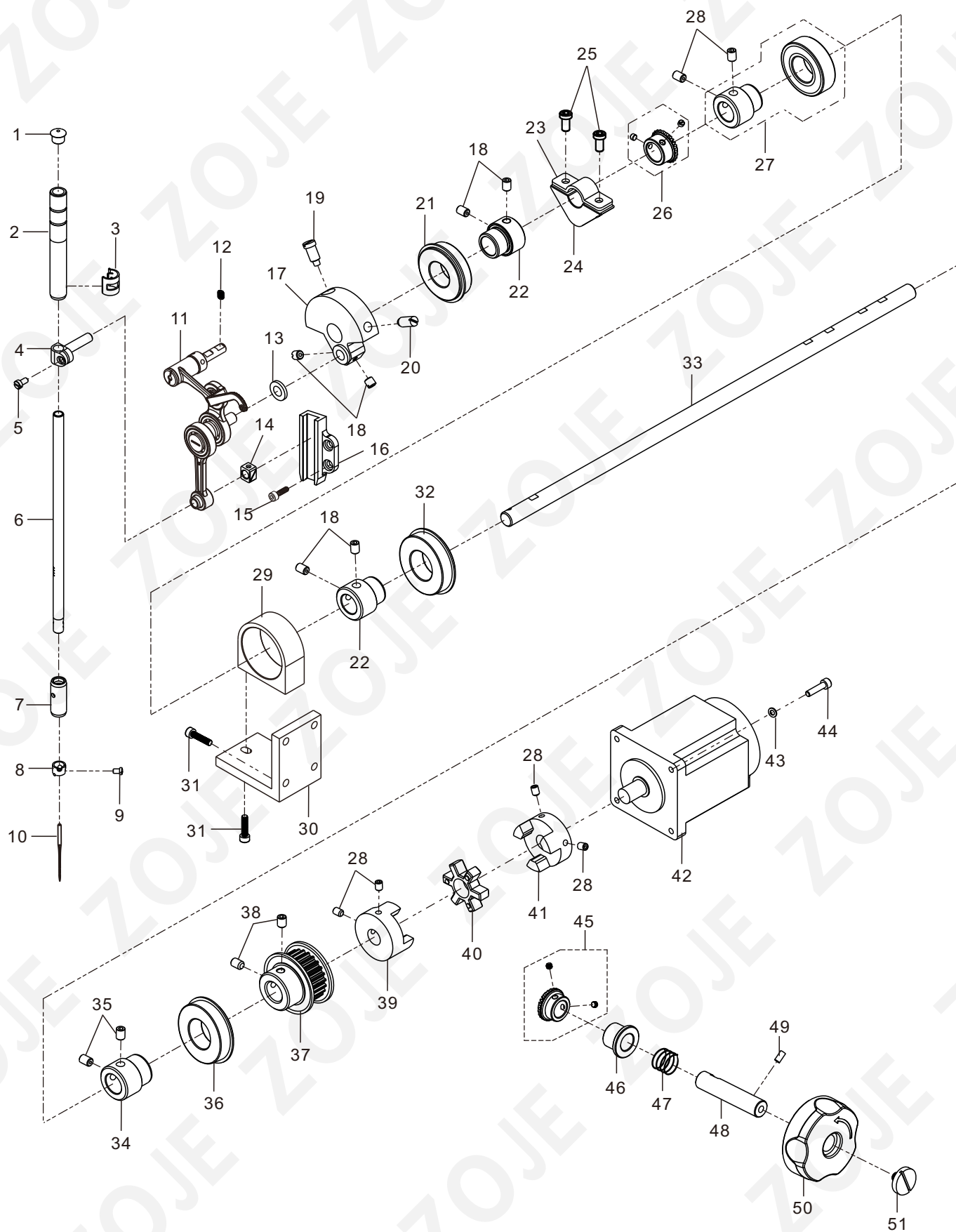
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1. 机头、外装部件



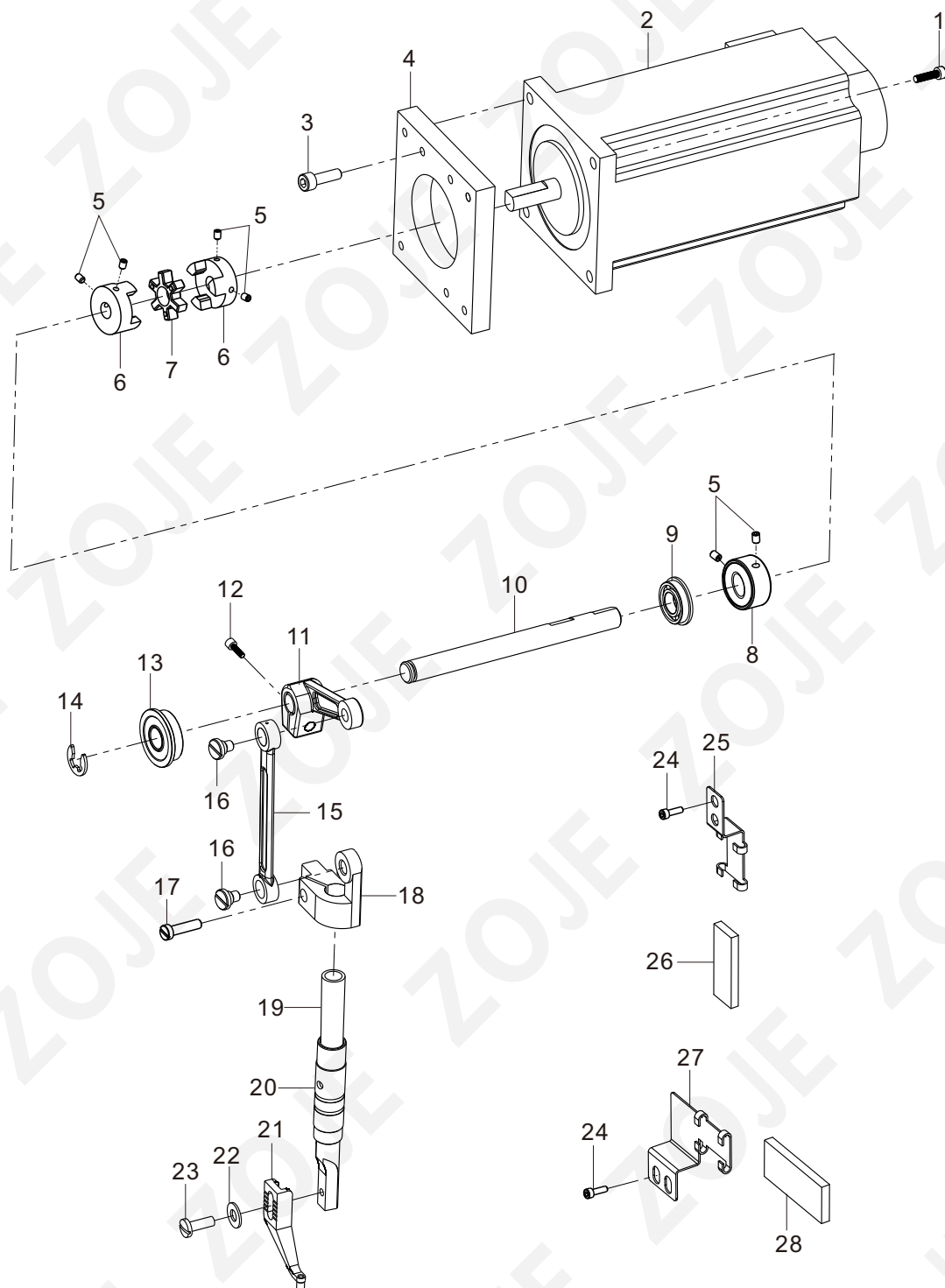
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	20024055	后盖板_喷漆件	BACK COVER	1
2	10072653	螺钉 M5 L=10	SCREW M5 L=10	20
3	20029168	后上盖板-喷漆件	REAR UPPER COVER PLATE	1
4	10068693	橡胶塞	RUBBER PLUG	2
5	20029167	侧盖板-喷漆件	SIDE COVER REAR	1
6	20029169	前上盖板-喷漆件	FRONT UPPER COVER PLATE	1
7	20023688	操作面板座_喷漆件	OPERATION PANEL SEAT	1
8	10074263	操作屏	OPERATION SCREEN	1
9	10005139	螺钉 M5 L=12	SCREW M5 L=12	3
10	10073422	横屏操作盒架转接板	HORIZONTAL SCREEN OPERATION BOS FRAME ADAPTER PLATE	1
11	10073847	螺钉 M4 L=8	SCREW M4 L=8	2
12	10073378	横屏操作面板转接板	HORIZONTAL SCREEN OPERATION PANEL ADAPTER BOARD	1
13	10073377	横屏操作面板座	HORIZONTAL SCREEN OPERATION PANEL BASE	1
14	10073379	横屏操作面板压板	HORIZONTAL SCREEN OPERATION PANEL PRESSING PLATE	1
15	10003875	螺钉组件 M4 L=8	SCREW M4 L=8	5
16	10073821	不锈钢垫片 5*18*2	STAINLESS STEEL GASKET	2
17	10003019	6垫圈	6 WASHER	4
18	10000090	摆动架销油塞	SWING FRAME PIN OIL PLUG	9
19	10011099	橡胶塞	RUBBER STOPPER	4
20	20029170	面板_喷漆件	PANEL	1
21	10008776	螺钉 M=5 L=12	SCREW M5 L=12	3
22	10070679	面板装饰牌_中捷	DECORATIVE PANEL	1
	10066519	面板装饰牌_中屹	DECORATIVE PANEL	(1)
	10066521	面板装饰牌_贝斯曼	DECORATIVE PANEL	(1)
23	10008940	右线钩	ARM THREAD GUIDE RIGHT	2
24	10010668	螺钉 SM11/64"×40	SCREW SM11/64"×40	3
25	10062754	下线钩	DOWNLINE HOOK	1
26	10069885	电子夹线器	ELECTRONIC THREAD CLAMP DEVICE	1
27	10001580	螺钉 M4 L=10	SCREW M4 L=10	1
28	10011140	螺母 SM9/64"×40	NUT SM9/64"×40	1
29	10011148	中线钩	MIDLINE HOOK	1
30	10009471	螺母 M4	NUT M4	1
31	10051477	线钩座螺钉 M3.5 L=3	WIRE HOOK BASE SCREW M3.5 L=3	1
32	10049613	线钩座	WIRE HOOK BASE	1
33	10049614	线钩	WIRE HOOK	1
34	10064310	上夹线器部件	UPPER THREAD GRIPPER PARTS	1
35	10041529	螺钉 SM3/16"×28 L=6	SCREW SM3/16"×28 L=6	1
36	10059802	断线传感器绝缘板	INSULATION BOARD OF BROKEN WIRE SENSOR	1
37	10059803	断线检测传感片	WIRE BREAK DETECTION SENSOR	1
38	10078777	四方插簧	STRAIGHT TERMINAL	1
39	10062106	直型端子护套	STRAIGHT TERMINALSHEATH	1
40	10002471	单芯170177单芯电线	SINGLE CORE WIRE	3500
41	10000752	传感片外绝缘片	INSULATING SHEET OUTSIDE SENSING SHEET	1
42	10009691	螺钉 SM9/64"×40	SCREW SM9/64"×40	1
43	10011145	单眼过线板	MONOCULAR WIRE BOARD	1
44	10011158	螺钉 SM15/64"×28	SCREW SM15/64"×28	2
45	10004949	螺钉 M5 L=8	SCREW M5 L=8	1
46	10011200	上过线板	UPPER THREAD BOARD	1
47	10008934	螺钉 SM3/16"×28	SCREW SM3/16"×28	1
48	20023540	挑线杆防护罩	PROTECTIVE COVER OF TAKE-UP BAR	1
49	10067501	橡胶塞	RUBBER PLUG	2

2. 上轴、针杆部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10010587	橡胶塞	RUBBER PLUG	1
2	10049875	针杆上轴套	NEEDLE BAR METAL	1
3	10031678	挡油片	NEEDLE BAR METAL GREASE COVER	1
4	10010590	针杆连接柱	NEEDLE BAR CONNECTING	1
5	10030286	螺钉	SCREW	1
6	10063340	针杆 Dp×5 (标配)	NEEDLE BAR DP×5	1
	10063341	针杆 Dp×5 (选配)	NEEDLE BAR DP×5	(1)
	10056785	针杆 DB×1 (选购)	NEEDLE BAR DB×1	(1)
7	10046043	针杆下轴套	NEEDLE BAR LOWER METAL	1
8	10062753	针杆线钩	THREAD GUIDE	1
9	10041770	螺钉 SM1/8" ×44 L=4.5	SCREW SM1/8"×44 L=4.5	1
10	10054541	机针 DP×5 8#(德国蓝狮 SUK)	NEEDLE DP×5 10#	1
11	10073324	挑线杆部件	THREAD TAKE UP COMPL	1
12	10012162	螺钉 M5 L=5	SCREW M5 L=5	2
13	10011622	垫圈 8×15×0.7	WASHER 8×15×0.7	2
14	10011194	针杆连接轴滑块	SLIDE BLOCK	1
15	10005041	螺钉 M4 L=10	SCREW M4 L=10	2
16	10057568	针杆滑块槽	NEEDLE BAR METAL GREASE COVER	1
17	10073265	大梭针杆曲柄	COUNTER WEIGHT	1
18	10050053	螺钉 M6×0.75	SCREW M6×0.75	6
19	10010545	螺钉 SM9/32" ×28	SCREW SM9/32" ×28	1
20	10010082	螺钉 SM9/32" ×28	SCREW SM9/32" ×28	1
21	10050517	轴承 6004ZZ_BOM	BEARING 6004ZZ_BOM	1
22	10042095	上轴前轴承衬套	UPPER SHAFT FRONT BEARING BUSH	2
23	10014332	上轴平衡轮固定板	UPPER SHAFT BALANCE WHEEL FIXING PLATE	1
24	10050133	平衡块	BALANCE WEIGHT	1
25	10010953	螺钉 M5 L=10	SCREW M5 L=10	2
26	10027407	上轴齿轮组件	GEAR AS-UPPER SHAFT	1
27	10051864	轴承组件_6004	BEARING ASSEMBLY_6004	1
28	10009187	螺钉 M6 L=8	SCREW M6 L=8	6
29	10073862	轴承支撑座	BEARING SUPPORT SEAT	1
30	10073863	主轴支撑座	SPINDLE SUPPORT SEAT	1
31	10065627	组合螺钉 M5 L=12	SCREW M5 L=12	6
32	10025882	轴承 6004NR-2RS_BOM	BEARING 6004NR-2RS_BOM	1
33	10065683	三丝杠900上轴	THREE LEAD SCREW 900 UPPER SHAFT	1
34	10014362	轴承衬套	BEARING BUSH	1
35	10010678	螺钉 SM15/64"×28	SCREW SM15/64"×28	2
36	10029408	轴承 6022RZ-BOM	BEARING 6022RZ-BOM	1
37	10049904	上轴同步带轮	UPPER SHAFT SYNCHRONOUS PULLEY	1
38	10009187	螺钉 M6 L=8	SCREW M6 L=8	2
39	10012613	联轴器	COUPLING	1
40	10011227	传动连接橡胶块	TRANSMINSSION CONNECTING RUBBER BLOCK	1
41	10012615	联轴器	COUPLING	1
42	10073977	大豪主轴电机1.2m (DH6)	SPINDLE MOTOR 1.2M(DH6)	1
	10069689	星火主轴伺服电机	SPINDLE MOTOR	(1)
43	10012318	5垫圈	5 WASHERS	4
44	10001943	螺钉 M5 L=20	SCREW M5 L=20	4
45	10021312	弧齿锥齿轮组件_手轮轴	SPIRAL BEVEL GEAR ASSEMBLY HANDWHEEL SHAFT	1
46	10057570	手轮轴轴套	HAND WHEEL SHAFT SLEEVE	1
47	10062651	手轮复位弹簧	HAND WHEEL RETURN SPRING	1
48	10027278	手轮轴	HAND WHEEL SHAFT	1
49	10006073	销 φ4 L=10	PIN φ4 L=10	1
50	10062644	手轮	HAND WHEEL	1
51	10011225	螺钉 M6 L=8	SCREW M6 L=8	1

3. 中压脚部件

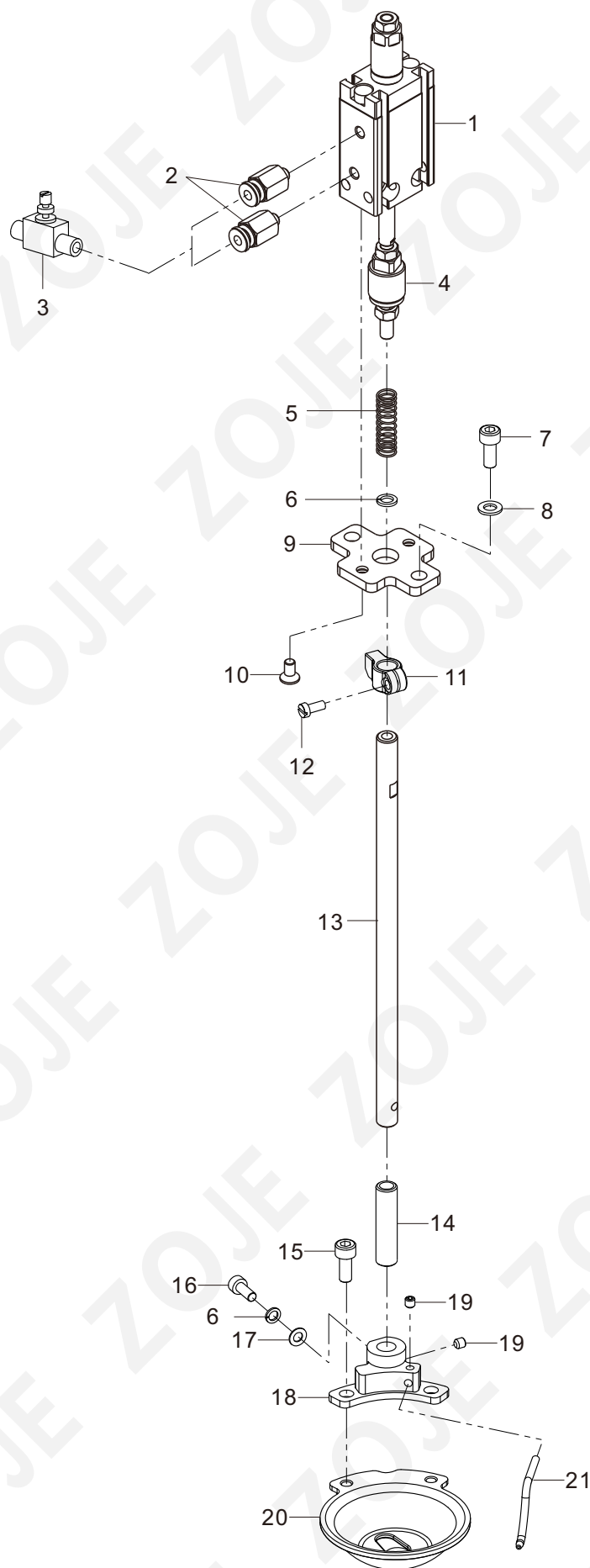


中压脚部件

LOWER SHAFT TRIM THREAD COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10042219	螺钉 M4 L=12	SCREW M4 L=12	4
2	10073970	大豪中压脚步进电机 (DH6)	STEPPING MOTOR	1
	10069692	星火中压脚步进电机	STEPPING MOTOR	(1)
3	10010958	螺钉 M5 L=14	SCREW M5 L=14	3
4	10062696	中压脚电机安装板	MOTOR BRACKET	1
5	10012162	螺钉 M5 L=4	SCREW M5 L=4	8
6	10067213	联轴器	COUPLING	2
7	10067214	联轴器橡胶圈	COUPLING RUBBER RING	1
8	10027320	挡圈	RETAINING RING	1
9	10026126	轴承 F688ZZ	BEARING F688ZZ	1
10	10057955	压脚驱动轴	DRIVE SHAFT	1
11	10057573	曲柄	CRANK	1
12	10003165	螺钉 M5 L=10	SCREW M5 L=10	1
13	10009776	轴承 F698ZZ	BEARING F698ZZ	1
14	10009654	挡圈 6	RING 6	1
15	10058993	连杆	CONNECTING ROD	1
16	10057547	轴位螺钉	AXIAL SCREW2	2
17	10033253	螺钉 SM11/64"×40	SCREW SM11/64"×40	1
18	10057541	压杆导架	PRESSURE BAR GUIDE	1
19	10068383	压杆	PRESS ROD	1
	10068382	压杆 (选配)	PRESS ROD	(1)
20	10063745	压杆下套	PRESS ROD	1
21	10057415	中压脚	MEDIUM PRESSURE FOOT	1
22	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	1
23	10010650	螺钉 SM9/64" ×40	SCREW SM9/64" ×40	1
24	10001513	螺钉 M3×6	SCREW M3 L=6	4
25	10063766	油毡安装板3	MOUNTING PLATE	1
26	10058965	油毡	LINOLEUM	1
27	10063765	油毡安装板2	MOUNTING PLATE	1
28	10058966	油毡2	LINOLEUM	1

4. 辅助压脚部件

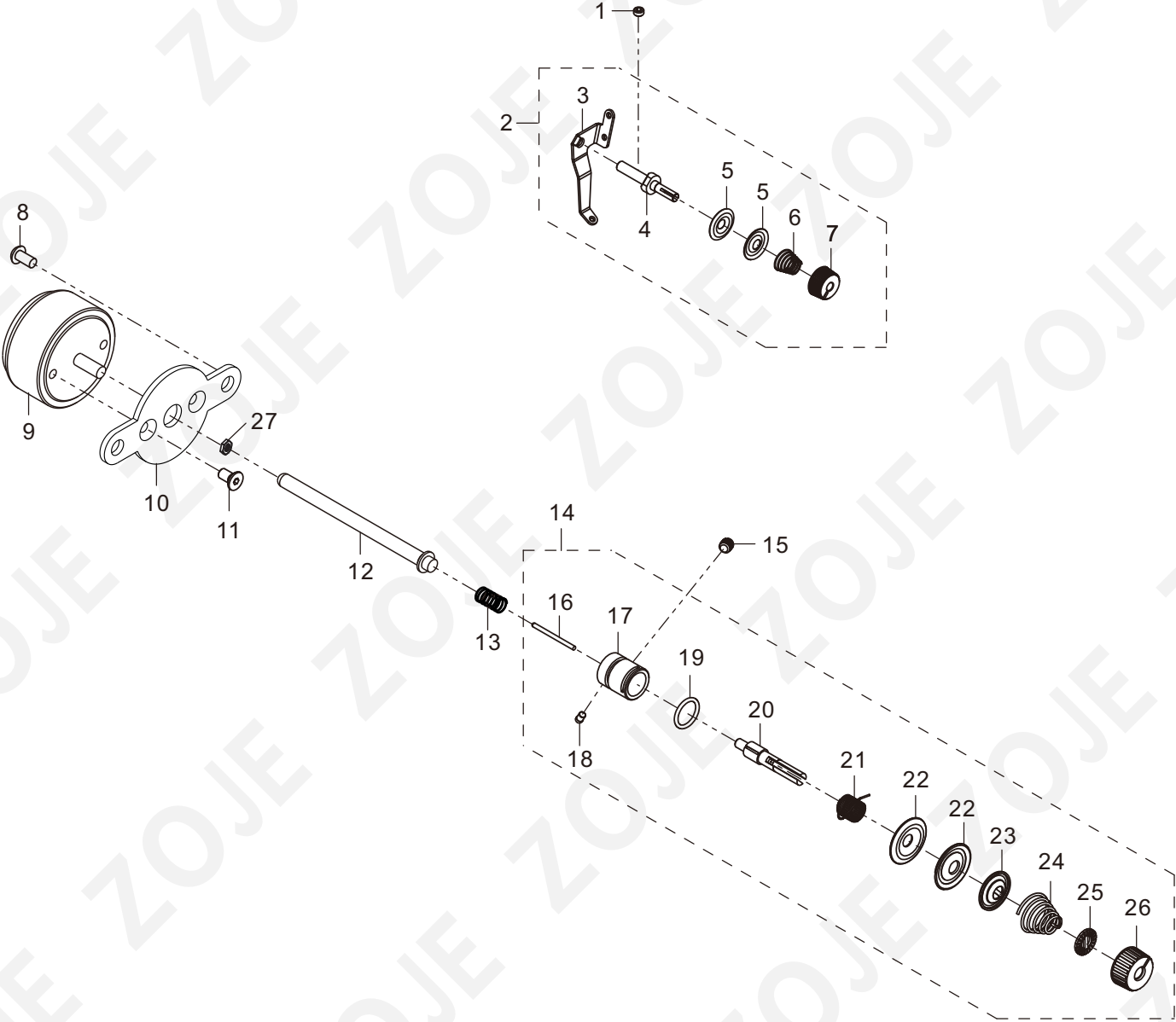


辅助压脚部件

AUXILIARY PRESSER MECHANISM COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10078938	亚德客压脚气缸MDJ16×15	CYLINDER	1
2	10061374	接头_PC04-M5C	TIE-IN_PC04-M5C	2
3	10052369	节流阀	THROTTLE	2
4	10077252	迷你浮动接头	MINI FLOATING CONNECTOR	1
5	10073193	辅助压脚气缸弹簧	AUXILIARY FOOT CYLINDER SPRING	1
6	10002991	弹簧垫圈 4	SPRING WASHER 4	2
7	10005139	螺钉 M5 L=12	SCREW M5 L=12	2
8	10012318	垫圈	WASHER	1
9	10071641	辅助压脚气缸安装板	CYLINDER PLATE	1
10	10040655	螺钉	SCREW	2
11	10061979	辅助压杆导架	PRESSURE BAR GUIDE	1
12	10030286	螺钉	SCREW	1
13	10071642	辅助压杆	PRESS ROD	1
14	10062073	辅助压杆轴套	BUSHING	1
15	10065627	螺钉 M5 L=10	SCREW M5 L=10	1
16	10005041	螺钉 M4 L=8	SCREW M4 L=8	1
17	10002949	垫圈 4	WASHER 4	1
18	10063521	辅助压脚转接板_吹气	CYLINDER PLATE	1
19	10002862	螺钉 M4 L=4	SCREW M4 L=4	2
20	10062788	辅助压脚	AUXILIARY PRESSER FOOT	1
21	10067609	面线吹气管	FACE LINE BLOWPIPE	1

5. 松线部件

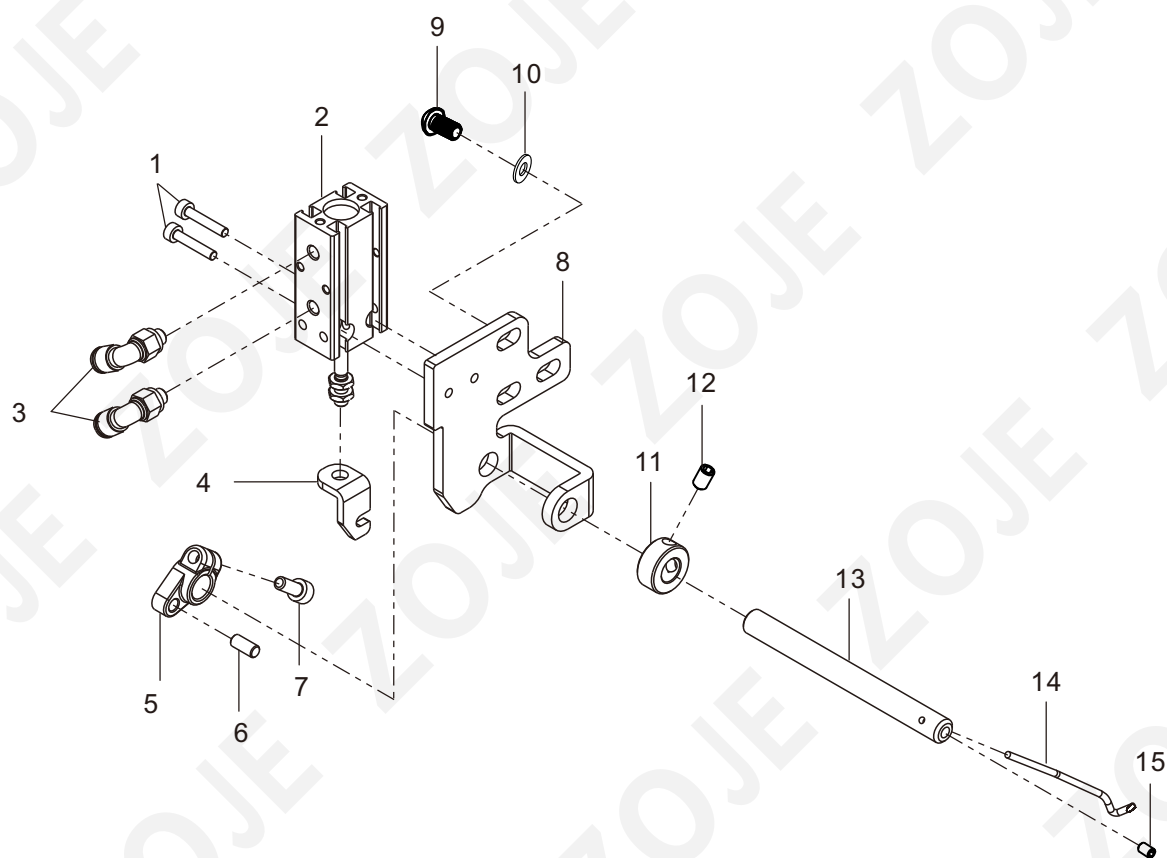


松线部件

TENSION RELEASE & THREAD TENSION COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10041529	螺钉 SM3/16"×28 L=6	SCREW SM3/16"×28 L=6	1
2	10064310	上夹线器部件	THREAD TENSION ASM	1
3	10012589	上过线板	THREAD TENSION DISK	1
4	10005841	螺钉 SM11/64"×40	SCREW SM11/64"×40	1
5	10005839	上夹线板	THREAD_TENSION_2_DISK	2
6	10005838	弹簧	SPRING	1
7	10063831	上夹线器螺母 SM11/64"×40	SCREW SM11/64"×40	1
8	10072653	螺钉 M5 L=10	SCREW M5 L=10	2
9	10074081	夹线电磁铁	TENSION RELEASE	1
10	10073861	电磁铁安装板	TENSION RELEASE CRANK FRAME	1
11	10069694	螺钉 M3 L=5	SCREW M3 L=5	2
12	10073865	松线辅钉	TENSION RELEASE PIN	1
13	10050348	弹簧	SPRING	1
14	10064309	夹线器组件	THREAD TENSION ASM	1
15	10012162	螺钉 M5 L=5	SCREW M5 L=5	1
16	10004184	松线钉	TENSION RELEASE PIN	1
17	10039524	挑线簧调节座	THREAD TENSION POST BASE	1
18	10004200	螺钉 SM9/64"×40 L=5.5	SCREW SM9/64"×40 L=5.5	1
19	10004183	O形圈 13×1.5	O TYPE RING 13×1.5	1
20	10004177	螺钉 SM1/4"×40	SCREW SM1/4"×40	1
21	10064247	挑线簧	SPRING	1
22	10004180	夹线板	THREAD TENSION DISK	2
23	10004179	松线板	THREAD TENSION DISK PRESSER	1
24	10004626	弹簧	SPRING	1
25	10004199	夹线制动板	DISK STOPPER	1
26	10059715	螺母	THREAD TENSION NUT	1
27	10002076	螺母	THREAD TENSION NUT	1

6. 拨线部件

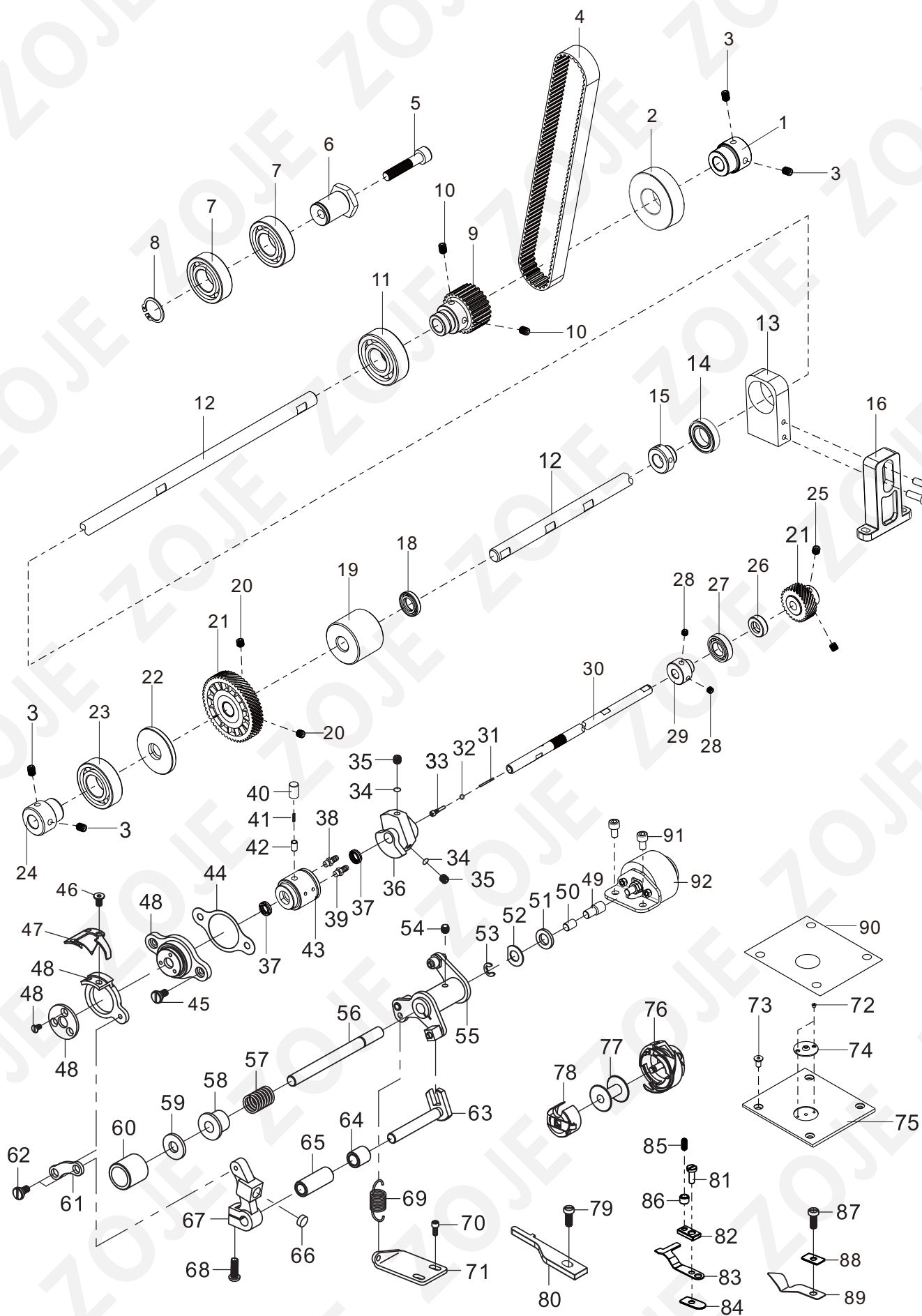


拨线部件

CABLE ASSEMBLY & DIALING UNIT

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10039654	螺钉 M3 L=16	SCREW M3 L=6	2
2	10073328	亚德客气缸 MD10×10	YADE PURCHASE RED MD10×10	1
3	10052378	气管接头	TRACHEAL JOINT	2
4	10073333	拨线器推板	DIRECTOR PUSH PLATE	1
5	10073334	拨线器曲柄	DIAL CRANK	1
6	10073335	销 D4	LIFT D4	1
7	10048800	螺钉 M4 L=10	SCREW M4 L=10	1
8	10073329	拨线器支架	DIRECTOR BRACKET	1
9	10005041	螺钉 M5 L=12	SCREW M5 L=12	3
10	10012318	垫圈 5×9.7×1	WASHER 5×9.7×1	3
11	10027320	挡圈	RETAINING RING	1
12	10012162	螺钉 M5 L=4	SCREW M5 L=4	2
13	10073464	拨线轴	DIALING AXES	1
14	10000015	拨线杆	POCKET	1
15	10051477	螺钉	SCREW	1

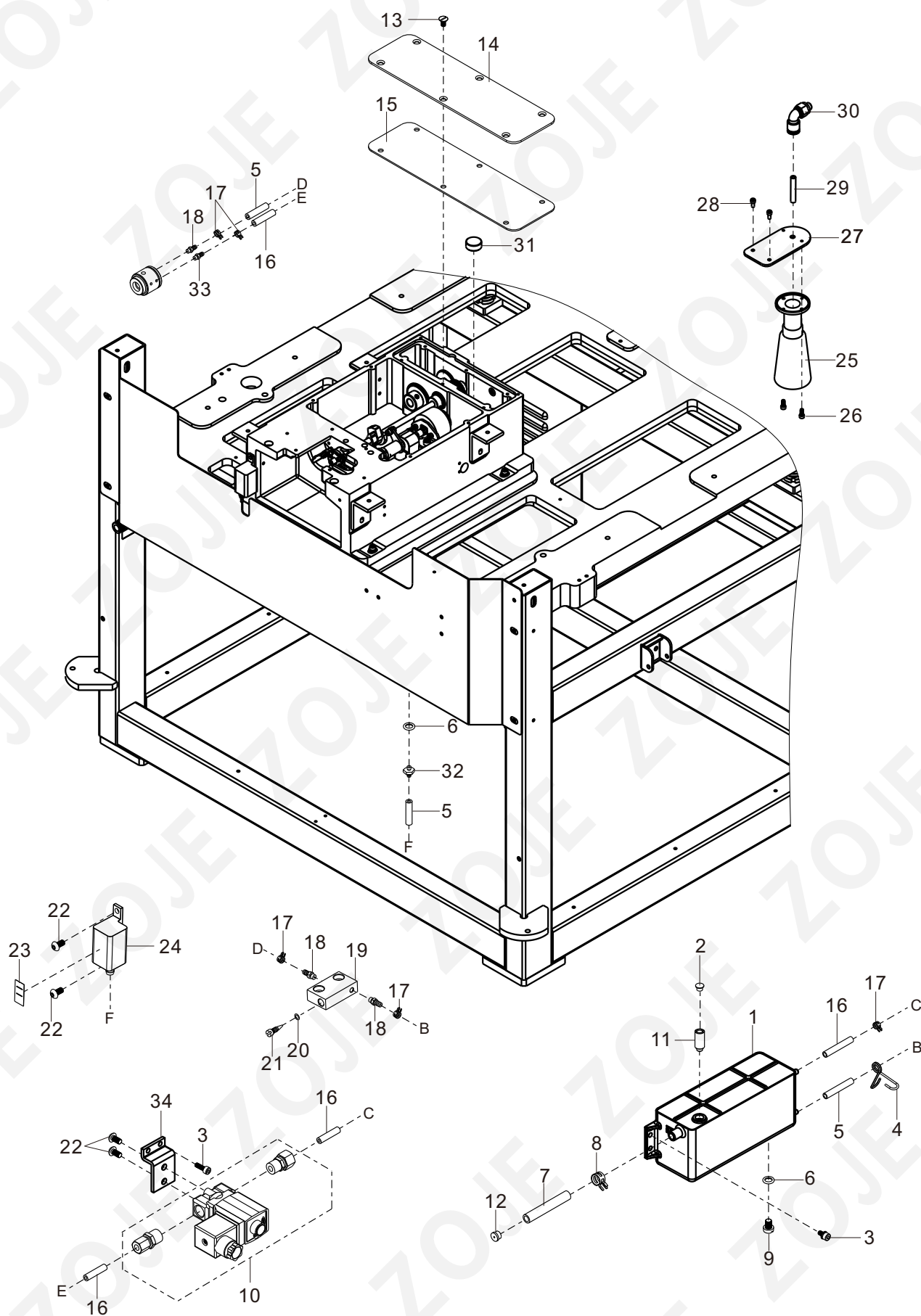
7. 下轴及剪线部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10054088	轴承62/22ZZ	BEARING 62/22ZZ	1
2	10040825	轴承衬套	BEARING SUPPORT	1
3	10010678	SM15/64"×28螺钉	SCREW SM15/64"×28	2
4	10037786	上轴同步带	TIMING BELT	1
5	10002020	M8×40螺钉	SCREW M8 L=10	1
6	10027837	张紧轮套	TENSION PULLEY	1
7	10050517	6004ZZ_BOM轴承	BEARING 6004ZZ_BOM	2
8	10007916	20挡圈	RING 20	1
9	10051566	抬牙轴同步齿形带轮	LOWER SPROCKET	1
10	10009187	M6×8螺钉	SCREW M6 L=8	2
11	10025881	6204NR-2RS_BOM轴承	BEARING 6204NR-2RS	1
12	10076784	下带轮轴	SHAFT	1
13	10076782	下轴驱动轴支撑块	SUPPORTING SHOE	1
14	10076975	61903ZZ轴承	BEARING 61903ZZ	1
15	10076785	轴承衬套	BEARING SUPPORT	1
16	10076783	下轴驱动轴支撑座	SUPPORTING SEAT	2
17	10065627	M5×12组合螺钉	SCREW	1
18	10011204	油封	OIL SEAL	1
19	10062729	下轴铜套	LOWER SHAFT COPPER SLEEVE	1
20	10008862	SM1/4"×40螺钉	SCREW SM1/4"×40	2
21	10012462	齿轮	GEAR	1
22	10012538	油封	OIL SEAL	1
23	10025882	轴承 6004NR-2RS_BOM	BEARING 6004NR-2RS	1
24	10037694	轴承衬套	BEARING SUPPORT	1
25	10008862	SM1/4"×40螺钉	SCREW SM1/4"×40	2
26	10012423	油封	OIL SEAL	1
27	10026221	6901-ZZ_BOM轴承	BEARING 6901-ZZ	1
28	10012014	M5×4螺钉	SCREW M5 L=4	2
29	10049842	下轴后轴承挡圈	RING	1
30	10040498	下轴	SHAFT	1
31	10010063	油芯	OIL WICK	1
32	10000457	旋梭限油螺钉O形圈	O-RING	1
33	10010064	SM3/16"×32螺钉	SCREW SM3/16"×32	1
34	10023739	剪线凸轮垫片	GASKET	1
35	10013465	螺钉SM1/4"×40	SCREW SM1/4"×40	1
36	10010736	剪线凸轮	CUTTER CAM	1
37	10013029	油封	OIL SEAL	1
38	10008779	油管接头	JOINT	1
39	10067215	油管接头	JOINT	1
40	10012609	柱塞	PLUNGER	1
41	10014386	柱塞簧	PIUNGER SORING	1
42	10059806	螺钉	SCREW	1
43	10054060	900下轴前套	FRONT BUSHING	1
44	10051727	750动刀架座垫片	GASKET	2
45	10009037	螺钉M4×12	SCREW M4 L=12	2
46	10011588	SM11/64"×40螺钉	SCREW SM11/64"×40	2
47	10048231	动刀_大旋梭2	MOVING BLADE	1
48	10059306	动刀架座组件	TOOL REST SEAT ASSEMBLY	1
49	10061813	剪线电磁铁接头	JOINT	1
50	10050266	消音塞	SILENCING PLUG	1
51	10011650	8.2×15×2垫圈	WASHER 8.2×15×2	1
52	10014460	垫圈8.2	WASHER 8.2	1
53	10009654	挡圈6	CHECK RING 6	1
54	10008862	SM1/4"×40螺钉	SCREW SM1/4"×40	1

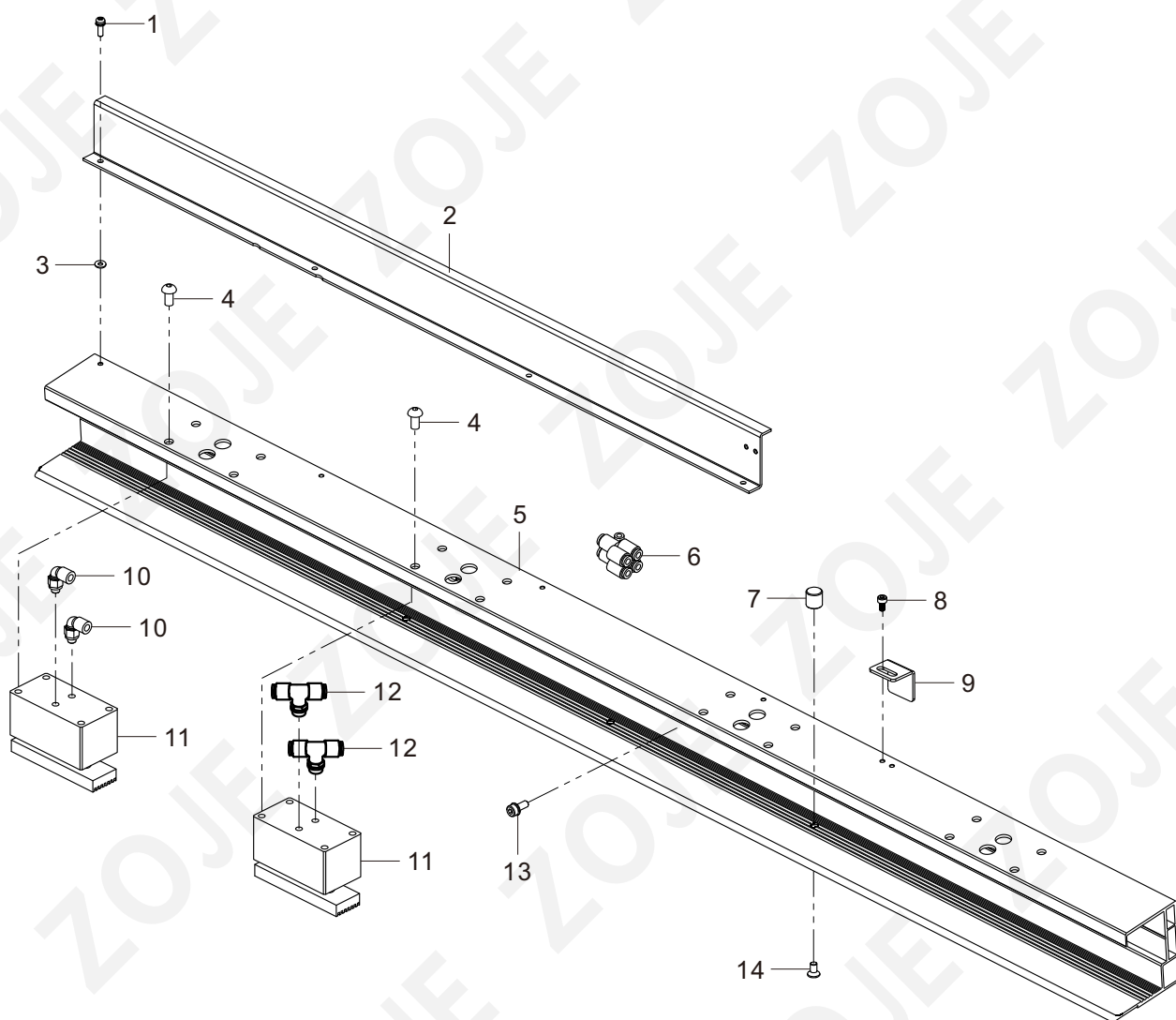
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
55	10039207	切线凸轮曲柄组件	CHANK ASSEMBLY	1
56	10011697	切刀驱动轴	CUTTER DRIVE SHAFT	1
57	10008812	弹簧	SPRING	1
58	10014196	扭簧端盖	TORSION SPRING END COVER	1
59	10013008	垫圈8.2	WASHER 8.2	1
60	10014462	轴套	SHAFT SLEEVE	1
61	10013044	刀轴连杆	CUTTER SHAFT CONECTING ROD	1
62	10026142	螺钉	SCREW	2
63	10013007	切线驱动曲柄轴	TANGENTIAL DRIVE CRANKSHAFT	1
64	10013027	轴套	SHAFT SLEEVE	1
65	10013024	轴套	SHAFT SLEEVE	1
66	10073481	切线驱动曲柄止动块	TANGENTIAL DRIVE CRANK STOP BLOCK	1
67	10063112	剪线曲柄	WIRE CUTTING CRANK	1
68	10056719	螺钉SM3/16" × 32	SCREW SM3/16" × 32	1
69	10028226	弹簧	SPRING	1
70	10003875	螺钉	SCREW	2
71	10038523	剪线拉簧板	CUT WIRE AND PULL SPRING PLATE	1
72	10053634	螺钉	SCREW	2
73	10040655	螺钉	SCREW	4
74	10041780	运模车小针板	SMALL NEEDLE PLATE	1
75	10048793	750针板	FALLER	1
76	10041772	HSM-B1HTR旋梭	HOOK	1
77	10039875	梭芯	BOBBIN	1
78	10039877	BC-DBM(1)-NBL1梭壳	BOBBIN CASE	1
79	10010373	SM11/64"×40螺钉	SCREW SM11/64"×40	1
80	10054073	900旋梭定位钩	BOBBIN CASE HOLDER	1
81	10009601	SM9/64"×40螺钉	SCREW SM11/64"×40	1
82	10055264	定刀压块	FIXED KNIFE PRESS BLOCK	1
83	10011421	定刀	STATIONARY KNIFE	1
84	10055056	定刀垫片	FIXED TOOL GASKET	3
85	10046203	定刀座螺钉	SET TOOL SEAT SCREW	1
86	10046204	定刀座螺母	SET TOOL SEAT NUT	1
87	10014474	SM11/64"×40螺钉	SCREW SM11/64"×40	1
88	10057346	分线器垫片	SPLITTER GASKET	1
89	10026784	分线器	FORG	1
90	10053055	900方形针板贴膜	SQUARE NEEDLE PLATE	1
91	10005122	螺钉M6×10	SCREW M6 L=10	1
92	10059804	剪线电磁铁组件	WIRE CUTTING ELECTOROMAGNET	1

8. 润滑部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10049823	油箱组件	OIL TANK	1
2	10027286	橡胶塞	RUBBER PLUG	1
3	10001239	螺钉组件	SCREW ASM	5
4	10022469	油管夹	SPRING CLIP	1
5	10007800	$\phi 3 \times \phi 5$ 油管	OIL TUBE $\phi 3 \times \phi 5$	####
6	10014461	6.5×20形圈	O-RING	3
7	10050393	气管	TRACHEA	200
8	10013048	弹簧	SPRING	4
9	10008783	SM5/16"×24螺钉	SCREW SM5/16"×24	2
10	10007800	$\phi 3 \times \phi 5$ 油管	OIL TUBE $\phi 3 \times \phi 5$	350
11	10068603	油盒通气柱	AIR VENT COLUMN	
12	10010587	橡胶塞	RUBBER STOPPER	6
13	10009195	M4×7.80螺钉	SCREW M4 L=7.8	6
14	10037679	齿轮箱盖板	COVER PLATE	1
15	10038525	齿轮箱盖板垫	PLATE	1
16	10007796	$\phi 4 \times \phi 6$ 油管	OIL TUBE $\phi 4 \times \phi 6$	650
17	10013048	弹簧	SPRING	5
18	10008779	油管接头	FUEL PIPE UNION	2
19	10010517	油量调节阀	OIL REGULATING VAVLVE	1
20	10000567	油量调节阀O形圈	O-RING	1
21	10000566	油量调节杆	REGULATING ROD	1
22	10072653	M5×10螺钉	SCREW M5 L=10	4
23	10048826	油位标贴	OIL LEVEL LABEL	1
24	10005291	小油箱组件	SMALL OIL TANK	1
25	10006185	油杯组件	OILCAN ASM	1
26	10005041	M4×10内六角圆头螺栓	SCREW M4 L=10	2
27	10057934	油盒安装板	OIL BOX MOUNTING PLATE	1
28	10065627	M5×12组合螺钉	SCREW M5 L=12	2
29	10008119	$\phi 2.5 \times \phi 4$ 气管	TRACHEA $\phi 2.5 \times \phi 4$	100
30	10052378	气管接头	PIPE JIONT	1
31	10001096	磁铁	MAGNET	1
32	10048780	油管接头	FUEL PIPE UNION	1
33	10067215	油管接头	FUEL PIPE UNION	1
34	10055081	电磁阀安装板	SOLENOID VALVE MOUNTING PLATE	1

9. X送料部件(1)

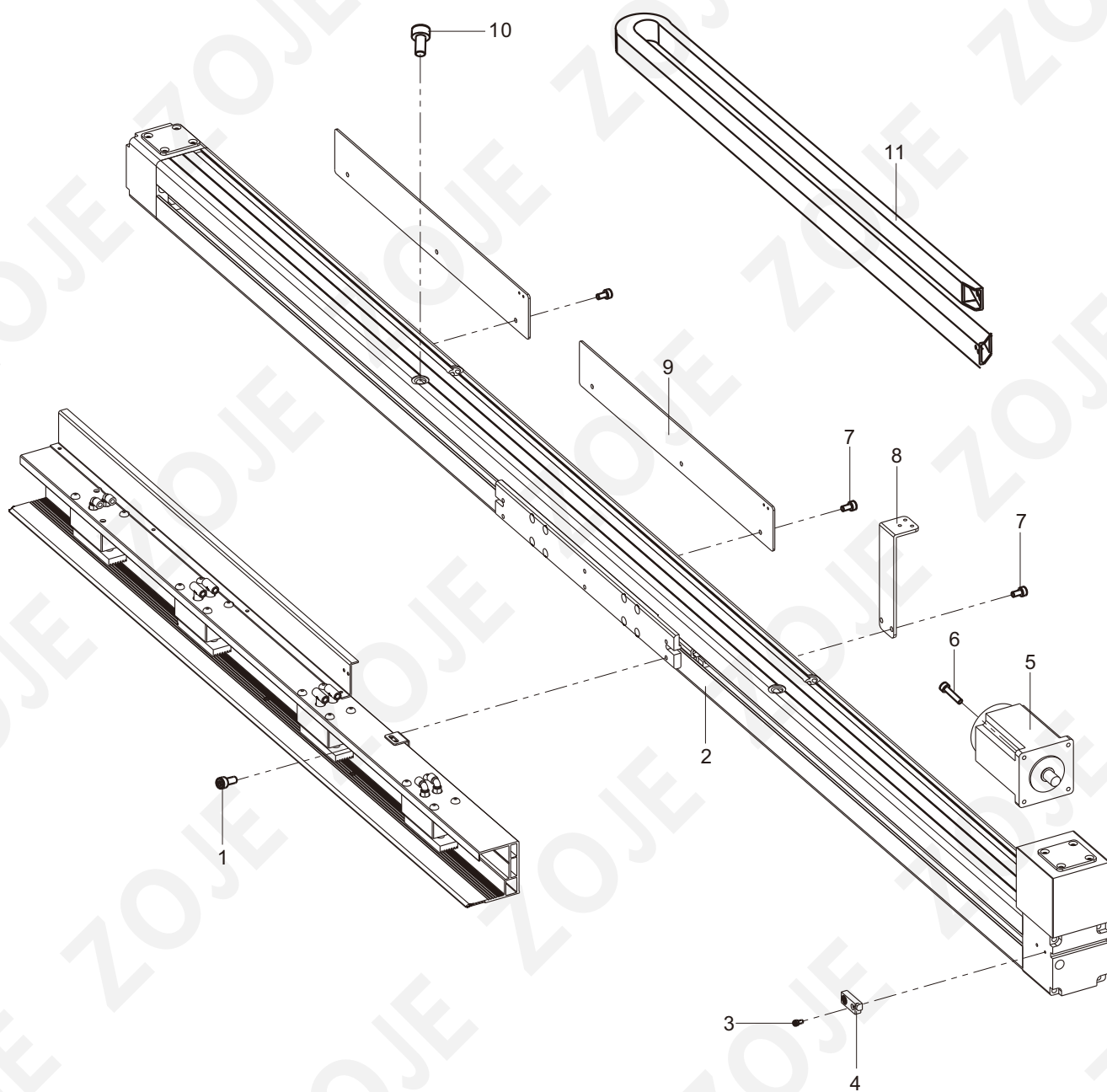


X送料部件 (1)

FEEDING COMPONENTS

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10000984	螺钉 M3 L=9.5	SCREW M3 L=9.5	4
2	10063163	拖链压板2	BAFFLE	1
3	10012318	垫圈 5	WASHER 5	4
4	10077255	螺钉 M5 L=10	SCREW M5 L=10	16
5	10068490	模板导轨	ALUMINUM PROFILE GUIDE	1
6	10007701	三通快速管接头	TIE-IN	2
7	10052200	销	SPRING PIN	2
8	10001513	螺钉 M3 L=6	SCREW M3 L=6	2
9	10076788	X向传感片	X SENSOR MOUNTING	1
10	10052378	气管接头	JOINT	4
11	10063101	压料气缸	AIR CYLINDER	2
12	10077994	T型迷你款三通接头	JOINT	4
13	10076081	螺钉 M4 L=8	SCREW M4 L=8	5
14	10040655	螺钉 M4 L=8	SCREW M4 L=8	2

10. X送料部件 (2)

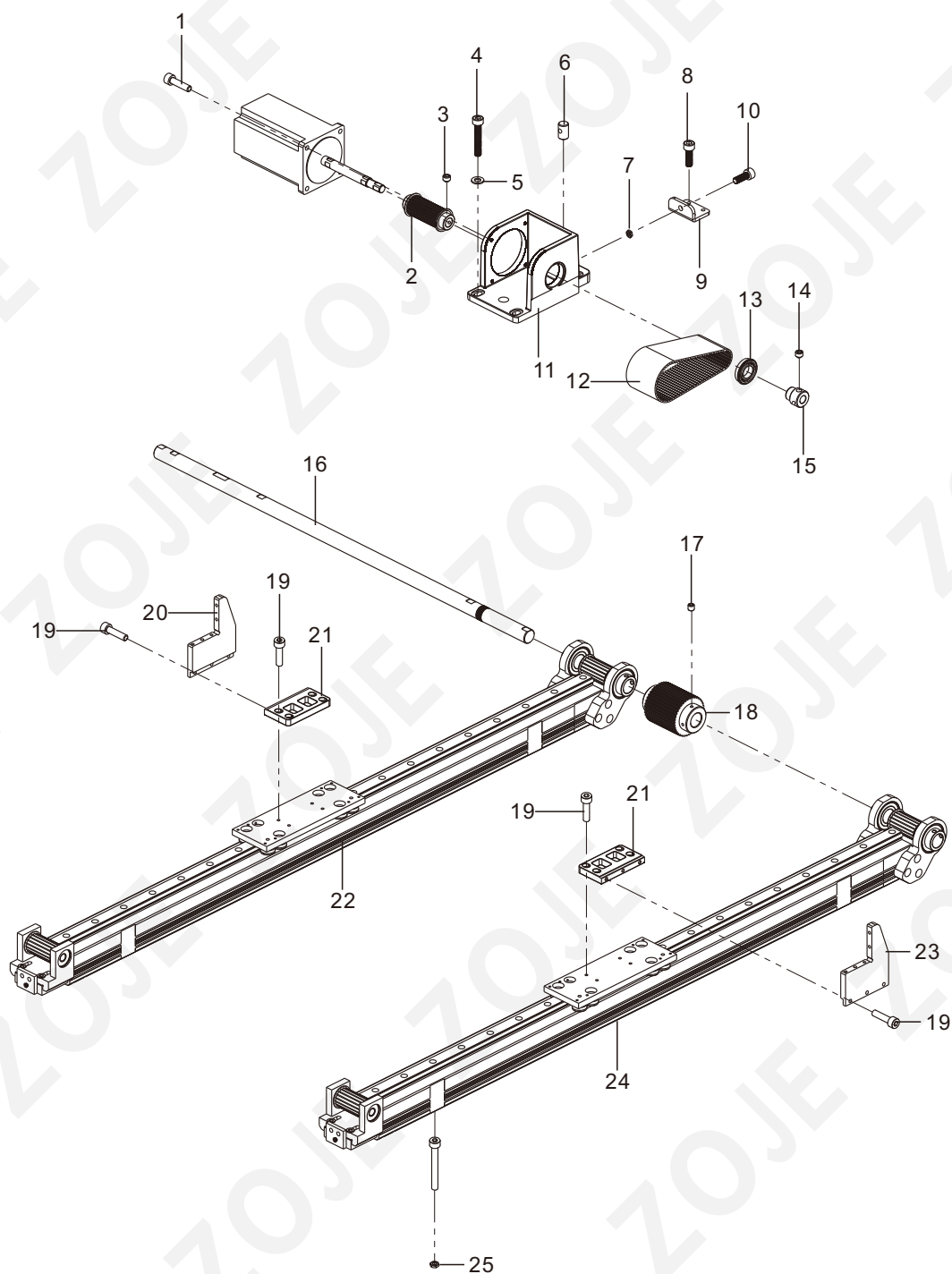


X送料部件 (2

FEEDING COMPONENTS

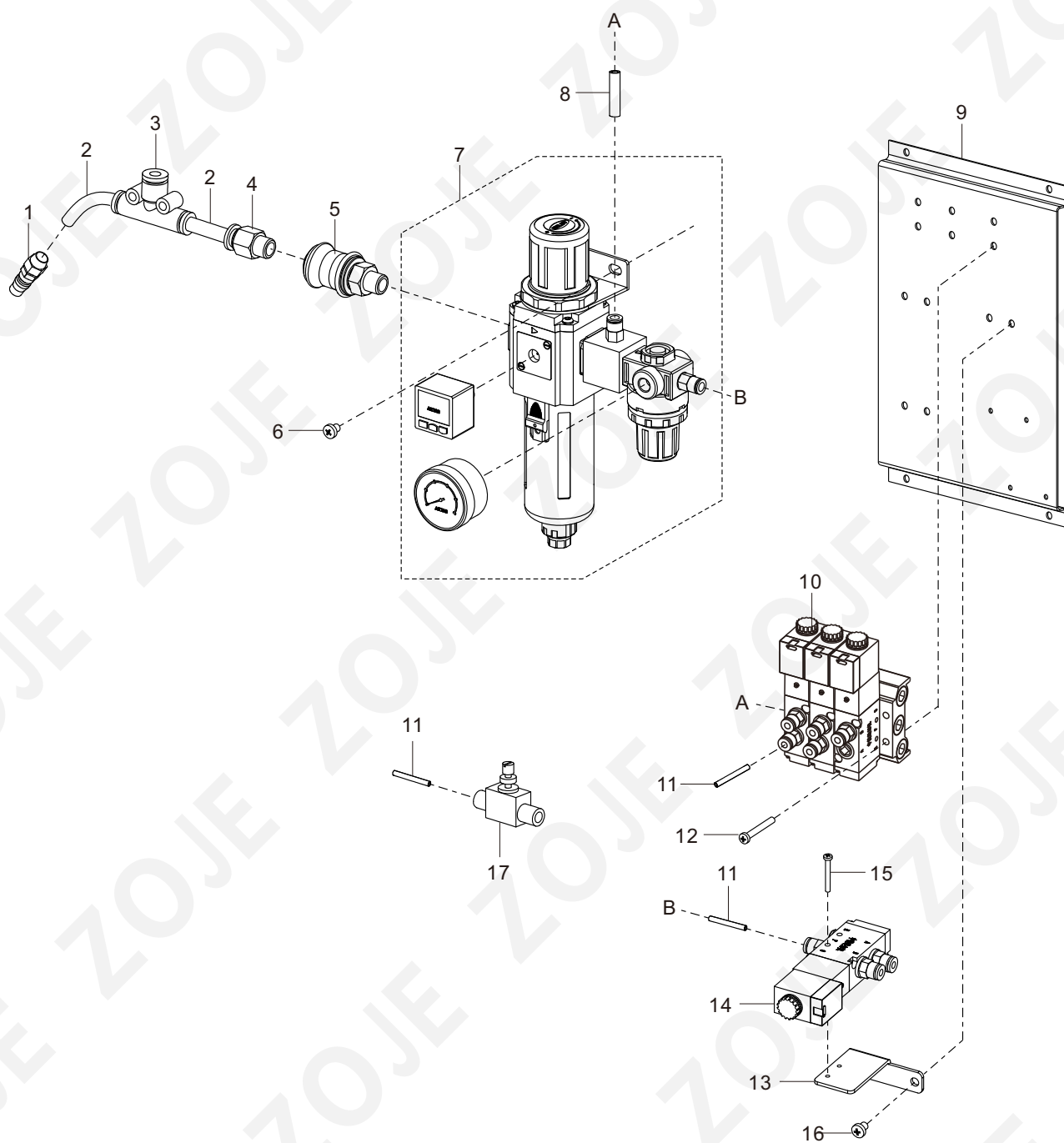
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10003165	螺钉	SCREW	6
2	10076786	X向送料座组件	X FEEDING ASSEMBLY	1
3	10000984	螺钉	SCREW	1
4	10061948	X传感器连接线缆(含传感器)	X SENSOR	1
5	10070344	创谊X向步进电机	X STEPPER MOTOR	1
6	10009103	M4×16螺钉	SCREW M4 L=16	4
7	10003875	螺钉	SCREW	10
8	10063175	拖链过渡板	TUG TRANSITION PLATE	2
9	10076787	X向拖链挡板	DRAG CHAIN DAMPER	2
10	10003162	M5×12螺钉	SCREW M4 L=12	2
11	10037199	塑料拖链	PLASTIC TOW CHAIN	1

11. Y送料部件



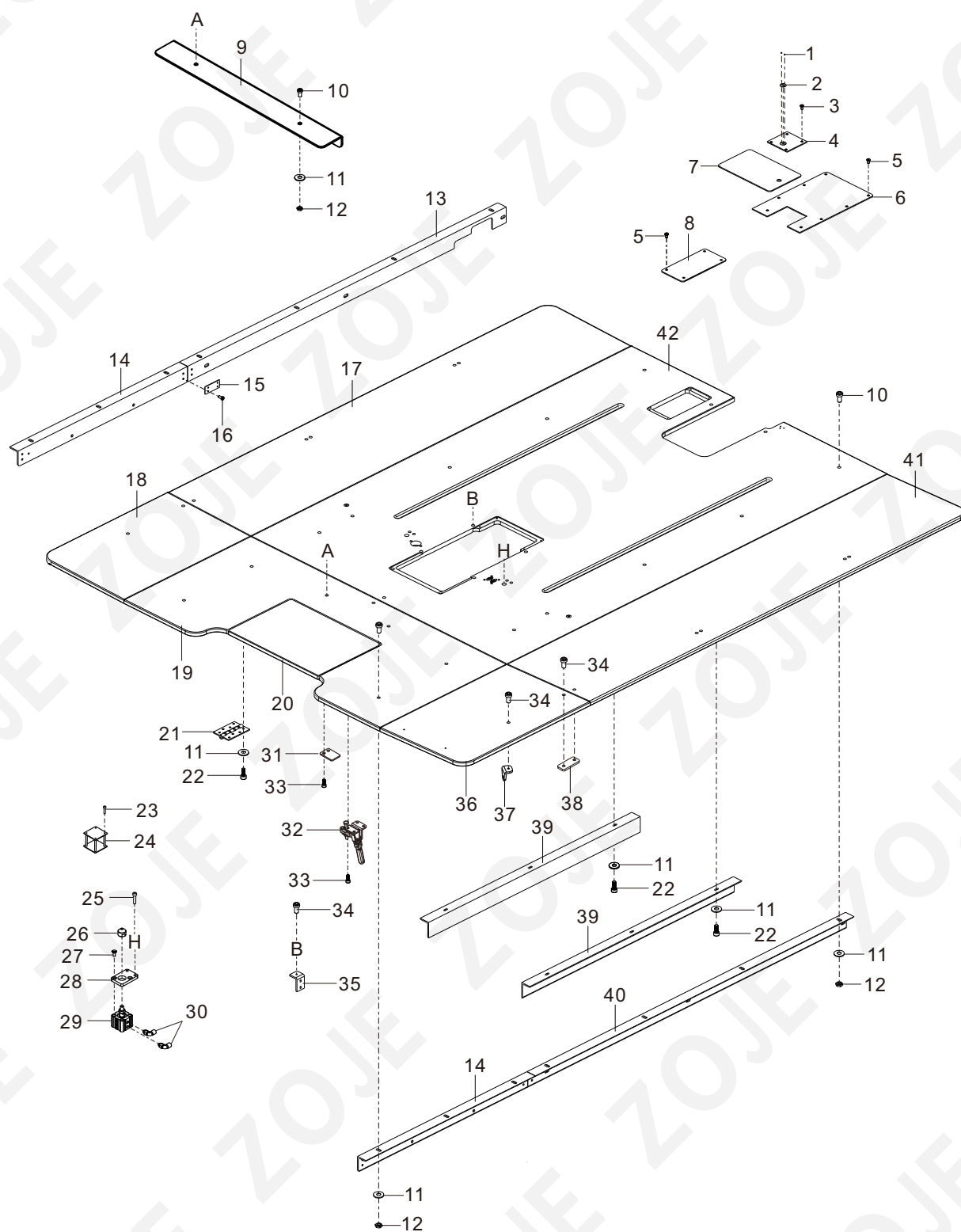
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10065629	M5×20组合螺钉	SCREW M5 L=20	4
2	10076731	Y向电机同步轮	Y-DIRECTION MOTOR SYNCHRONOUS BELT WHEEL	1
3	10012162	螺钉	SCREW	4
4	10003093	M8×20螺钉	SCREW	4
5	10076775	8垫圈	WASHER 8	4
6	10076737	Y向电机座调节销	Y-DIRECTION MOTOR SEAT ADJUSTING PIN	1
7	10003131	M8螺母	NUT 8	1
8	10065627	M5×12组合螺钉	SCREW	4
9	10076736	Y向张紧拉板	Y-TENSION PLATE	1
10	10076775	M8×40螺钉	SCREW	1
11	10076770	Y向电机座	Y-DIRECTION MOTOR BASE	1
12	10076732	Y向电机同步带	Y-DIRECTION MOTOR SYNCHRONOUS BELT	1
13	10037722	轴承_6904ZZNR	BEARING 6904ZZNR	1
14	10010678	SM15/64"×28螺钉	SCREW SM15/64"×28	2
15	10037694	轴承衬套	BEARING SLEEVE	1
16	10076760	Y向驱动轴	Y-DIRECYION DRIVE AXIS	1
17	10004949	M5×8螺钉	SCREW	4
18	10076730	Y向从动同步带轮	Y-DRIVEN SYNCHRONOUS BELT WHEEL	1
19	10065627	M5×12组合螺钉	SCREW	14
20	10076762	送料支撑板左	FEED SUPPORT SEAT LEFT	1
21	10076733	支撑座转接板	SUPPORT SEAT ADAPTER PLATE	1
22	10076775	Y向左模组组件	Y LEFT MODULE COMPONENT	1
23	10076761	送料支撑板右	FEED SUPPORT PLATE RIGHT	1
24	10076774	Y向右模组组件	Y THE RIGHT MODULE COMPONENT	1
25	10003125	M8螺母	NUT 8	12

12. 气动部件



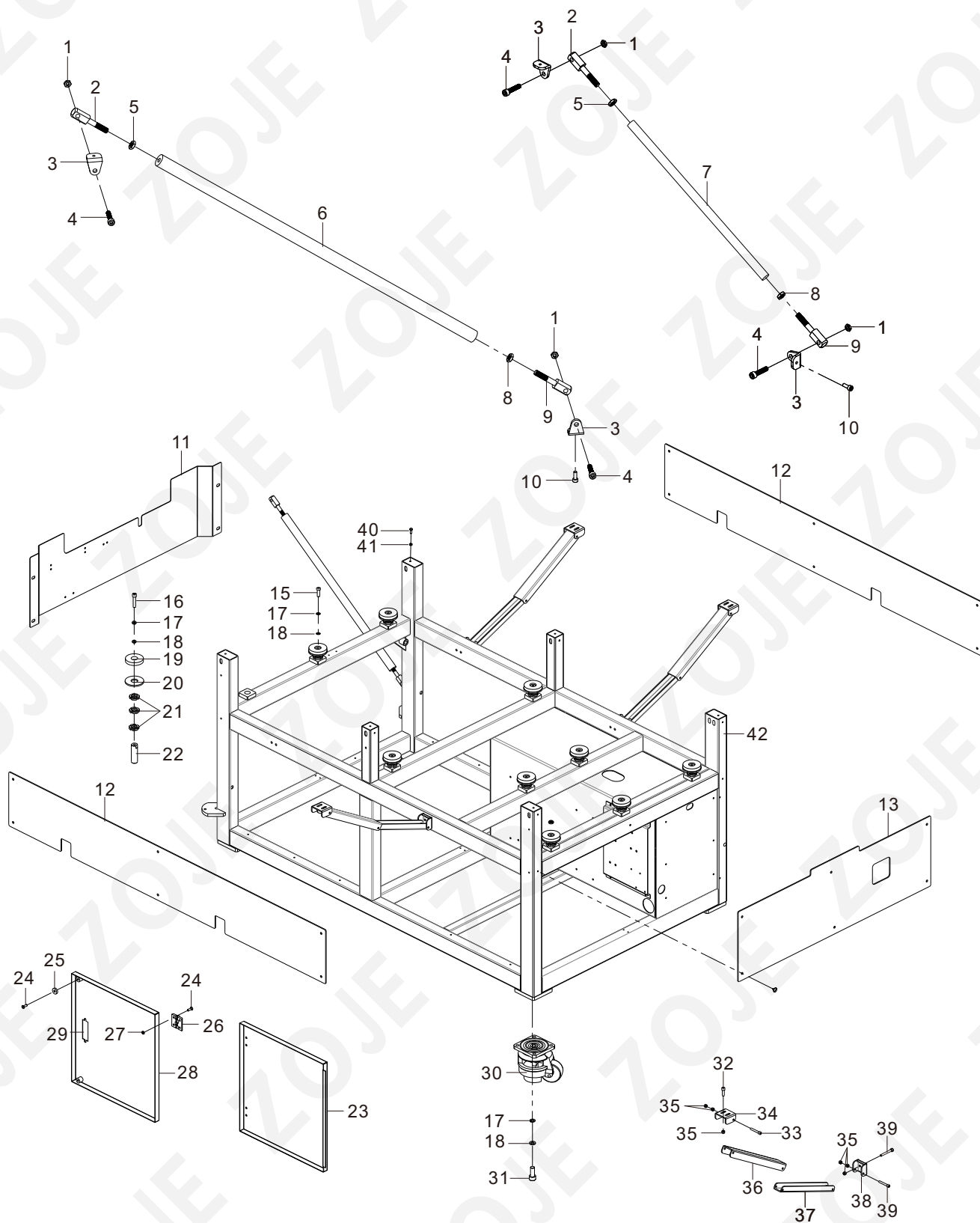
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10078880	接头PL1002D	JOINT PL1002D	1
2	10008151	ATC PUC1065透明气管	TUBE $\Phi 10 \times \Phi 6.5$	700
3	10052376	三通快速管接头	THREE WAY QUICK CONNECTOR	1
4	10003458	$\Phi 10$ 阀进气直通接头	PLUD APC10-02 $\Phi 10$	1
5	10052367	ATC HSV08手滑阀	HAND SLIDE VALVE	1
6	10072653	螺钉	SCREW	2
7	10064657	二联过滤减压阀组件	FILTER REGULATOR	1
8	10008150	$\Phi 4 \times \Phi 6$ 气管	TUBE $\Phi 4 \times \Phi 6$	1800
9	10062757	气动安装板喷漆	PNEUMATIC MOUNTING PLATE PAINTING	1
10	10059810	三电磁阀组件	3 PORT SOLENOID VALVE GROUP	1
11	10008119	$\Phi 2.5 \times \Phi 4$ 气管	TUBE $\Phi 2.5 \times \Phi 4$	31500
12	10002180	螺钉 M4 L=30	SCREW M4 L=30	4
13	10007583	气阀安装板	VALVE MOUTING PLATE	1
14	10064244	单组电磁阀	1 PORT SOLENOID VALVE GROUP	1
15	10002148	螺钉 M3 L=10	SCREW M3 L=10	2
16	10003883	螺钉 M5 L=10	SCREW M5 L=10	2
17	10052369	节流阀	PLUG RQSM-04	3

13.大缝台部件



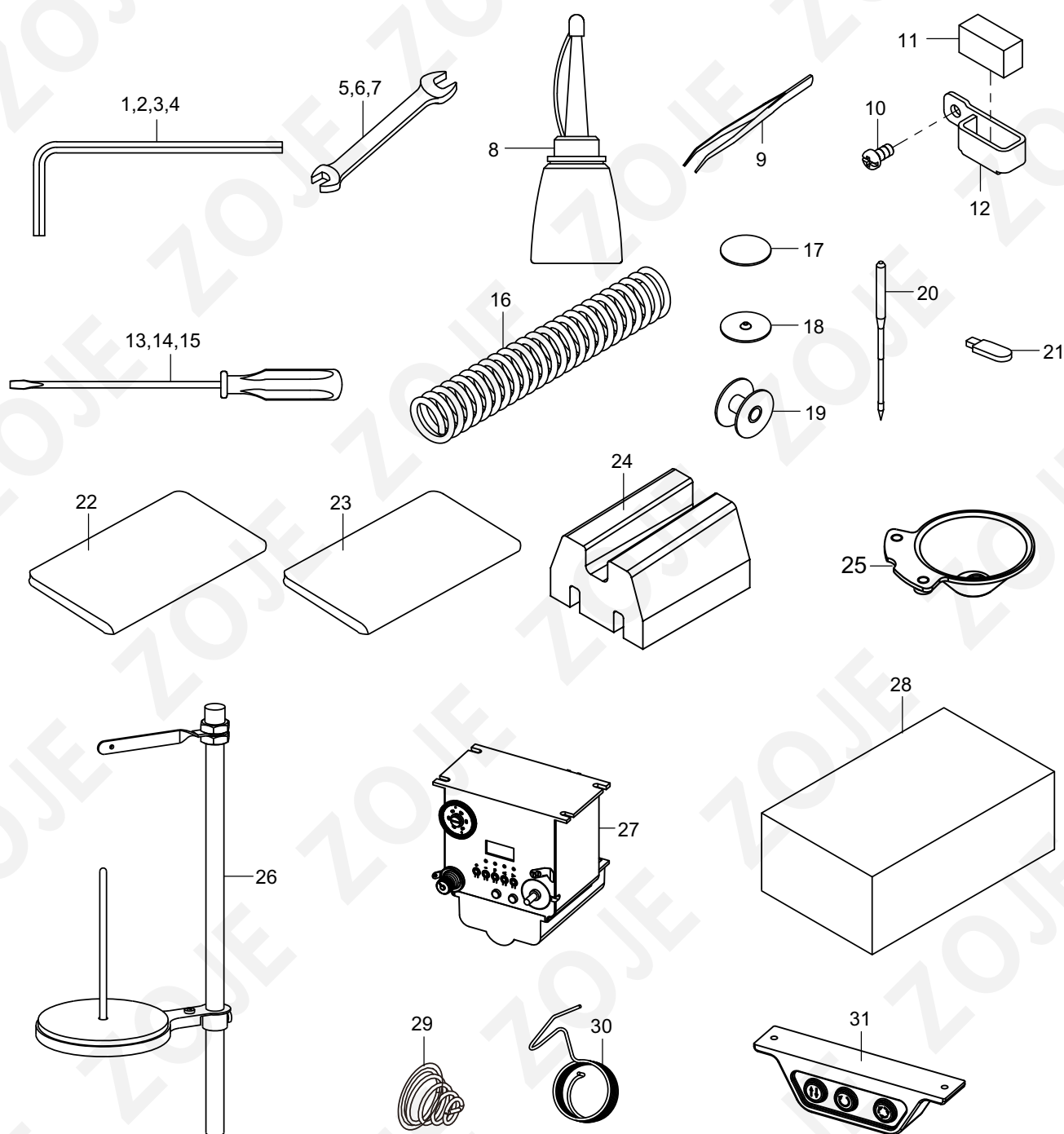
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10053634	SM3/32"×56螺钉	SCREW SM3/32"×56	2
2	10038528	运模车小针板	SMALL NEEDLE PLATE	1
3	10040655	螺钉	SCREW	4
4	10048793	750针板	FALLER	1
5	10051846	螺钉	SCREW	12
6	10076967	剪线上盖板	SHEARED PLATE	1
7	10059558	梭芯盖板组件	BOBBIN COVER PANEL ASSEMBLY	1
8	10076735	Y向电机维修盖板	Y MOTOR REPAIR COVER PLATE	1
9	10066488	台板支撑角铝2	TABLE SUPPORT ANGLE ALUMINUM 2	1
10	10077787	螺钉M6×20	SCREW M6×20	16
11	10003019	垫圈6	WASHER 6	64
12	10003032	螺母M6	NUT 6	16
13	10076764	左直角角铝	LEFT STRAIGHT ANGLE ALUMINUM	1
14	10076766	前直角角铝	FRONT STRAIGHT ANGLE ALUMINUM	2
15	10063747	连接板	JUNCTION PLATE	2
16	10003165	M5×10螺钉	SCREW M5×10	8
17	10076778	M5-V7左辅助台板	LEFT AUXILIARY BOARD	1
18	10076779	M5-V7左辅助台板前	IN FRONT OF THE LEFT AUXILIARY BOARD	1
19	10076780	M5-V7小台板	PLATEN	1
20	10077643	M5-V7翻转小台板	REVERSIBLE TABLE	1
21	10074030	4寸304不锈钢合页	STAINLESS STEEL HINGE	12
22	10003169	螺钉 M6×12	SCREW M6×12	48
23	10000909	螺钉 M3×8	SCREW M3×8	4
24	10073375	RFID扫码识别器_星火	SCAN IDENTIFIER	1
25	10012073	螺钉 M5×16	SCREW M5×16	4
26	10063116	模板顶柱	FORMWORK COLUMN	2
27	10022252	M4×10沉头螺钉	SCREW M4×10	4
28	10063114	气缸垫板	CYLINDER GASKET	2
29	10054462	KCQ2B16-5DM气缸	AIR CYLINDER	2
30	10052378	气管接头	PIPE JOINT	4
31	10057308	900翻转小台板限位板	SMALL BENCH LIMIT PLATE	2
32	10056112	肘夹头	ELBOW CHUCK	2
33	10005350	M4×8螺钉	SCREW M4×8	12
34	10003108	M6×16螺钉	SCREW M6×16	14
35	10055075	台板安装板	BENCH MOUNTING PLATE	6
36	10076777	M5-V7右辅助台板前	RIGHT SUPPORT BOARD IN FRONT	1
37	10055082	支撑板6	SUPPORT PLATE 6	2
38	10071444	拉紧板	TENSION PLATE	3
39	10076765	中直角角铝	MEDIUM STRAIGHT ANGLE ALUMINUM	2
40	10076763	右直角角铝	RIGHT STRAIGHT ANGLE ALUMINUM	1
41	10076776	M5-V7右辅助台板	RIGHT AUXILIARY BOARD	1
42	10076781	主台板	MAIN PLATFORM	1

14.机架部件



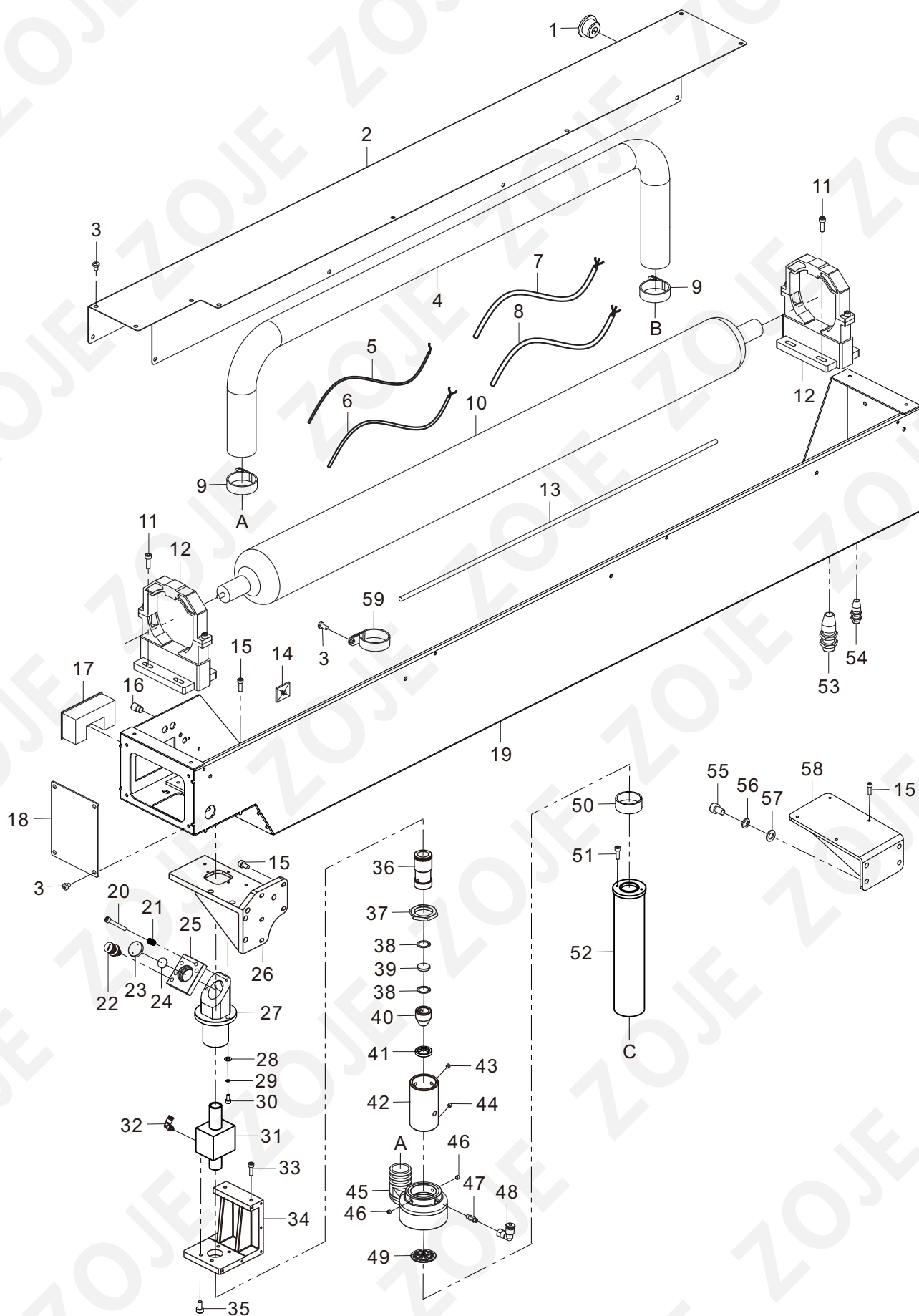
序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10003131	M8螺母	NUT M8	4
2	10054069	接头A	JOINT A	4
3	10055082	支撑板6	SUPPORT PLATE 6	8
4	10006283	M8×35螺钉	SCREW M8 L=35	8
5	10054091	M10螺母	NUT M10	4
6	20028478	900前支撑杆喷漆件	900 FRONT SUPPORT ROD PAINTED PARTS	2
7	20020208	900支撑杆B喷漆件	900 SUPPORT ROD B PAINTED PARTS	2
8	10054090	螺母 M10 左旋	NUT LEFT M10	4
9	10054070	接头B	JOINT B	4
10	10003169	螺钉 M6 L=12	SCREW M6 L=12	4
11	20030721	机架前盖板	FRONT FRAME COVER	1
12	20030792	左侧围板	SIDE COAMING	2
13	20030793	后围板	BACK PANEL	1
14	10041876	螺钉	SCREW	18
15	10002020	M8×40螺钉	SCREW M8 L=40	6
16	10003004	M8×65螺钉	SCREW M8 L=65	4
17	10002986	8垫圈	WASHER 8	10
18	10002948	8垫圈	WASHER 8	10
19	10078475	橡胶垫	RUBBER MAT	10
20	10055382	20平垫圈	WASHER 20	10
21	10054086	M20×1.5小圆螺母	NUT M20×1.5	30
22	10054074	M20×1.5螺栓	SCREW M20×1.5	10
23	10063129	电器柜右门	ELECTRIC CONTROL BOX RIGHT DOOR	1
24	10003306	螺钉 M5 L=10	SCREW M5 L=10	2
25	10059339	磁铁	MAGNET	2
26	10059338	金属合页	METAL HING	2
27	10009467	螺母 M5	NUT M5	4
28	10063128	电器柜左门	ELECTRIC CONTROL BOX LEFT DOOR	1
29	10059340	电控箱门锁	DOOR LOCK	1
30	10057044	一体式脚轮	CASTER	4
31	10003093	螺钉 M8 L=20	SCREW M8 L=20	16
32	10077787	螺钉M6×20	SCREW M6 L=20	8
33	10077254	螺钉M6×60	SCREW M6 L=60	4
34	20030225	台板支撑座1	BENCH SUPORT 1	4
35	10059873	M6螺母	NUT M6	40
36	20030223	台板支撑杆1	PLATEFORM SUPPORT ROD 1	4
37	20030224	台板支撑杆2	PLATEFORM SUPPORT ROD 2	4
38	20030226	台板支撑座2	BENCH SUPORT 2	4
39	10077253	螺钉M6×50	SCREW M6 L=50	16
40	10052876	M6×20螺栓	SCREW M6 L=20	6
41	10001997	M6螺母	NUT M6	6
42	20030222	900机架体	MACHINE FRAME	1

15.附件部件



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009686	内六角扳手 2.5	HEXAGONAL WRENCH 2.5	1
2	10009685	内六角扳手 3	HEXAGONAL WRENCH 3	1
3	10009687	内六角扳手 4	HEXAGONAL WRENCH 4	1
4	10009689	内六角扳手 5	HEXAGONAL WRENCH 5	1
5	10014122	呆扳手 7	WRENCH 7	1
6	10003369	呆扳手 8×10	WRENCH 8×10	1
7	10003368	呆扳手 9×11	WRENCH 9×11	1
8	10005356	油壶	OLI CAN	1
9	10004247	镊子组件	TWEEZERS	1
10	10011143	螺钉 SM9/64"×40 L=7	SCREW SM9/64"×40 L=7	1
11	10000396	硅油毡	FELT	1
12	10000398	硅油板	THREAD GUIDE	1
13	10010994	大螺丝刀	SCREW DRIVER LARGE	1
14	10010995	中螺丝刀	SCREW DRIVER MIDDLE	1
15	10013185	小螺丝刀	SCREW DRIVER SMALL	1
16	10059871	9米长弹簧气管	9M LONG SPRING AIR PIPE	1
17	10060484	38IC卡	38IC CARD	20
18	10041780	运模车小针板	SMALL NEEDLE PLATE	1
19	10039875	梭芯	BOBBIN	2
20	10005454	机针 DP×5 8#	NEEDLE DP×5 8#	10
21	10040794	U盘	U DISK	1
22	10073990	大发泡袋	HEAD COVER	1
23	10051549	5775防雨罩	5775 RAIN COVER	1
24	10041496	机头发泡	MACHINE HEAD COVER	1
25	10063901	加高小孔辅助压脚	HEIGHTENING SMALL HOLE AUXILIARY PRESSER FOOT	1
26	10057269	单线架组件	THREAD STAND	1
27	10057350	绕线器组件	BOBBIN WINDER UNIT	1
28	10000159	附件箱	ACCESSORY BOX	1
29	10004176	弹簧	SPRING	1
30	10039203	挑线簧	THREAD TAKE UP SPRING	1
31	10059336	模板机启动开关组件	TEMPLATE MACHINE START SWITCH ASSER	1

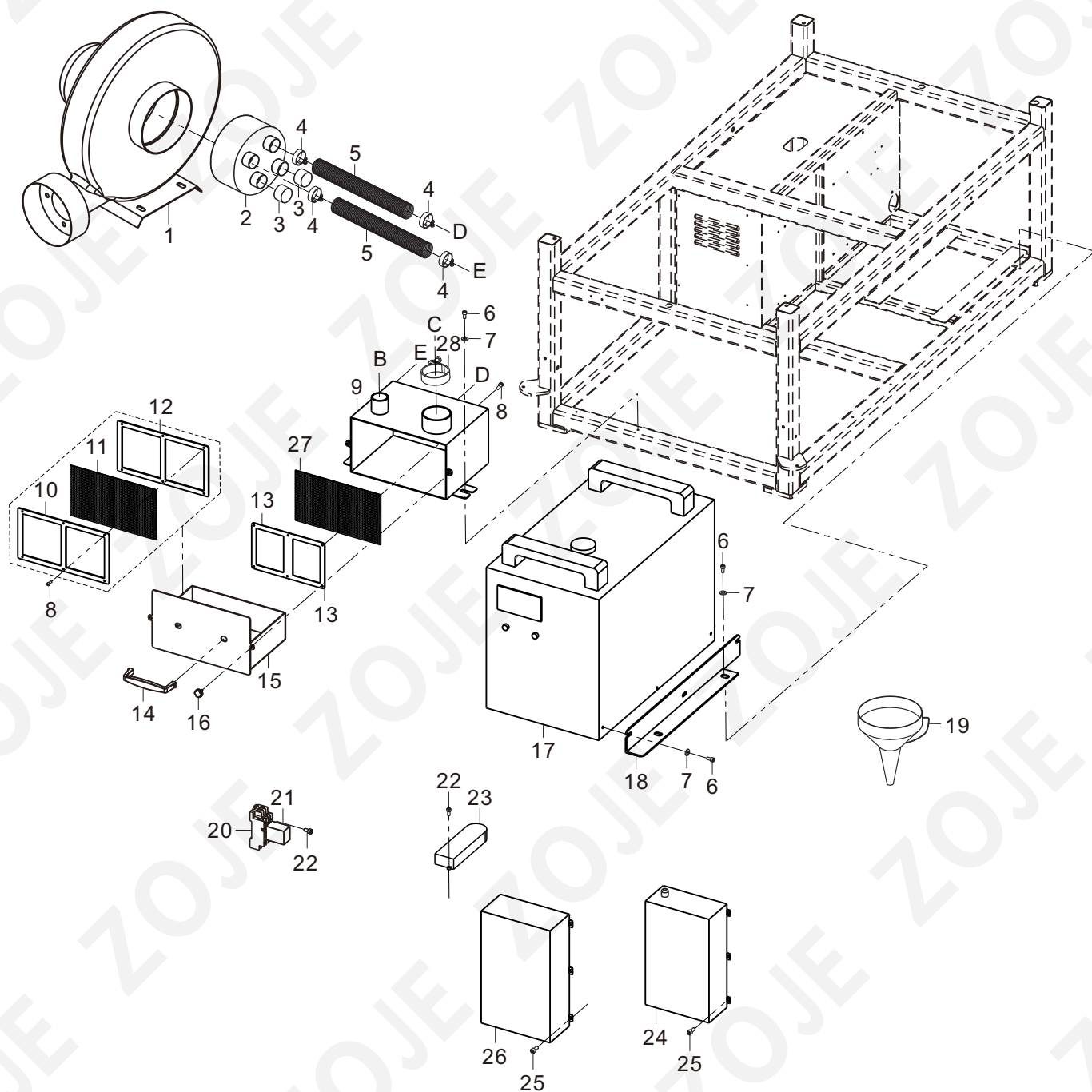
15. 上激光部件(1)



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10068693	橡胶塞	RUBBER PLUG	1
2	10068809	激光管上盖_120W	LASER COVER SHELL COVER	1
3	10072653	螺钉 M5 L=10	SCREW M5 L=10	40
4	10061357	32波纹管4米	32 BELLOWS	1
5	10059881	激光管低压线1芯	LOW VOLTAGE ONE CORE WIRE	3000
6	10059882	2芯线缆	THE CONDUCTOR	4200
7	10060023	三芯电源线	THREE-CORE POWER CORD	2600
8	10060097	变位器信号线3芯	THREE-CORE SIGNAL CABLE	6000
9	10035669	32-44卡箍圈	WIRE CLAMP	2
10	10068808	激光管 120W	LASER TUBE 120W	1
11	10003164	螺钉 M5 L=16	SCREW M5 L=16	8
12	10062450	激光管固定座B	LASER TUBE HOLDER	2
13	10058871	硅胶水管	SILICONE TUBE	5000
14	10059777	扎带吸盘	TIE WITH A SUCTION CUP	6
15	10065627	M5×12组合螺钉	SCREW M5 L=12	20
16	10060529	变位器	DISPLACEMENT DEVICE	1
17	10062451	LED直流电流表	AMPERE METER	1
18	10062441	激光罩壳前盖	PROTEGULUM	1
19	10072424	激光管罩壳_120W	LASER TUBE HOUSING	1
20	10003416	螺钉 M4 L=10	SCREW M4 L=10	2
21	10059422	反光镜调节弹簧	REGULATING SPRING	2
22	10059423	反光镜调节铜螺钉组件	COPPER SCREW	3
23	10059417	激光反光镜盖	MIRROR COVER	1
24	10059421	反光镜	RETROREFLECTOR	1
25	10062433	反光镜安装板	MOUNTING PLATE	1
26	10080939	前支撑座	BEFORE THE BRACKETS	1
27	10062429	压料导向安装座	PRESSURE GUIDE INSTALLATION SEAT	1
28	10002954	垫圈 5	GROMMENT 5	3
29	10002991	垫圈 5	GROMMENT 5	3
30	10042219	螺钉 M4 L=14	SCREW M4 L=14	3
31	10077915	升降气缸	LIFTING CYLINDER	1
32	10052378	气管接头	JOINT	2
33	10012073	螺钉 M6 L=16	SCREW M6 L=16	2
34	10079524	气缸支架	CYLINDER BRACKET	1
35	10003875	螺钉	SCREW	4
36	10078228	聚焦镜座	FOCUING MIRROR HOLDER	1
37	10062428	聚焦镜座锁紧螺母	NUT	1
38	10060555	聚光镜压紧垫圈	GASKET	2
39	10062448	聚光镜50.8	CONDENSER IS 50.8	1
40	10062426	聚焦镜盖	CONDENSER	1
41	10062425	聚焦端盖	FOCUING ON END CAPS	1
42	10079523	压料导向套	GO-BETWEEN	1
43	10002862	螺钉	SCREW	2
44	10012014	螺钉	SCREW	2
45	10062421	吸气罩	SUCTION HOOD	1
46	10012162	螺钉 M5 L=5	SCREW M5 L=5	2
47	10062422	进气接头	INLET CONNECTION	1
48	10062447	气缸接头	JOINT	1
49	10058749	下吸气蜂窝板	CELLULAR BOARD	1
50	10066218	间隔套	SPACER SLEEVE	1
51	10009103	M4×16螺钉	SCREW M4 L=16	2
52	10082233	激光下吸气管组件	LOEWR SUCTION TUBE	1
53	10058824	总进气管固定接头M22	FIXED JIONT M22	2
54	10059225	激光电源线固定接头M12	FIXED JIONT M12	1

序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
55	10003093	螺栓 M8 L=20	SCREW M8 L=20	2
56	10002986	8垫圈	SPRING WASHER 8	2
57	10003031	垫圈 8	WASHER 8	2
58	20023830	后支撑板_喷漆件	THE BRACKETS	1
59	10083021	R型线夹UC-9	WIRE CLAMP	5

17. 上激光部件 (2)



序号 NO.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10061991	鼓风机组件_大风量 500W	BLOWER ASSEMBLY	1
2	10062416	鼓风机法兰接头	JOINT FLANGE	1
3	10062758	鼓风机法兰橡胶套40	RUBBER SETS OF 40	2
4	10035669	卡箍圈 32-44	CLAMP RING 32-44	8
5	10062606	40波纹管2.5米	40BELLOWS 2.5METERS	2
6	10005139	螺钉	SCREW	9
7	10003019	垫圈	GROMMET	9
8	10009021	M3×5螺钉	SCREW M3 L=5	12
9	10078779	一级水过滤盒	LASER PRIMARY WATER FILTER BOX	1
10	10081700	一级过滤挡板2	500 LASER PRIMARY FILTER BAFFLE 2	1
11	10083160	金属过滤网1	METAL FILTER SCREEN	1
12	10081699	一级过滤挡板1	500 LASER PRIMARY FILTER BAFFLE 1	1
13	10083311	过滤出风口挡板	500 LASER PRIMARY FILTERING AIR OUTLET BAFFLE	1
14	10082184	过滤箱把手组件	FILTER BOX HANDLE ASSEMBLY	1
15	10078780	一级水过滤盒内仓	LASER PRIMARY WATER FILTRATION INNER CHAMBER	1
16	10082186	梅花手柄M4螺钉	SCREW M4	2
17	10063247	水冷机2	WATER-COOLING MACHINE	1
18	10059413	水箱安装角铁	TANK MOUNTING PLATE	1
19	10059428	加水漏斗	ADDING WATER FUNNEL	1
20	10058827	中间继电器组件	INTERMEDIATE RELAY ASSEMBLY	2
21	10060554	中间继电器组件_插头	INTERMEDIATE RELAY ASSEMBLY_PLUG	2
22	10042219	螺钉	SCREW	6
23	10059224	三插插板	TRIPLE PULG BOARD	1
24	10058817	激光管电源	LASER POWER	1
25	10003399	螺钉	SCREW	8
26	20030741	激光电源罩壳_120W喷漆	LASER POWER HOUSING	1
27	10083312	金属过滤网2	METAL FILTER SCREEN2	1
28	10077847	卡箍圈 60	CLAMP RING 60	2